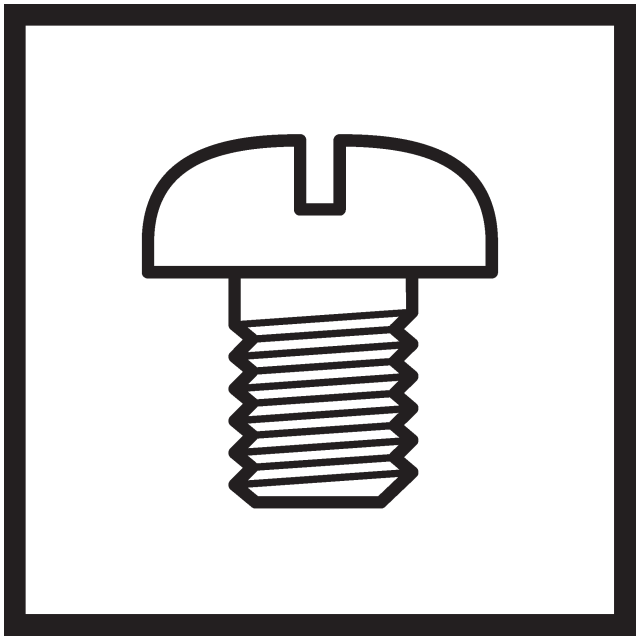
パーツブック
PARTS BOOK

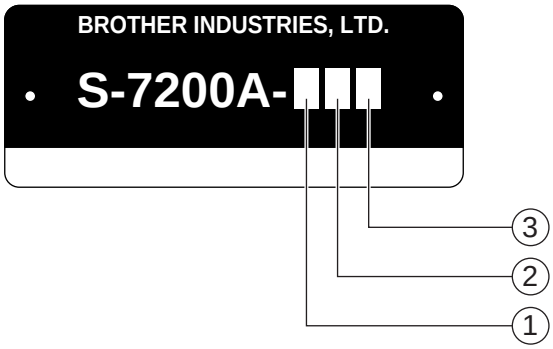
S-7200A

本縫ダイレクトドライブ自動糸切りミシン
SINGLE NEEDLE DIRECT DRIVE STRAIGHT LOCK STITCHER WITH THREAD TRIMMER



brother

最新の部品情報は Parts Navigation でご覧いただけます。 http://partsbook.brother.co.jp/jpn/
The latest parts information, refer to the Parts Navigation. http://partsbook.brother.co.jp/eng/



① 3: 糸切り + 逆転
Thread Trimmer + Quick Reverse
4: 糸切り + 逆転 + 糸払い
Thread Trimmer + Quick Reverse + Thread Wiper

② 0: 微量給油タイプ
Minimum lubrication type
3: セミドライタイプ
Semi dry type
5: 完全ドライタイプ
Complete dry type

③ S: 薄物・難素材用
Light-weight Materials & Difficult-to-sew Materials
3: 中厚物用
Medium-weight materials
5: 厚物用
Heavy-weight materials

パーツブックご利用に際して

1. この本は、2004年09月のデータに基づいて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、[ ] 破線で示してあります。
4. 部品コード欄が ＊ となっている場合は、仕様別部品一覧表及びゲージ部品一覧表でお調べ下さい。
   (47から60ﾍﾟｰｼﾞ)

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Notes for using this parts book

1 This book was prepared based on information available in September 2004.

2 Parts are subject to changes in design without prior notice.

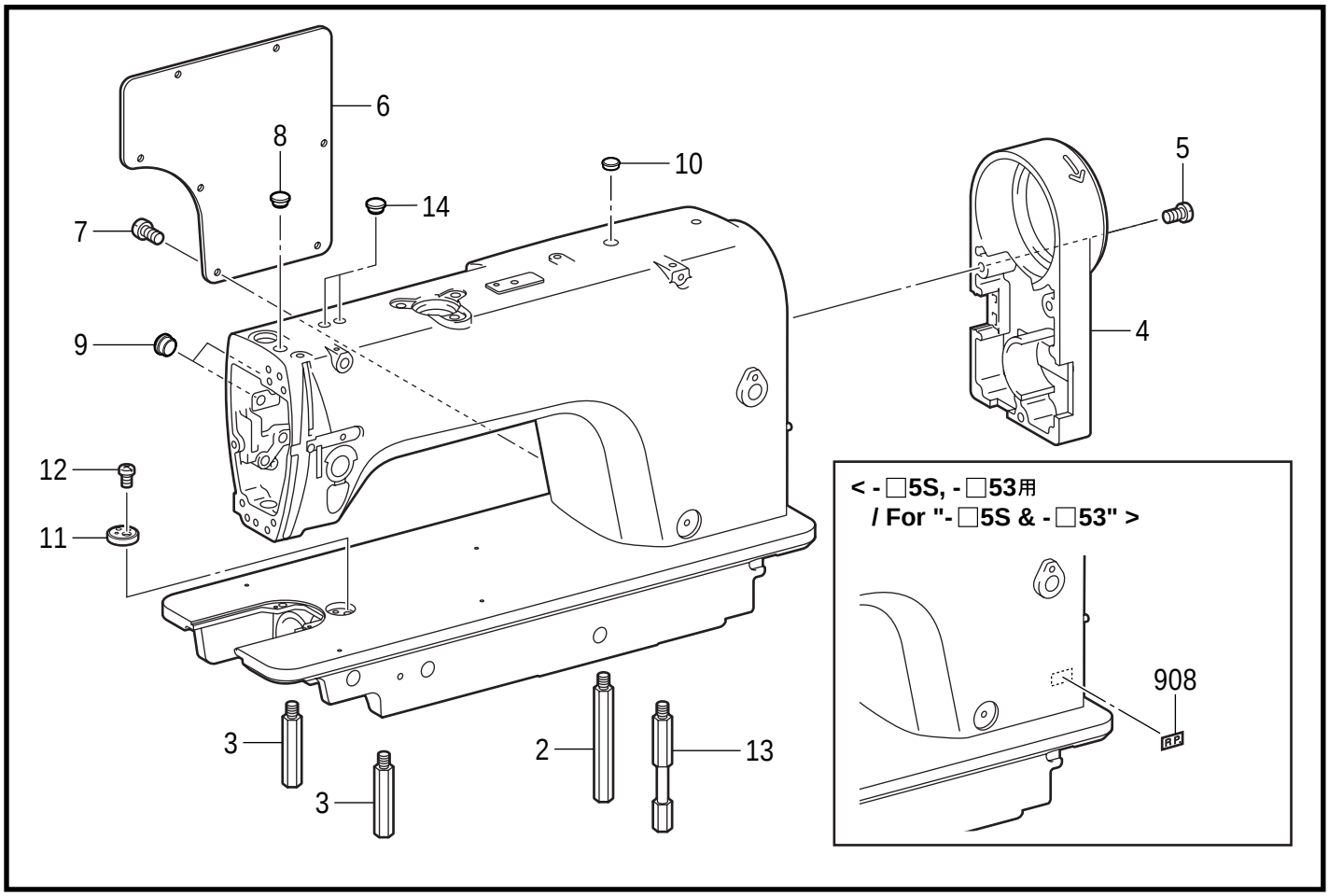
3 Parts supplied as complete assemblies are circled by a dotted line

4 If the symbol * is found in the " Parts No." column, refer to the different parts lists, gauge parts list on page 47 - 60.

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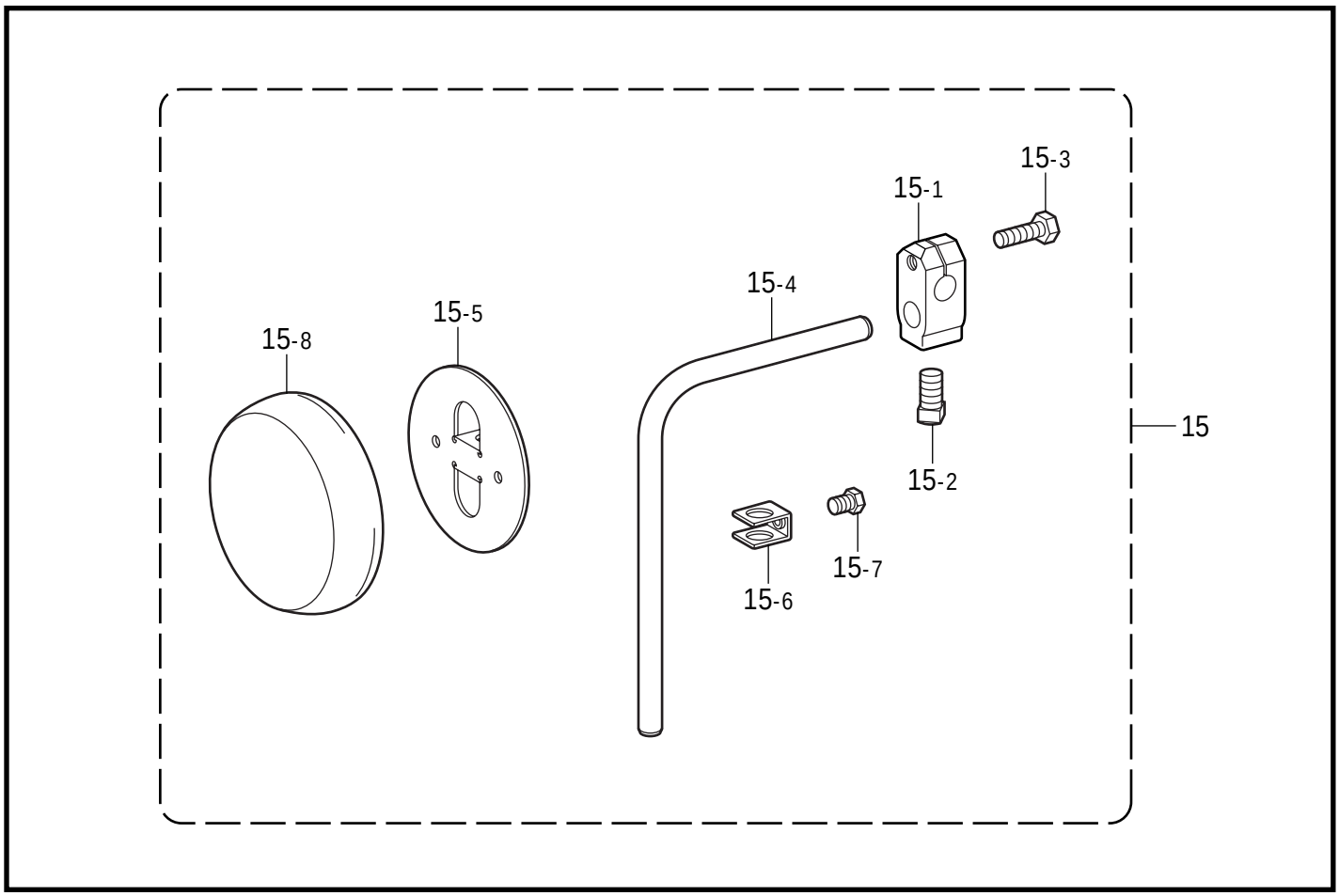
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A . 主体関係 / Machine body



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B . 膝上げ関係 / Knee lifter mechanism



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A . 主体関係 / Machine body

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
2	SA1106001	1	ｷｬｸﾁｭｳR	STAND, R	
3	SA1107001	2	ｷｬｸﾁｭｳL	STAND, L	
4	SA1104001	1	ﾓｰﾀｶﾊﾞｰ	MOTOR COVER	
5	062501216	3	ﾅﾍﾞｺ5X12	SCREW, PAN M5X12	
6	SA1105001	1	ｶﾞﾜｲﾀ	SIDE PLATE	
7	062501216	7	ﾅﾍﾞｺ5X12	SCREW, PAN M5X12	
8	104450101	1	ｺﾞﾑｾﾝ8	RUBBER CAP, 8	
9	104449001	2	ｺﾞﾑｾﾝ15.5	RUBBER CAP, 15.5	
10	117936001	1	ｺﾞﾑｾﾝ9.4	RUBBER CAP, 9.4	
11	S09621151	1	ｼﾞｮｳｷﾞｲﾀ	RULER PLATE	
12	062400616	1	ﾅﾍﾞｺM4X6	SCREW, PAN M4X6	
13	SA2170001	1	ｷｬｸﾁｭｳRF	STAND, RF	
14	104450101	1	ｺﾞﾑｾﾝ8	RUBBER CAP, 8	
			＜-□5S, -□53用＞	**＜For "-□5S & -□53"＞**	
908	S45050001	1	RPﾏｰｸ	MARK, RP	

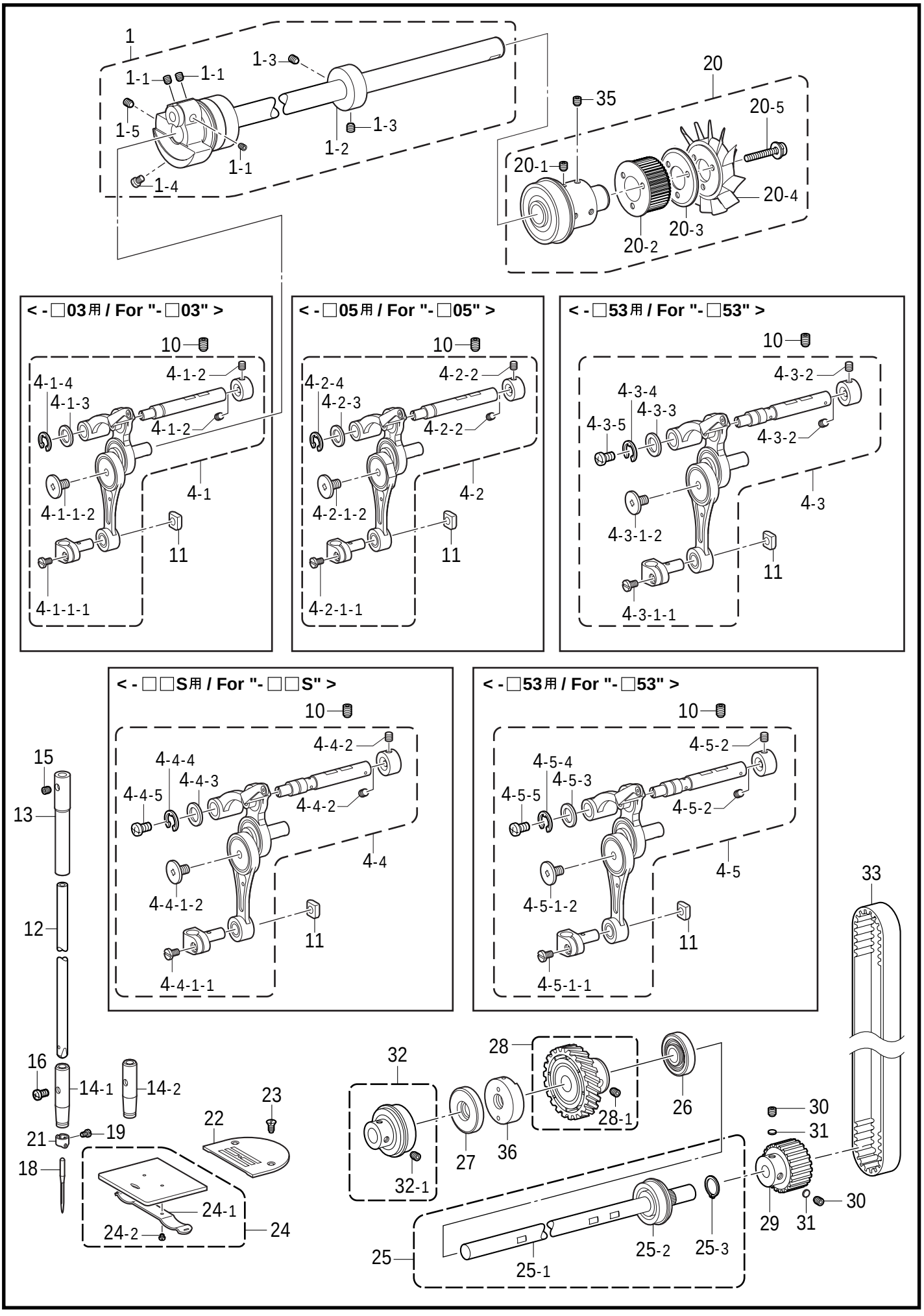
S-7200A-050

B. 膝上げ関係 / Knee lifter mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
15	S35821021	1	ﾋｻﾞｱﾃｸﾐ	KNEE LIFTER ASSY	
15-1	146039021	1	ﾋｻﾞｱﾃﾂｷﾞﾃ	KNEE LIFTER BRACKET	
15-2	100463021	1	4ｶｸﾎﾞﾙﾄ7.94	BOLT, SQUARE SM7.94	
15-3	S35820021	1	ﾎﾞﾙﾄ5.95X20	BOLT, SM5.95X20	
15-4	104619022	1	ﾋｻﾞｱｹﾞﾀﾃｼﾞｸ	KNEE LIFTER BAR	
15-5	S34756021	1	ﾋｻﾞｱﾃ	KNEE LIFTER PLATE	
15-6	114967021	1	ﾋｻﾞｱﾃｽﾄｯﾊﾟ	KNEE LIFTER PLATE STOPPER	
15-7	110087021	1	ﾎﾞﾙﾄ5.95	BOLT, SM5.95-28X8	
15-8	S31885001	1	ﾋｻﾞｱﾃｶﾊﾞｰ	KNEE LIFTER PLATE COVER	

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C . 針棒・天秤関係 / Needle bar and thread take-up mechanism

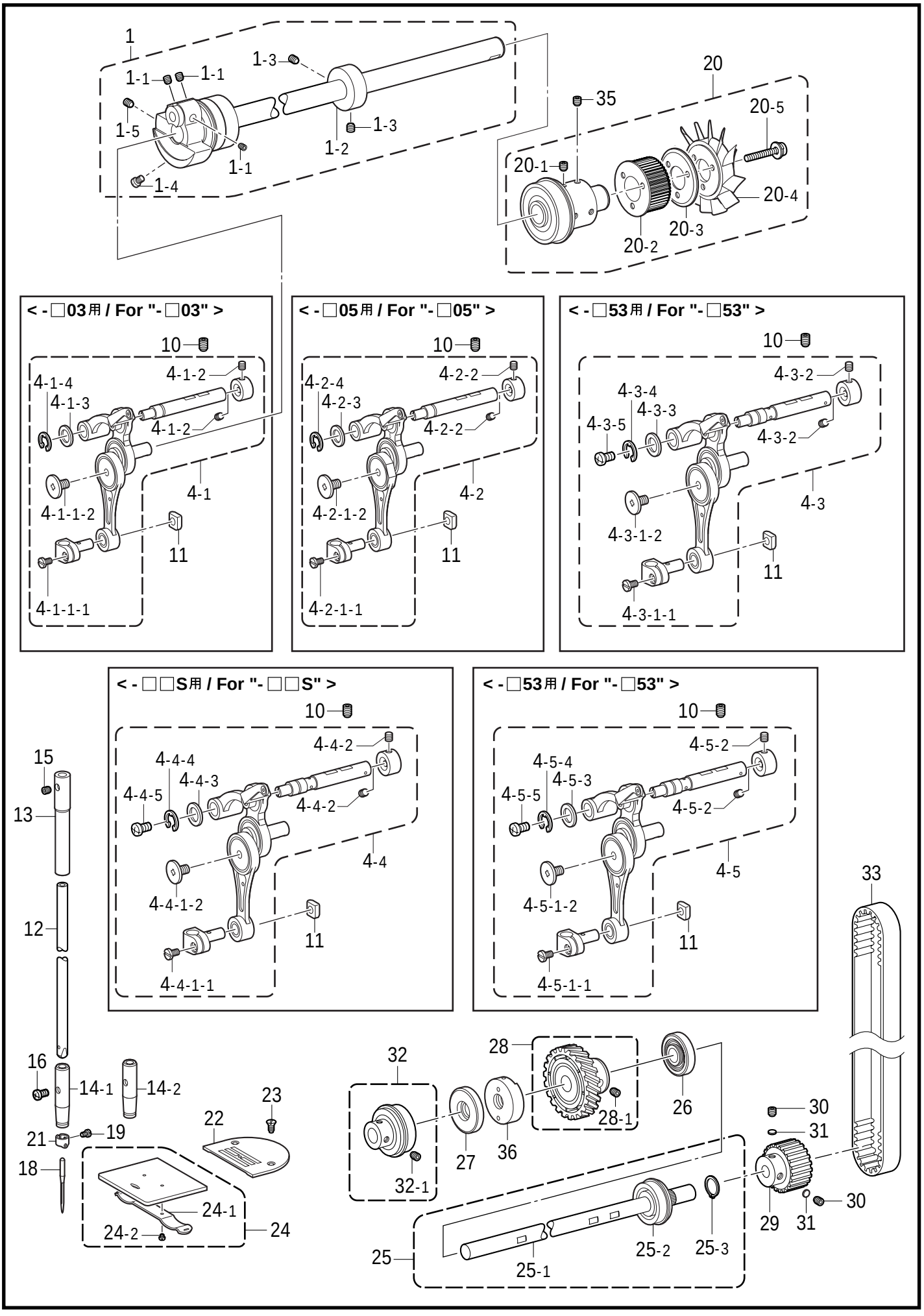


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C . 針棒・天秤関係 / Needle bar and thread take-up mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1116001	1	ｳﾜｼﾞｸｸﾐ	UPPER SHAFT ASSY	
1-1	S23651001	3	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
1-2	SA1120001	1	ｲﾄﾏｷｸﾄﾞｳﾘﾝ	BOBBIN WINDER DRIVING WHEEL	
1-3	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
1-4	S25235001	1	ｼﾒﾈｼﾞ8	SCREW,M8	
1-5	S25236001	1	ｱﾅﾋﾗ6X10ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X10	
			<-□03用>	**<For "-□03">**	
4-1	SA2241001	1	ﾊﾘﾎﾞｳﾚﾝｶﾝｿｳｸﾐ	NEEDLE BAR CONECTING ROD UNIT	
4-1-1-1	140004001	1	ｼﾒﾈｼﾞ3.57	SCREW, SM3.57-40X7	
4-1-1-2	SA2422001	1	ｼﾒﾈｼﾞ3.57L	SCREW, SM3.57L	
4-1-2	012400436	2	ｱﾅﾋﾗ4X4	SET SCREW, SOCKET (FT) M4X4	
4-1-3	SA2161001	1	ｻﾞｶﾞﾈ	WASHER	
4-1-4	048060342	1	ﾄﾒﾜE6	RETAINING RING, E6	
			<-□05用>	**<For "-□05">**	
4-2	SA2242001	1	ﾊﾘﾎﾞｳﾚﾝｶﾝｿｳｸﾐ	NEEDLE BAR CONECTING ROD UNIT	
4-2-1-1	140004001	1	ｼﾒﾈｼﾞ3.57	SCREW, SM3.57-40X7	
4-2-1-2	SA2422001	1	ｼﾒﾈｼﾞ3.57L	SCREW, SM3.57L	
4-2-2	012400436	2	ｱﾅﾋﾗ4X4	SET SCREW, SOCKET (FT) M4X4	
4-2-3	SA2161001	1	ｻﾞｶﾞﾈ	WASHER	
4-2-4	048060342	1	ﾄﾒﾜE6	RETAINING RING, E6	
			<-□53用>	**<For "-□53">**	
4-3	SA2399001	1	ﾊﾘﾎﾞｳﾚﾝｶﾝｵｵｸﾐ	NEEDLE BAR CONECTING ROD SET	
4-3-1-1	140004001	1	ｼﾒﾈｼﾞ3.57	SCREW, SM3.57-40X7	
4-3-1-2	SA2422001	1	ｼﾒﾈｼﾞ3.57L	SCREW, SM3.57L	
4-3-2	012400436	2	ｱﾅﾋﾗ4X4	SET SCREW, SOCKET (FT) M4X4	
4-3-3	SA2161001	1	ｻﾞｶﾞﾈ	WASHER	
4-3-4	048060342	1	ﾄﾒﾜE6	RETAINING RING, E6	
4-3-5	062300616	1	ﾅﾍﾞｺM3X6	SCREW, PAN M3X6	
			<-□□S用>	**<For "-□□S">**	
4-4	SA2402001	1	ﾊﾘﾎﾞｳﾚﾝｶﾝｵｵｸﾐ	NEEDLE BAR CONECTING ROD SET	
4-4-1-1	140004001	1	ｼﾒﾈｼﾞ3.57	SCREW, SM3.57-40X7	
4-4-1-2	SA2422001	1	ｼﾒﾈｼﾞ3.57L	SCREW, SM3.57L	
4-4-2	012400436	2	ｱﾅﾋﾗ4X4	SET SCREW, SOCKET (FT) M4X4	
4-4-3	SA2161001	1	ｻﾞｶﾞﾈ	WASHER	
4-4-4	048060342	1	ﾄﾒﾜE6	RETAINING RING, E6	
4-4-5	062300616	1	ﾅﾍﾞｺM3X6	SCREW, PAN M3X6	
			<-□33用>	**<For "-□33">**	
4-5	SA2403001	1	ﾊﾘﾎﾞｳﾚﾝｶﾝｵｵｸﾐ	NEEDLE BAR CONECTING ROD SET	
4-5-1-1	140004001	1	ｼﾒﾈｼﾞ3.57	SCREW, SM3.57-40X7	
4-5-1-2	SA2422001	1	ｼﾒﾈｼﾞ3.57L	SCREW, SM3.57L	
4-5-2	012400436	2	ｱﾅﾋﾗ4X4	SET SCREW, SOCKET (FT) M4X4	
4-5-3	SA2161001	1	ｻﾞｶﾞﾈ	WASHER	
4-5-4	048060342	1	ﾄﾒﾜE6	RETAINING RING, E6	
4-5-5	062300616	1	ﾅﾍﾞｺM3X6	SCREW, PAN M3X6	
10	012061036	2	ｱﾅﾋﾗ6X10	SET SCREW, SOCKET (FT) M6X10	
11	102630001	1	ﾊﾘﾎﾞｳｱﾝﾅｲｶｸｺﾏ	NEEDLE BAR GUIDE SLIDE BLOCK	
12	*	1	ﾊﾘﾎﾞｳ	NEEDLE BAR	
13	SA2194101	1	ﾊﾘﾎﾞｳﾒﾀﾙU	NEEDLE BAR BUSH, U	
			<-□□S, -□□3用>	**<For "-□□S & -□□3">**	
14-1	SA1138001	1	ﾊﾘﾎﾞｳﾒﾀﾙD	NEEDLE BAR BUSH, D	
			<-□□5用>	**<For "-□□5">**	
14-2	SA1139001	1	ﾊﾘﾎﾞｳﾒﾀﾙD	NEEDLE BAR BUSH, D	

C . 針棒・天秤関係 / Needle bar and thread take-up mechanism

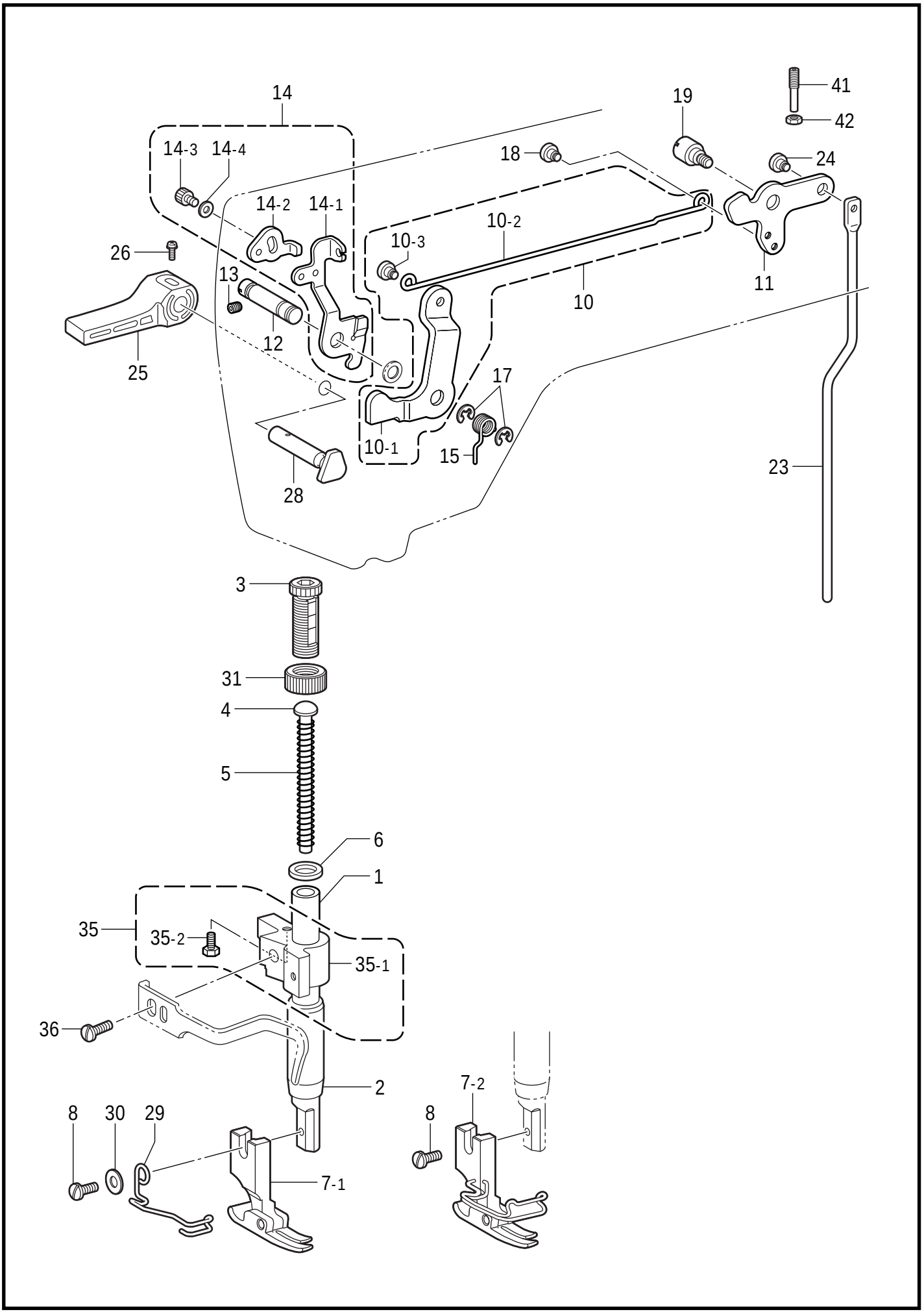


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C . 針棒･天秤関係 / Needle bar and thread take-up mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
15	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
16	062500616	1	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
18	*	1	ﾐｼﾝﾊﾘ	NEEDLE	
19	140553102	1	ｱﾀﾏﾂｷﾄﾒﾈｼﾞ3.18	SET SCREW, SM3.18	
20	SA1140001	1	ﾂｷﾞﾃｿｰｸﾐ	JOINT UNIT	
20-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
20-2	SA2250001	1	ﾀｲﾐﾝｸﾞﾌﾟｰﾘU	TIMING PULLEY, U	
20-3	S38712001	1	ﾌﾗﾝｼﾞ	FLANGE	
20-4	S38713100	1	ﾌｧﾝ	FAN	
20-5	SA2404001	3	ﾅﾍﾞｻﾞｸﾐ4X35DB	SCREW, PAN (S WASHER)M4X35	
21	151594001	1	ﾊﾘﾎﾞｳｲﾄｱﾝﾅｲ	NEEDL BAR THREAD GUIDE	
22	*	1	ﾊﾘｲﾀ	NEEDLE PLATE	
23	100032004	2	ｻﾗﾈｼﾞ4.37	SCREW, FLAT SM4.37-40X8	
24	180018151	1	ｽﾍﾞﾘｲﾀｸﾐ	SLIDE PLATE ASSY	
24-1	114561001	1	ｽﾍﾞﾘｲﾀｳﾗﾊﾞﾈ	SPRING, PLATE	
24-2	122771051	2	ｼﾒﾈｼﾞ2.38	SCREW, SM2.38	
25	SA1143001	1	ｼﾀｼﾞｸｸﾐ	LOWER SHAFT ASSY	
25-1	SA1144001	1	ｼﾀｼﾞｸ	LOWER SHAFT	
25-2	SA1145001	1	ﾀﾏｼﾞｸｳｹ6301ZZNR	BALL BEARING, 6301ZZNR	
25-3	048120142	1	ﾄﾒﾜｼﾞｸﾖｳC12	RETAINING RING, EXTERNAL C12	
26	S25401100	1	ｵｲﾙｼｰﾙ	OIL SEAL	
27	SA1317001	1	ｵｲﾙｼｰﾙ	OIL SEAL	
28	SA1166001	1	ｼﾀｼﾞｸｷﾞｱｸﾐ	LOWER SHAFT GEAR ASSY	
28-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
29	SA2251001	1	ﾀｲﾐﾝｸﾞﾌﾟｰﾘD	TIMING PULLEY, D	
30	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
31	SA2378001	2	ｶﾝｻﾞ4.8	SPACER, 4.8	
32	SA1150001	1	ﾍﾞｱﾘﾝｸﾞﾌﾞｯｼｭｸﾐ	BEARING BUSH ASSY	
32-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
33	SA2252001	1	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	TIMING BELT	
35	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
36	SA2254101	1	ｼﾀｼﾞｸﾒﾀﾙ	LOWER SHAFT BUSH	

D . 押え関係 / Presser foot mechanism

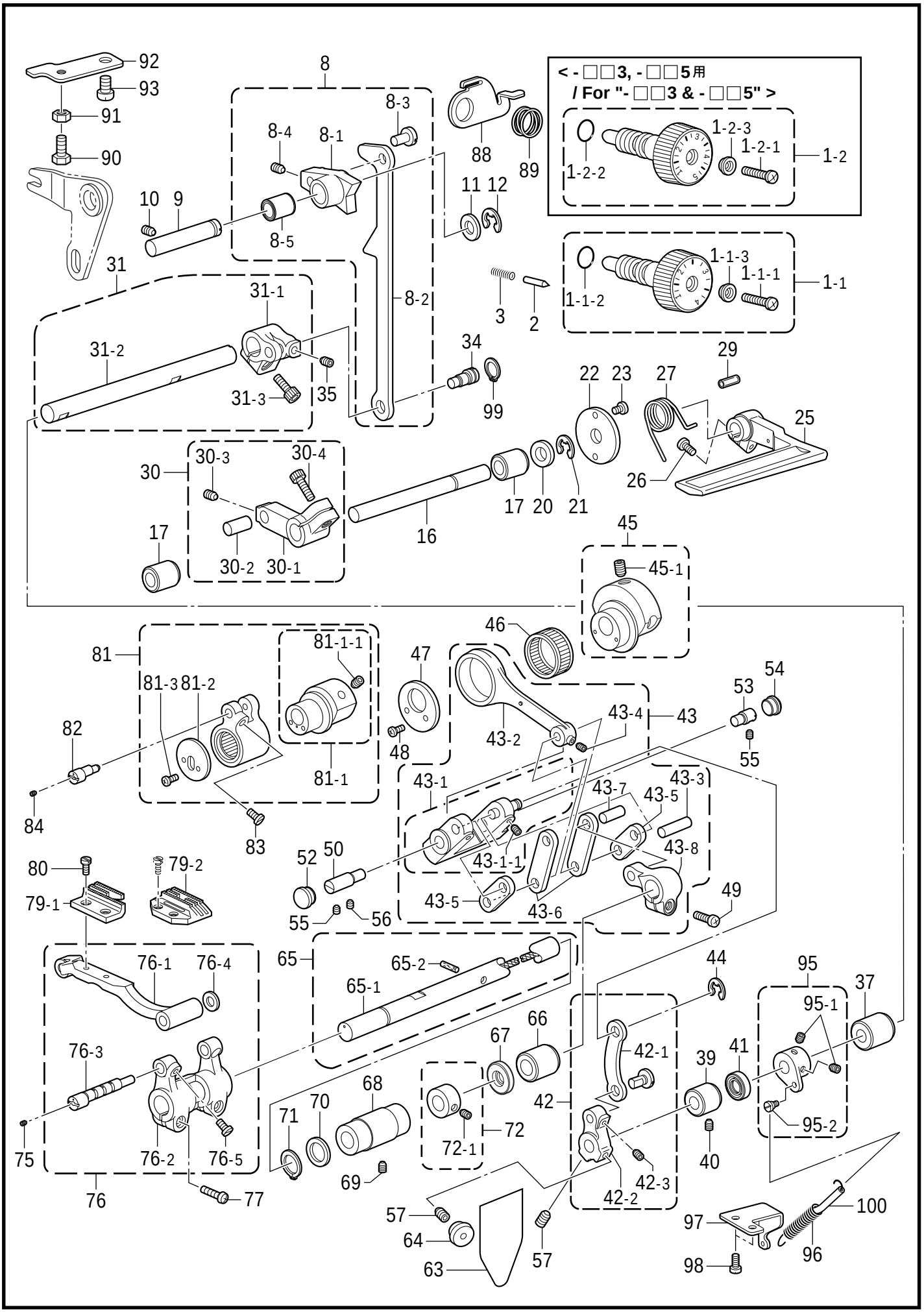


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D. 押え関係 / Presser foot mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□□S, -□□3用>	**<For "-□□S & -□□3">**	
1	SA1171001	1	ｵｻｴﾎﾞｳ	PRESSER BAR	
			<-□□5用>	**<For "-□□5">**	
1	SA1173001	1	ｵｻｴﾎﾞｳ	PRESSER BAR	
2	SA2195001	1	ｵｻｴﾎﾞｳﾒﾀﾙ	PRESSER BAR BUSH	
3	SA1174001	1	ｵｻｴﾁｮｳｾﾂﾈｼﾞM14	PESSER ADJUSTING SCREW, M14	
4	141208001	1	ｵｻｴﾊﾞﾈｱﾝﾅｲ	SPRING GUIDE	
			<-□□5用>	**<For "-□□5">**	
5	141728001	1	ｵｻｴﾊﾞﾈ	PRESSER BAR SPRING	
			<-□□3用>	**<For "-□□3">**	
5	S13561101	1	ｵｻｴﾊﾞﾈ	PRESSER BAR SPRING	
			<-□□S用>	**<For "-□□S">**	
5	147514001	1	ｵｻｴﾊﾞﾈ	PRESSER BAR SPRING	
			<難素材用 SS>	**<For "difficult to sew materials" SS>**	
5	S42893001	1	ｵｻｴﾊﾞﾈ	PRESSER BAR SPRING	
			<難素材用 S>	**<For "difficult for sew materials" S>**	
5	SA2348001	1	ｵｻｴﾊﾞﾈ	PRESSER BAR SPRING	
6	140407001	1	ｻﾞｶﾞﾈ	WASHER	
			<-□□3用>	**<For "-□□3">**	
7-1	153037201	1	ｵｻｴｸﾐ	PRESSER FOOT ASSY	
7-2	SA2836001	1	ｵｻｴｸﾐ	PRESSER FOOT ASSY, W/F-GUARD	
			<-□□5用>	**<For "-□□5">**	
7-1	150789101	1	ｵｻｴｸﾐ	PRESSER FOOT ASSY	
7-2	SA2837001	1	ｵｻｴｸﾐ	PRESSER FOOT ASSY, W/F-GUARD	
			<-□□S用>	**<For "-□□S">**	
7-1	S35777101	1	ｵｻｴｸﾐ	PRESSER FOOT ASSY	
7-2	SA2433101	1	ｵｻｴｸﾐ	PRESSER FOOT ASSY, W/F-GUARD	
8	S13385001	1	ｼﾒﾈｼﾞ3.57X10	SCREW, SM3.57-40X10	
10	SA1176001	1	ｵｻｴｱｹﾞﾚﾊﾞｰｸﾐ	PRESSER BAR LIFTER LEVER ASSY	
10-1	SA1177001	1	ｵｻｴｱｹﾞﾚﾊﾞｰ	PRESSER BAR LIFTER LEVER	
10-2	SA1178001	1	ﾋｻﾞｱｹﾞﾚﾝｶﾝ	KNEE LIFTER CONNECTING ROD	
10-3	SA1179001	1	ﾀﾞﾝﾈｼﾞ5	SHOULDER SCREW, M5	
11	SA3980001	1	ﾋｻﾞｱｹﾞﾚﾊﾞｰ	KNEE LIFTER LEVER	
12	SA1181001	1	ｵｻｴｱｹﾞﾚﾊﾞｰｼﾞｸ	PRESSER BAR LIFTER LEVER SHAFT	
13	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
14	SA1182001	1	ｲﾄﾕﾙﾒｲﾀｸﾐ	TENSION RELEASE PLATE ASSY	
14-1	SA1183001	1	ｲﾄﾕﾙﾒｲﾀ	TENSION RELEASE PLATE	
14-2	SA1184001	1	ｲﾄﾕﾙﾒｷﾘｶｴｲﾀ	T-RELEASE SELECTION PLATE	
14-3	018400532	1	ｱﾅﾎﾞﾙﾄ4X5	BOLT, SOCKET M4X5	
14-4	025040232	1	ﾋﾗｻﾞｶﾞﾈﾁｭｳ4	WASHER, PLAIN M 4	
15	SA1186001	1	ｵｻｴｱｹﾞﾚﾊﾞｰﾊﾞﾈ	P-BAR LIFTER LEVER SPRING	
17	048050342	2	ﾄﾒﾜE5	RETAINING RING, E5	
18	SA1179001	1	ﾀﾞﾝﾈｼﾞ5	SHOULDER SCREW, M5	
19	SA1187001	1	ﾀﾞﾝｼﾞｸ6	SHOULDER STUD, M6	
23	SA1190001	1	ﾋｻﾞｱｹﾞﾎﾞｳ	KNEE LIFTER BAR	
24	SA1179001	1	ﾀﾞﾝﾈｼﾞ5	SHOULDER SCREW, M5	
25	S31006001	1	ｵｻｴｱｹﾞﾃｺ	LIFTING LEVER	
26	S39051001	1	ﾅﾍﾞｻﾞｸﾐ35X12	SCREW, PAN (S/P W) M3.5X12	
28	S45837001	1	ｵｻｴｱｹﾞｸﾗﾝｸ	PRESSER BAR LIFTER CRANK	
29	SA2778101	1	ﾌｲﾝｶﾞｰｶﾞｰﾄﾞ	FINGER GUARD	
30	025350132	1	ﾋﾗｻﾞｶﾞﾈｼｮｳ3.5	WASHER, PLAIN S 3.5	
31	SA1175001	1	ﾁｮｳｾﾂﾈｼﾞﾅｯﾄM14	ADJUST SCREW NUT	
35	SA3028001	1	ｵｻｴﾎﾞｳﾀﾞｷｸﾐ	PRESSER BAR GUIDE BRACKET ASSY	
35-1	SA2364001	1	ｵｻｴﾎﾞｳﾀﾞｷ	PRESSER BAR GUIDE BRACKET	
35-2	SA1193001	1	ﾎﾞﾙﾄ3X7.5	BOLT, M3X7.5	
36	S13399001	1	ｼﾒﾈｼﾞ3.57X12	SCREW,SM357x12	
41	SA1189001	1	ﾁｮｳｾﾂﾈｼﾞ6	ADJUSTING SCREW, M6	
42	021060306	1	3ｼｭﾅｯﾄ6	NUT, 3 M6	

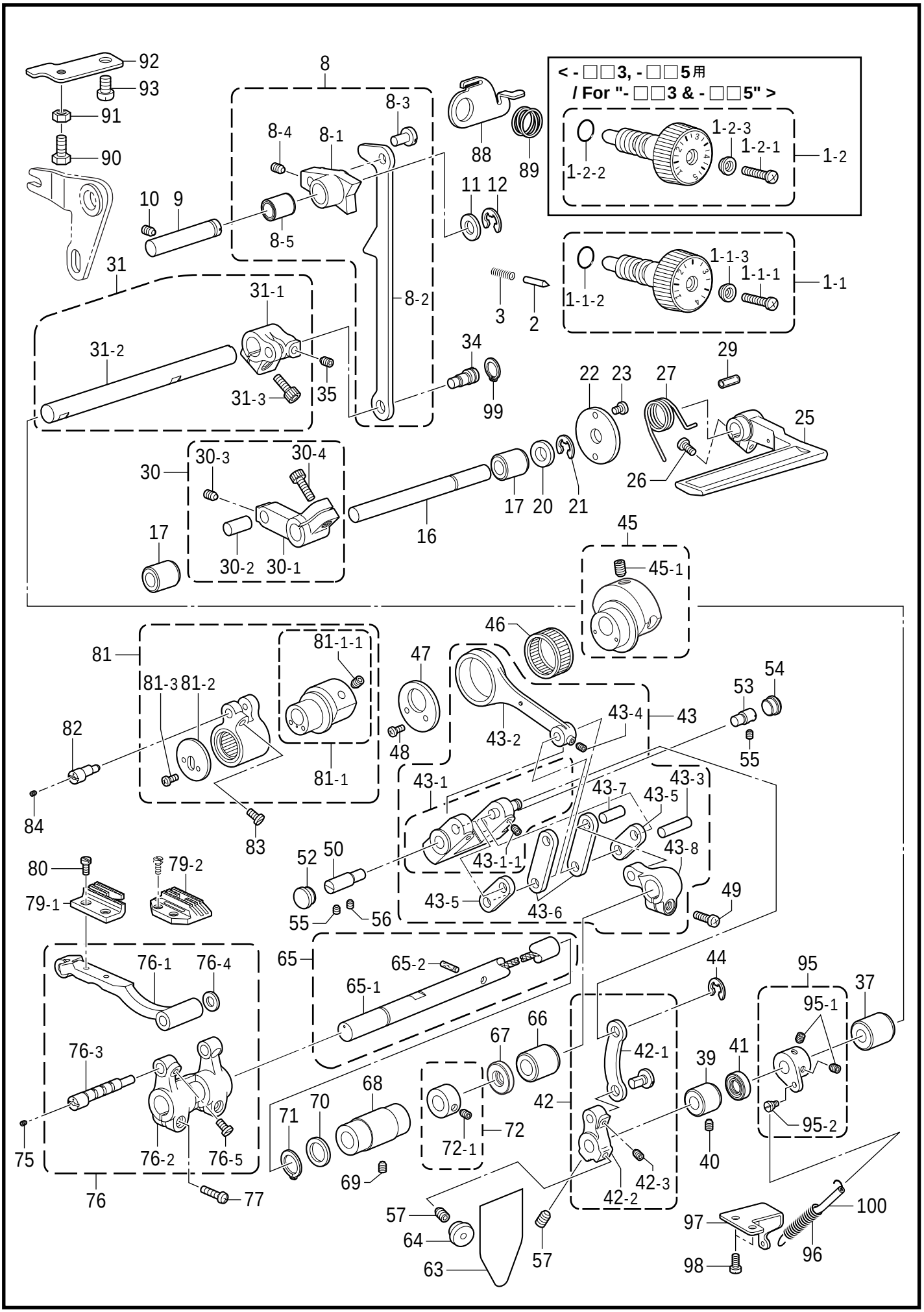
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< - □□3, - □□5用
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E . 送り関係 / Feed mechanism

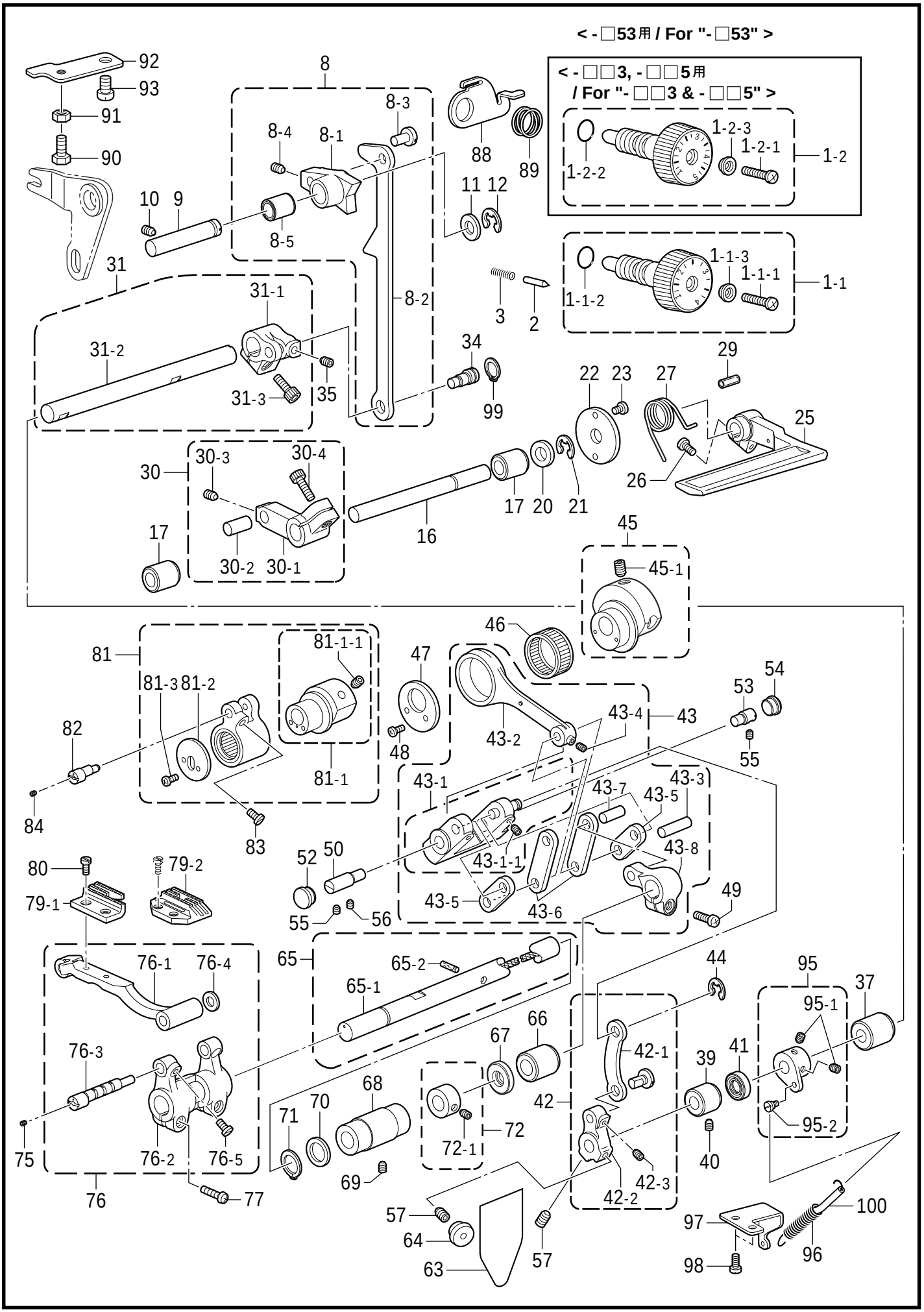
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1-1	SA1265001	1	ｵｸﾘﾒﾓﾘﾀﾞｲﾔﾙｸﾐ	STITCH LENGTH DIAL ASSY	
1-1-1	S21514101	1	ｼﾒﾈｼﾞ4.76	SCREW, SM4.76	
1-1-2	108549001	1	Oﾘﾝｸﾞ	O RING	
1-1-3	142746022	1	ﾒﾓﾘｲﾀｵｻｴ	FEED REGULATING SUPPORTER	
			<-□□3, -□□5用>	**<For "-□□3 & -□□5">**	
1-2	SA1200001	1	ｵｸﾘﾒﾓﾘﾀﾞｲﾔﾙｸﾐ	STITCH LENGTH DIAL ASSY	
1-2-1	S21514101	1	ｼﾒﾈｼﾞ4.76	SCREW, SM4.76	
1-2-2	108549001	1	Oﾘﾝｸﾞ	O RING	
1-2-3	142746022	1	ﾒﾓﾘｲﾀｵｻｴ	FEED REGULATING SUPPORTER	
2	S50098101	1	ﾒﾓﾘｲﾁｷﾞﾒﾋﾟﾝ	POSITIONING PIN	
3	100328001	1	ﾒﾓﾘｲﾁｷﾒﾋﾟﾝﾊﾞﾈ	SPRING	
8	SA2853001	1	ｵｸﾘﾁｮｳｾﾂｷｸﾐ	FEED REGULATOR ASSY	
8-1	SA1203001	1	ｵｸﾘﾁｮｳｾﾂｷ	FEED REGULATOR	
8-2	SA2849001	1	ｷﾘｶｴｷﾚﾝｶﾝ	F-REGULATOR CONNECTING ROD	
8-3	151308102	1	ﾚﾝｶﾝｼﾞｸ12.5	CONNECTING STUD, 12.5	
8-4	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
8-5	142374100	1	ﾄﾞﾗｲﾌﾞｯｼｭ	BUSH, DRY :L=20	
9	SA1205001	1	ｵｸﾘﾁｮｳｾﾂｷｼﾞｸ	FEED REGULATOR SHAFT	
10	012060536	2	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
11	S20356001	1	ﾋﾗｻﾞｶﾞﾈ10	WASHER, PLAIN 10	
12	048080342	1	ﾄﾒﾜE8	RETAINING RING, E8	
16	SA1206001	1	ｶｴｼﾇｲﾚﾊﾞｰｼﾞｸ	REVERSE SEWING SHAFT	
17	S25469100	2	ﾄﾞﾗｲﾌﾞｯｼｭ	BUSH, DRY :L=12	
20	025100132	1	ﾋﾗｻﾞｶﾞﾈｼｮｳ10	WASHER, PLAIN S 10	
21	048080342	1	ﾄﾒﾜE8	RETAINING RING, E8	
22	SA1207001	1	ｶﾝｻﾞ	SPACER	
23	062500816	2	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
25	SA1208001	1	ｶｴｼﾇｲﾚﾊﾞｰ	REVERSE LEVER	
26	062501416	1	ﾅﾍﾞｺ5X14	SCREW, PAN M5X14	
27	SA1209001	1	ｶｴｼﾇｲﾚﾊﾞｰﾊﾞﾈ	REVERSE LEVER SPRING	
29	153132000	1	ﾅｲﾛﾝﾁｭｰﾌﾞ	NYLON TUBE, L=13.5	
30	SA1210001	1	ﾊﾝﾄﾞﾙｼﾞｸｳﾃﾞｸﾐ	HANDLE SHAFT ARM ASSY	
30-1	SA1211001	1	ﾊﾝﾄﾞﾙｼﾞｸｳﾃﾞ	HANDLE SHAFT ARM	
30-2	156958021	1	ｽｲﾍｲｵｸﾘｳﾃﾞｼﾞｸ	FEED ROCK ARM SHAFT	
30-3	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
30-4	018501636	1	ｱﾅﾎﾞﾙﾄ5X16	BOLT, SOCKET M5X16	
31	SA2854001	1	ｷﾘｶｴｷｼﾞｸｸﾐ	FEED REGULATOR SHAFT ASSY	
31-1	SA2850001	1	ｷﾘｶｴｷｼﾞｸｳﾃﾞ	FEED REGULATOR SHAFT ARM	
31-2	SA1214001	1	ｷﾘｶｴｷｼﾞｸ	FEED REGULATOR SHAFT	
31-3	018501436	1	ｱﾅﾎﾞﾙﾄ5X14	BOLT, SOCKET M5X14	
34	SA2851001	1	ﾍﾝｼﾝﾋﾟﾝ	ECCENTRIC PIN	
35	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
37	SA1215001	1	ｷﾘｶｴｷｼﾞｸﾒﾀﾙR	FEED REGULATOR SHAFT BUSH, R	
39	SA1216001	1	ｷﾘｶｴｷｼﾞｸﾒﾀﾙL	FEED REGULATOR SHAFT BUSH, L	
40	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
41	SA1269001	1	ｵｲﾙｼｰﾙ	OIL SEAL	
42	SA1217001	1	ｷﾘｶｴｷﾚﾝｶﾝSｸﾐ	CONNECTING ROD S ASSY	
42-1	S31899151	1	ｷﾘｶｴｷﾚﾝｶﾝS	F-REGULATOR CONNECTING ROD, S	
42-2	SA1218001	1	ｷﾘｶｴｷｼﾞｸﾂｷﾞﾃ	FEED REGULATOR SHAFT JOINT	
42-3	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
43	SA1219101	1	ｷﾘｶｴｷｿｳｸﾐ	FEED REGULATOR UNIT	
43-1	SA1220101	1	ｷﾘｶｴｷｸﾐ	FEED REGULATOR ASSY	
43-1-1	012500536	2	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
43-2	SA1223001	1	ｽｲﾍｲｵｸﾘﾚﾝｶﾝ	LEVEL FEED CONNECTING ROD	
43-3	SA1224001	1	ﾘﾝｸｼﾞｸ	LINK SHAFT	
43-4	012500536	2	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
43-5	S16335001	1	ｽｲﾍｲｵｸﾘﾘﾝｸｸﾐ	LEVEL FEED LINK ASSY	
43-6	S16337001	1	ｽｲﾍｲｵｸﾘｳﾃﾞﾘﾝｸｸﾐ	FEED ROCKER ARM LINK ASSY	
43-7	S52905001	1	ｽｲﾍｲｵｸﾘｳﾃﾞｼﾞｸ	F-ROCKER ARM STUD	
43-8	SA1225001	1	ｽｲﾍｲｵｸﾘｳﾃﾞ	FEED ROCK ARM	


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/ For "- □□3 & - □□5" >
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E . 送り関係 / Feed mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
44	048040342	1	ﾄﾒﾜE4	RETAINING RING, E4	
			<-□□S用>	**<For "-□□S">**	
45	SA1261001	1	ｽｲﾍｲﾍﾝｼﾝﾘﾝﾈｼﾞﾂｷ	ECCENTRIC WHEEL W/SCREW	
45-1	S25236001	2	ｱﾅﾋﾗ6X10ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X10	
			<-□□3, -□□5用>	**<For "-□□3 & -□□5">**	
45	SA1263001	1	ｽｲﾍｲﾍﾝｼﾝﾘﾝﾈｼﾞﾂｷ	ECCENTRIC WHEEL, W/SCREW	
45-1	S25236001	2	ｱﾅﾋﾗ6X10ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X10	
46	S12915001	1	ﾆｰﾄﾞﾙｼﾞｸｳｹ25	ROLLER BEARING, RADIAL 25 :RED	
47	S25321001	1	ﾚﾝｶﾝｵｻｴ	HOLDER	
48	062350616	2	ﾅﾍﾞｺM3.5X6	SCREW, PAN M3.5X6	
49	062501416	1	ﾅﾍﾞｺ5X14	SCREW, PAN M5X14	
50	SA1226101	1	ｷﾘｶｴｼﾞｸL	FEED REGULATOR SHAFT, L	
52	104449001	1	ｺﾞﾑｾﾝ15.5	RUBBER CAP, 15.5	
53	SA1227101	1	ｷﾘｶｴｷｻｻｴｼﾞｸ	FEED REGULATOR SUPPORT SHAFT	
54	SA1228001	1	ｺﾞﾑｾﾝ14.5	RUBBER CAP, 14.5	
55	012060536	2	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
56	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
57	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
63	SA2377001	1	ｺﾞﾑｾﾝﾗﾍﾞﾙ	RUBBER CAP LABEL	
64	S34352101	1	ｺﾞﾑｾﾝ13.5	RUBBER CAP, 13.5	
65	SA1230001	1	ｽｲﾍｲｵｸﾘｼﾞｸｸﾐ	FEED ROCK SHAFT ASSY	
65-1	SA1231001	1	ｽｲﾍｲｵｸﾘｼﾞｸ	FEED ROCK SHAFT	
65-2	SA2162001	1	ﾌｪﾙﾄ	FELT	
66	SA1236001	1	ｵｸﾘｼﾞｸﾒﾀﾙR	FEED SHAFT SCREW, R	
67	SA1237001	1	ｵｲﾙｼｰﾙ	OIL SEAL	
68	SA1233001	1	ｵｸﾘｼﾞｸﾒﾀﾙL	FEED SHAFT BUSH, L	
69	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
70	156243021	1	ｵｸﾘｼﾞｸｽﾗｽﾄﾘﾝｸﾞ	THRUST RING	
71	048150142	1	ﾄﾒﾜｼﾞｸﾖｳC15	RETAINING RING, EXTERNAL C15	
72	SA1234001	1	ｾｯﾄｶﾗｰｸﾐ	SET SCREW COLLAR	
72-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
75	014300432	1	ｱﾅｸﾎﾞﾐ3X4	SET SCREW, SOCKET (CP) M3X4	
76	SA1238301	1	ｵｸﾘﾀﾞｲｸﾐ	FEED BAR ASSY	
76-1	SA1239201	1	ｵｸﾘﾀﾞｲ	FEED BAR	
76-2	SA1240001	1	ｽｲﾍｲｵｸﾘﾀﾞｲｳﾃﾞ	FEED ROCK BRACKET ARM	
76-3	SA2400101	1	ｵｸﾘﾀﾞｲｼﾞｸｵｵｸﾐ	FEED BAR SHAFT UNIT	
76-4	158722001	1	ｻﾞｶﾞﾈ4.2	WASHER, PLAIN 4.2	
76-5	SA1242001	1	ｱﾀﾏﾄﾒｸﾎﾞﾐ5X7	SET SCREW, 5X7	
77	062401216	2	ﾅﾍﾞｺ4X12	SCREW, PAN M4X12	
			<-□□3用>	**<For ″-□□3″>**	
79-1	S02742001	1	ｵｸﾘﾊﾞ	FEED DOG	
79-2	SA2346001	1	ｵｸﾘﾊﾞ	FEED DOG	
			<-□□5用>	**<For ″-□□5″>**	
79-1	S02743001	1	ｵｸﾘﾊﾞ	FEED DOG	
79-2	150793001	1	ｵｸﾘﾊﾞ	FEED DOG	
			<-□□S用>	**<For ″-□□S″>**	
79-2	S02748001	1	ｵｸﾘﾊﾞAB	FEED DOG, AB	
79-2	SA2345001	1	ｵｸﾘﾊﾞ	FEED DOG	
80	100080003	2	ｼﾒﾈｼﾞ3.18	SCREW, SM3.18-44X6.5	
			<-□□3用>	**<For ″-□□3″>**	
81	SA1245001	1	ｼﾞｮｳｹﾞﾍﾝｼﾝﾘﾝｸﾐ	F-LIFTING ECCENTRIC WHEEL ASSY	
81-1	SA1247001	1	ﾍﾝｼﾝﾘﾝﾈｼﾞﾂｷ	ECCENTRIC WHEEL W/SCREW	
81-1-1	S25236001	2	ｱﾅﾋﾗ6X10ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X10	
81-2	S25339101	1	ｵｸﾘﾀﾞｲｳﾃﾞｵｻｴ	FEED BRACKET ARM PRESSER	
81-3	062300616	2	ﾅﾍﾞｺM3X6	SCREW, PAN M3X6	

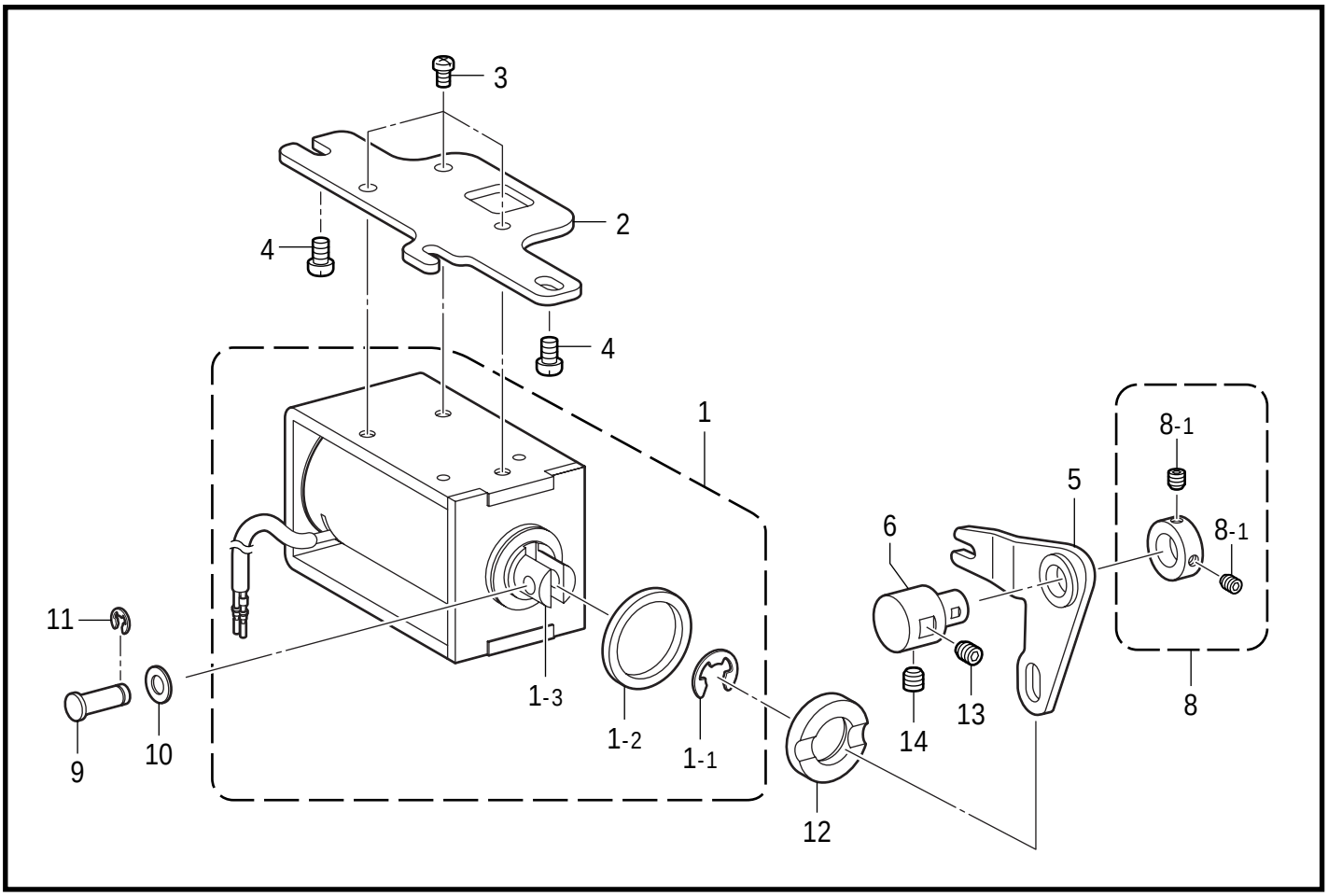

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E . 送り関係 / Feed mechanism

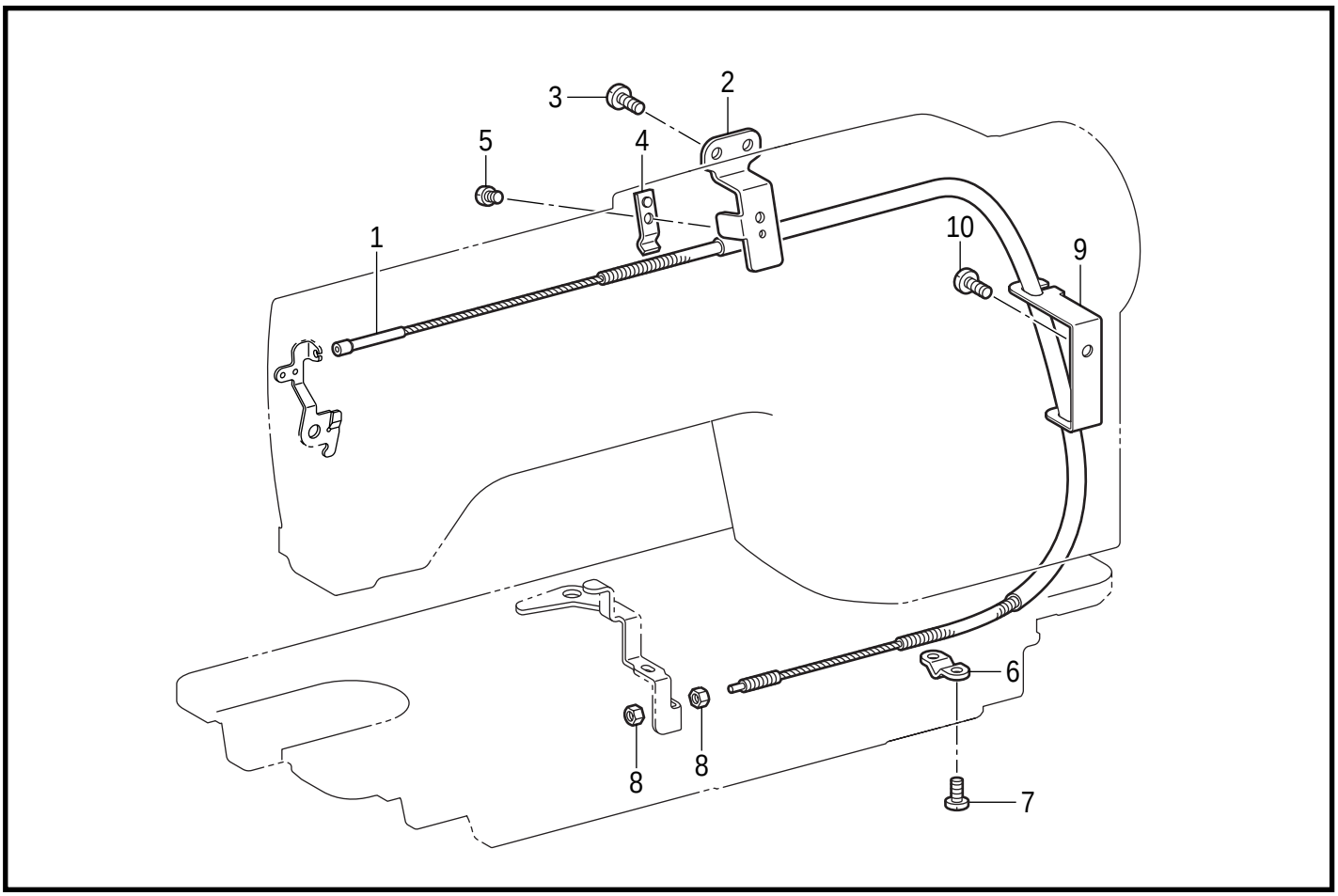
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81	SA1250001	1	ｼﾞｮｳｹﾞﾍﾝｼﾝﾘﾝｸﾐ	F-LIFTING ECCENTRIC WHEEL ASSY	
81-1	SA1251001	1	ﾍﾝｼﾝﾘﾝﾈｼﾞﾂｷ	ECCENTRIC WHEEL W/SCREW	
81-1-1	S25236001	2	ｱﾅﾋﾗ6X10ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X10	
81-2	S25339101	1	ｵｸﾘﾀﾞｲｳﾃﾞｵｻｴ	FEED BRACKET ARM PRESSER	
81-3	062300616	2	ﾅﾍﾞｺM3X6	SCREW, PAN M3X6	
			<-□□S用>	**<For "-□□S">**	
81	SA1253001	1	ｼﾞｮｳｹﾞﾍﾝｼﾝﾘﾝｸﾐ	F-LIFTING ECCENTRIC WHEEL ASSY	
81-1	SA1254001	1	ﾍﾝｼﾝﾘﾝﾈｼﾞﾂｷ	ECCENTRIC WHEEL W/SCREW	
81-1-1	S25236001	2	ｱﾅﾋﾗ6X10ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X10	
81-2	S25339101	1	ｵｸﾘﾀﾞｲｳﾃﾞｵｻｴ	FEED BRACKET ARM PRESSER	
81-3	062300616	2	ﾅﾍﾞｺM3X6	SCREW, PAN M3X6	
82	SA2401001	1	ｼﾞｮｳｹﾞｵｸﾘｼﾞｸｵｵｸﾐ	LIFTING FEED SHAFT UNIT	
83	SA1242001	1	ｱﾀﾏﾄﾒｸﾎﾞﾐ5X7	SET SCREW, 5X7	
84	014300432	1	ｱﾅｸﾎﾞﾐ3X4	SET SCREW, SOCKET (CP) M3X4	
88	S47508101	1	ﾀﾞｲﾔﾙﾛｯｸﾚﾊﾞｰ	LOCK LEVER	
89	S39830101	1	ﾀﾞｲﾔﾙﾛｯｸﾚﾊﾞｰﾊﾞﾈ	SPRING	
90	SA2347001	1	ﾎﾞﾙﾄ5X16	BOLT, M5X16	
91	021500316	1	3ｼｭﾅｯﾄ5	NUT, 3 M5	
92	SA1270001	1	ｽﾄｯﾊﾟﾄﾘﾂｹｲﾀ	STOPPER SETTING PLATE	
93	062061016	1	ﾅﾍﾞｺ6X10	SCREW, PAN M6X10	
95	SA2295201	1	ﾊﾞﾈｶｹｳﾃﾞｸﾐ	SPRING HOOK ARM ASSY	
95-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
95-2	S25427101	1	ﾀﾞﾝﾈｼﾞ4	SHOULDER SCREW,M4	
96	SA2294101	1	ﾋｷﾊﾞﾈ	SPRING	
97	SA2293001	1	ﾊﾞﾈﾄﾘﾂｹｲﾀ	SPRING SETTING PLATE	
98	062500816	2	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
99	048100142	1	ﾄﾒﾜｼﾞｸﾖｳC10	RETAINING RING,EXTERNAL C10	
100	SA3114001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	

F . 逆転関係 / Quick reverse mechanism



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G . 糸緩め関係 / Tension release mechanism



S-7200A-404

F. 逆転関係 / Quick reverse mechanism

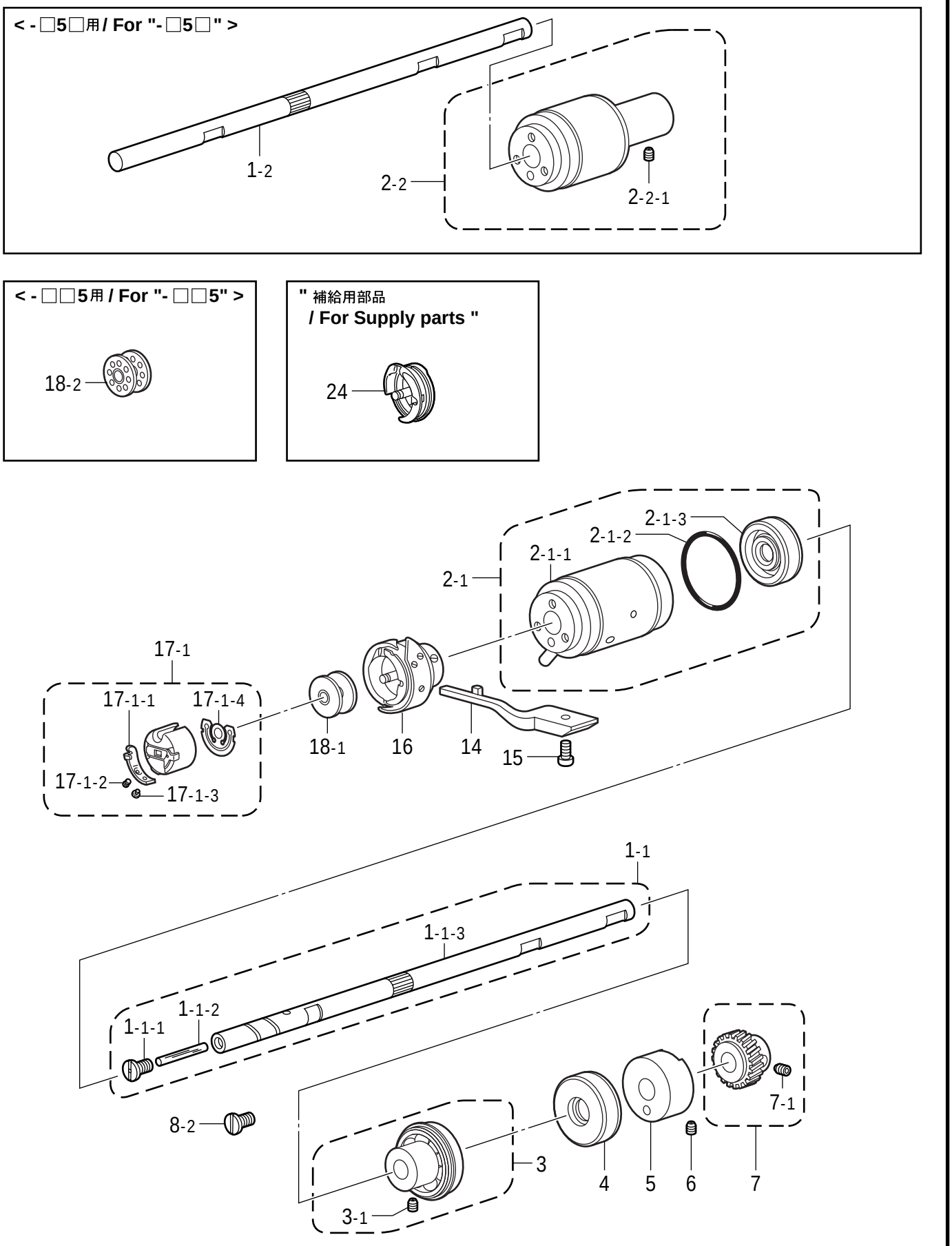
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1	SA1399101	1	ｷﾞｬｸﾃﾝｿﾚﾉｲﾄﾞｸﾐ	QUICK REVERSE SOLENOID ASSY	
1-1	154730001	1	ﾄﾒﾜE15	RETAINING RING, E15	
1-2	154731000	1	ｺﾞﾑｽﾄｯﾊﾟｰ	RUBBER STOPPER	
1-3	154729001	1	ﾌﾟﾗﾝｼﾞｬ	PLUNGER	
2	SA1258001	1	ｿﾚﾉｲﾄﾞﾀﾞｲ	SOLENOID BASE	
3	062500816	3	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
4	062061016	2	ﾅﾍﾞｺ6X10	SCREW, PAN M6X10	
5	SA2852001	1	ｿﾚﾉｲﾄﾞﾚﾊﾞｰ	SOLENOID LEVER	
6	SA2844001	1	ｿﾚﾉｲﾄﾞﾚﾊﾞｰｼﾞｸ	SOLENOID LEVER SHAFT	
8	SA2848001	1	ｾｯﾄｶﾗｰｸﾐ	SET COLLAR ASSY	
8-1	012500536	2	ｱﾅﾋﾗ5X5	SET SCREW,SOCKET(FT)M5X5	
9	SA2992001	1	ﾚﾝｹﾂﾋﾟﾝ	PIN	
10	153138001	1	ｻﾞｶﾞﾈ	WASHER, PLAIN 6.5	
11	048060142	1	ﾄﾒﾜｼﾞｸﾖｳC6	RETAINING RING, EXTERNAL C6	
12	SA2286001	1	ｺﾞﾑｸｯｼｮﾝ	RUBBER CUSHION	
13	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
14	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	

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G . 糸緩め関係 / Tension release mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1371201	1	ｲﾄﾕﾙﾒﾜｲﾔｰ	TENSION RELEASE WIRE	
2	SA1372001	1	ﾜｲﾔｰﾎﾙﾀﾞU	WIRE HOLDER, U	
3	062500816	2	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
4	SA1373001	1	ﾜｲﾔｰｵｻｴU	WIRE HOLDER, U	
5	060400516	1	ﾊﾞｲﾝﾄﾞM4X5	SCREW, BIND M4X5	
6	154607101	1	ｲﾄﾕﾙﾒﾜｲﾔｰｵｻｴD	WIRE HOLDER, D	
7	060400816	2	ﾊﾞｲﾝﾄﾞM4X8	SCREW, BIND M4X8	
8	110161004	2	ﾅｯﾄ4.76	NUT, SM4.76	
9	SA2171001	1	ﾜｲﾔｰｺｰﾄﾞﾎﾙﾀﾞ	WIRE CORD HOLDER	
10	062500816	1	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	

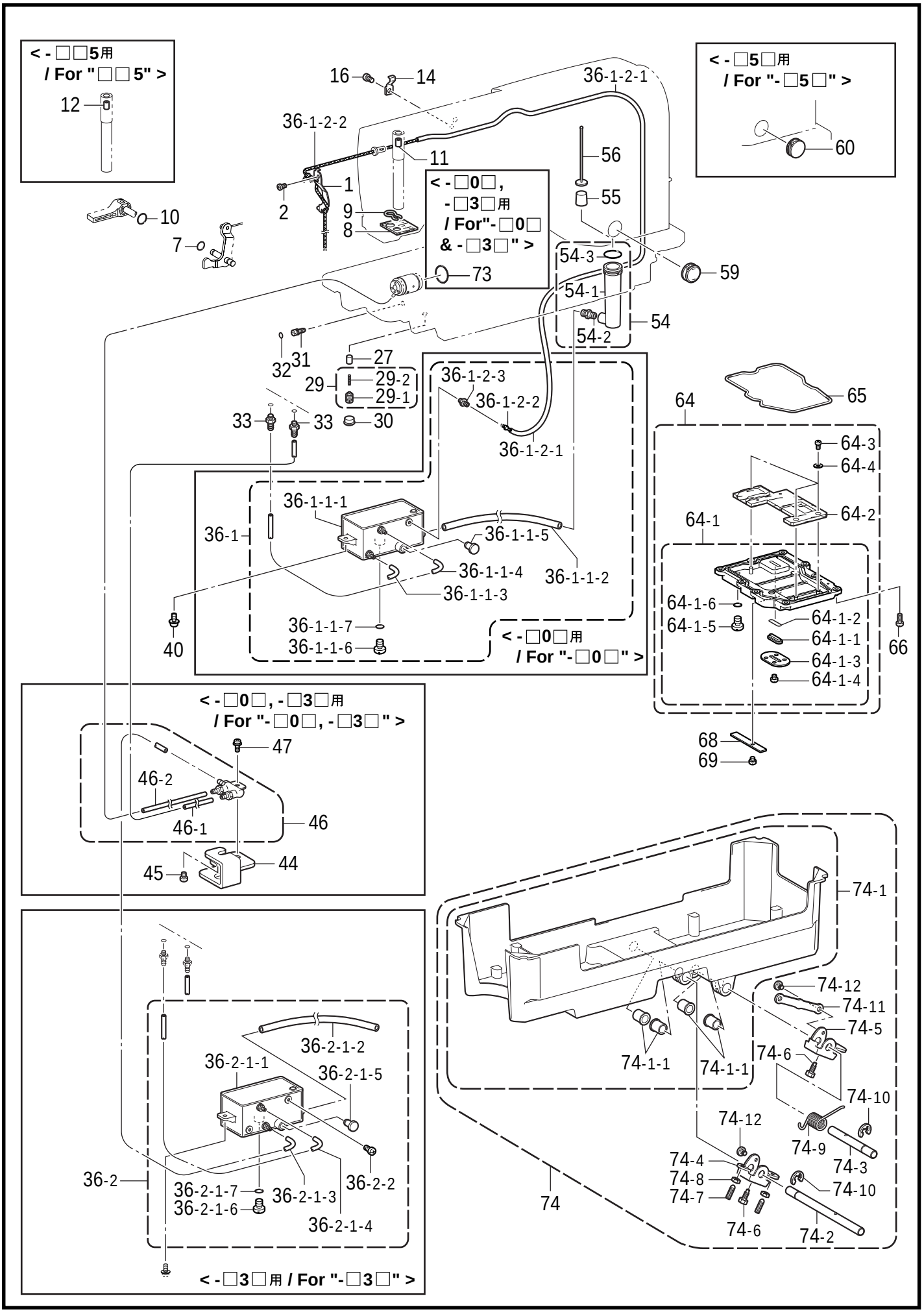
S-7200A-404


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/ For Supply parts "
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H . かま関係 / Rotary hook mechanism

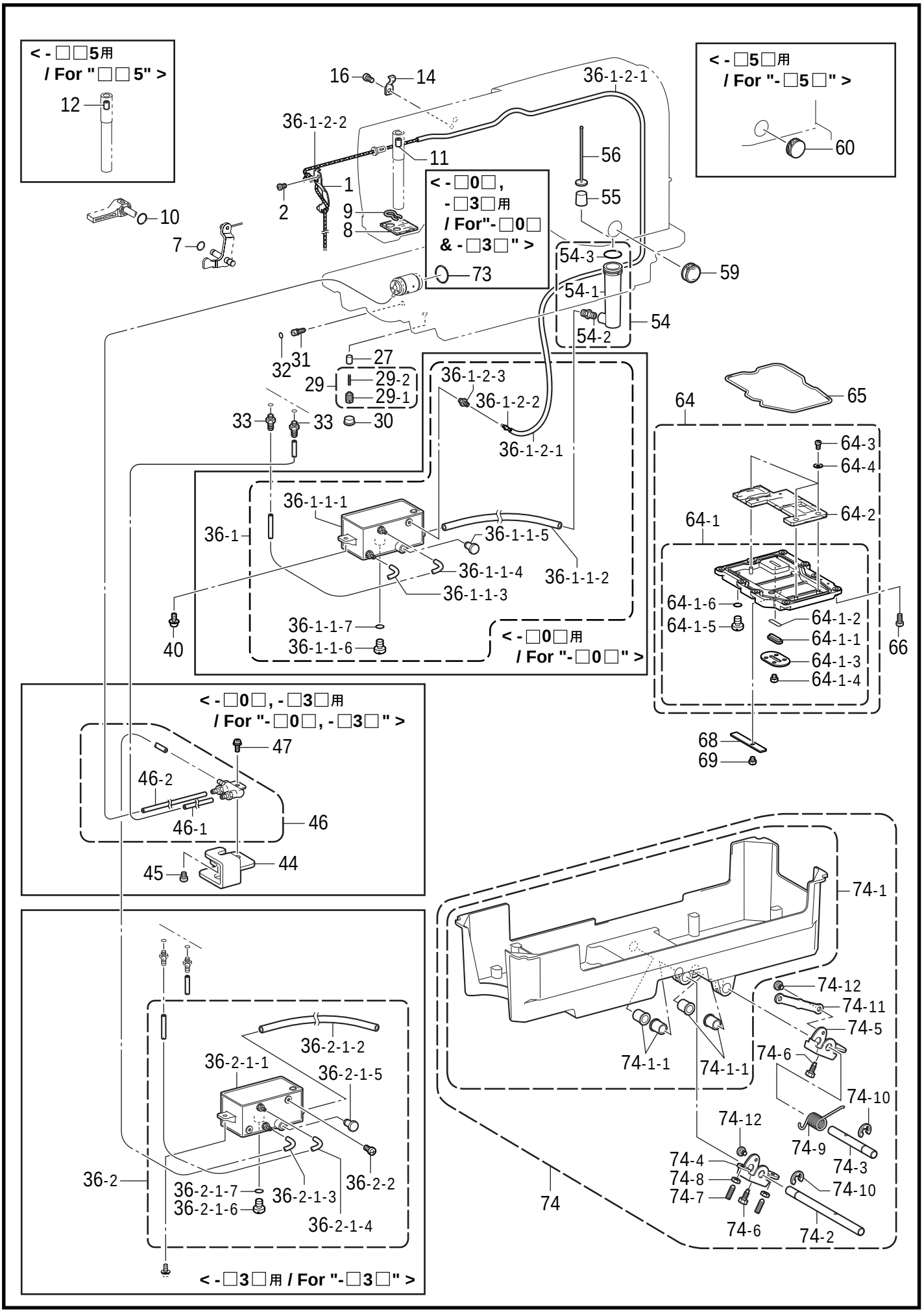
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1-1	SA1271001	1	ｶﾏｼﾞｸｸﾐ	ROTARY HOOK SHAFT ASSY	
1-1-1	S25394001	1	ｵｲﾙｱﾅﾌﾀﾈｼﾞ	SCREW, CAP W/HOLE M5-0.8	
1-1-2	145751001	1	ﾌｪﾙﾄ	FELT	
1-1-3	SA1272101	1	ｶﾏｼﾞｸ	ROTARY HOOK SHAFT	
2-1	SA2741001	1	ﾎﾟﾝﾌﾟﾒﾀﾙｵｵｸﾐ	PUMP BUSH UNIT	
2-1-1	SA1275101	1	ﾎﾟﾝﾌﾟﾒﾀﾙ	PUMP BUSH	
2-1-2	081025870	1	OﾘﾝｸﾞS25	O RING, S25	
2-1-3	S25402000	1	ｵｲﾙｼｰﾙ	OIL SEAL	
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1-2	SA1273001	1	ｶﾏｼﾞｸ	ROTARY HOOK SHAFT	
2-2	SA1276101	1	ｶﾏﾒﾀﾙｿｳｸﾐ	ROTARY HOOK UNIT	
2-2-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
3	SA1281001	1	ﾍﾞｱﾘﾝｸﾞﾌﾞｯｼｭｸﾐ	BEARING BUSH ASSY	
3-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
4	SA1284001	1	ｵｲﾙｼｰﾙ	OIL SEAL	
5	SA1285001	1	ｶﾏｼﾞｸｷﾞﾔﾒﾀﾙ	ROTARY HOOK SHAFT GEAR BUSH	
6	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
7	SA1286001	1	ｶﾏｼﾞｸｷﾞｱｸﾐ	ROTARY HOOK SHAFT GEAR ASSY	
7-1	S23651001	2	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
8-2	S35786001	1	ｵｲﾙｱﾅﾌﾀﾈｼﾞ	SCREW, CAP	
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14	S02602001	1	ｳﾁｶﾏﾄﾒ	HOOK STOPPER	
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14	159324001	1	ｳﾁｶﾏﾄﾒ	HOOK STOPPER	
15	062401216	1	ﾅﾍﾞｺM4X12	SCREW, PAN M4X12	
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16	SA1931002	1	SA1895ｶﾏﾊｺｸﾐ	ROTARY HOOK ASSY, W/BOX SA1895	
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16	SA1704001	1	148846ｶﾏﾊｺｸﾐ	ROTARY HOOK ASSY, W/BOX 148846	
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16	SA1709001	1	S06106ｶﾏﾊｺｸﾐ	ROTARY HOOK ASSY, W/BOX S06106	
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16	S52936001	1	S52931ｶﾏﾊｺｸﾐ	ROTARY HOOK ASSY, W/BOX S52931	
17-1	S03245001	1	ﾎﾞﾋﾞﾝｹｰｽｸﾐ	BOBBIN CASE ASSY	
17-1-1	183388001	1	ﾎﾞﾋﾞﾝｹｰｽﾁｮｳｼﾊﾞﾈ	TENSION SPRING	
17-1-2	183389001	1	ﾁｮｳｼﾊﾞﾈﾁｮｳｾﾂﾈｼﾞ	ADJUSTING SCREW	
17-1-3	183390001	1	ﾁｮｳｼﾊﾞﾈﾄﾒﾈｼﾞ	SET SCREW	
17-1-4	S03246001	1	ｸｳﾃﾝﾎﾞｳｼﾊﾞﾈ	ANTI-SPIN SPRING	
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18-1	146290001	1	ﾎﾞﾋﾞﾝ	BOBBIN	
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18-2	117132001	1	ﾎﾞﾋﾞﾝ	BOBBIN	
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24	SA2875001	1	SA2876ｳﾁｶﾏﾊｺｸﾐ	I-ROTARY HOOK, W/BOX SA2876	


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J . 給油潤滑関係 / Lubrication

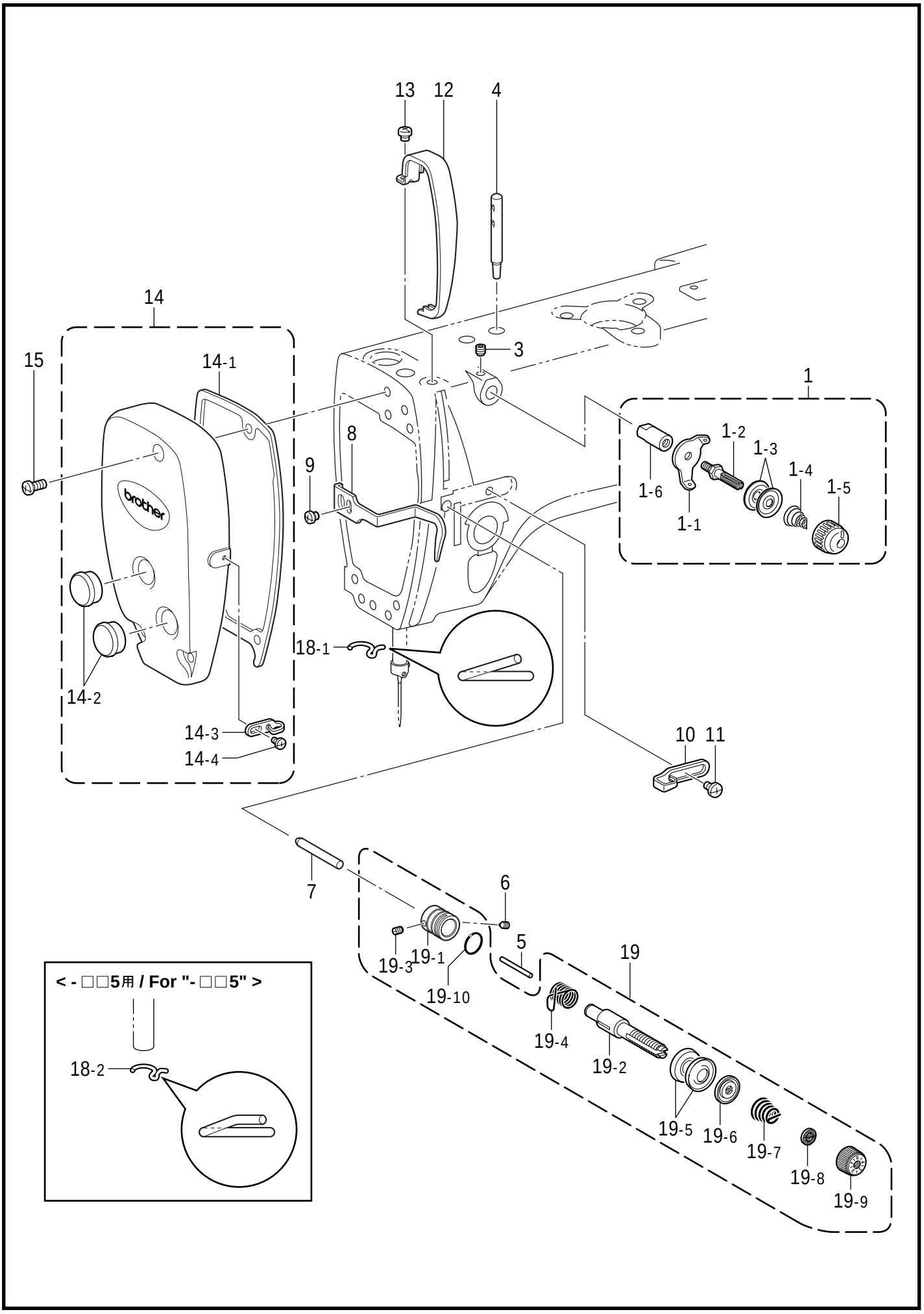
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1	SA1292001	1	ﾄｳｼﾝﾎﾙﾀﾞｰｸﾐ	WICK HOLDER ASSY	
2	062500616	1	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
7	081004070	1	OﾘﾝｸﾞP4	O RING, P4	
8	S38769000	1	ﾌｪﾙﾄ	FELT	
9	145737001	1	ﾌｪﾙﾄｵｻｴ	FELT SUPPORT	
10	081004070	1	OﾘﾝｸﾞP4	O RING, P4	
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11	S04630000	1	ﾊﾘﾎﾞｳｾﾝ	NEEDLE BAR CORK	
			<-□□5用>	**<For "-□□5">**	
12	111863001	1	ﾊﾘﾎﾞｳｾﾝ	NEEDLE BAR CORK	
			<-□0□用>	**<For "-□0□">**	
14	SA1295001	1	ｺｰﾄﾞｵｻｴT2	CORD HOLDER, T2	
			<-□0□用, -□3□用>	**<For "-□0□ & -□3□">**	
16	062500816	1	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
27	144875001	1	ﾌﾟﾗﾝｼﾞｬｰ	PLUNGER	
29	S43405101	1	ﾎﾟﾝﾌﾟﾌﾀﾈｼﾞｸﾐ	PUMP CAP SCREW ASSY	
29-1	S25380401	1	ﾎﾟﾝﾌﾟﾌﾀﾈｼﾞ	CAP SCREW, PUMP	
29-2	144876001	1	ﾌﾟﾗﾝｼﾞｬｰﾊﾞﾈ	SPRING, COMPRESSION	
30	104821001	1	ｺﾞﾑｾﾝ10.5	RUBBER CAP, 10.5	
31	S25381001	1	ｵｲﾙﾁｮｳｾﾂﾈｼﾞ	ADJUSTING SCREW	
32	081004870	1	OﾘﾝｸﾞS4	O RING, S4	
33	S25382001	2	ｵｲﾙｸﾁ	OIL FEEDING PIPE	
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36-1	SA3155001	1	ｵｲﾙﾀﾝｸｵｵｸﾐ	OIL TANK SET	
36-1-1-1	SA3158001	1	ｵｲﾙﾀﾝｸｸﾐ	OIL TANK ASSY	
36-1-1-2	SA1300001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-1-1-3	SA3160001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-1-1-4	SA1302001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-1-1-5	104450101	1	ｺﾞﾑｾﾝ8	RUBBER CAP, 8	
36-1-1-6	SA1303001	1	ｼﾒﾈｼﾞ8	SCREW, M8	
36-1-1-7	081008070	1	OﾘﾝｸﾞP8	O RING, P8	
36-1-2-1	SA1304001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-1-2-2	SA1305001	1	ｸﾐﾋﾓ	WICK	
36-1-2-3	S25382001	1	ｵｲﾙｸﾁ	OIL FEEDING PIPE	
			<-□3□用>	**<For "-□3□">**	
36-2	SA3156001	1	ｵｲﾙﾀﾝｸｵｵｸﾐ	OIL TANK SET	
36-2-1-1	SA3158001	1	ｵｲﾙﾀﾝｸｸﾐ	OIL TANK ASSY	
36-2-1-2	SA1300001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-2-1-3	SA3160001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-2-1-4	SA1302001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
36-2-1-5	104450101	1	ｺﾞﾑｾﾝ8	RUBBER CAP, 8	
36-2-1-6	SA1303001	1	ｼﾒﾈｼﾞ8	SCREW, M8	
36-2-1-7	081008070	1	OﾘﾝｸﾞP8	O RING, P8	
36-2-2	062500816	1	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
40	0A4501206	2	+ﾅﾍﾞｻﾞｸﾐM5X12DA	SCREW, PAN (S/P WASHER) M5X12	
44	SA3135001	1	ﾀｰﾐﾅﾙﾄﾘﾂｹｲﾀ	TERMINAL SETTING BASE	
45	062500616	1	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
46	SA3161001	1	ﾀｰﾐﾅﾙｸﾐ	TERMINAL ASSY	
46-1	SA3163001	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
46-2	SA3162101	1	ﾋﾞﾆﾙﾁｭｰﾌﾞ	VINYL TUBE	
47	0A5400806	1	+ﾅﾍﾞｻﾞｸﾐ4X8DB	SCREW, PAN (S/P WASHER) M4X8	
54	SA1306001	1	ｻﾌﾞﾀﾝｸｸﾐ	SUB TANK ASSY	
54-1	SA1307001	1	ｻﾌﾞﾀﾝｸ	SUB TANK	
54-2	S51815001	1	ｵｲﾙｸﾁ8.6	OIL FEEDING PIPE, 8.6	
54-3	081022870	1	Oﾘﾝｸﾞ S22	O RING, S22	


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J . 給油潤滑関係 / Lubrication

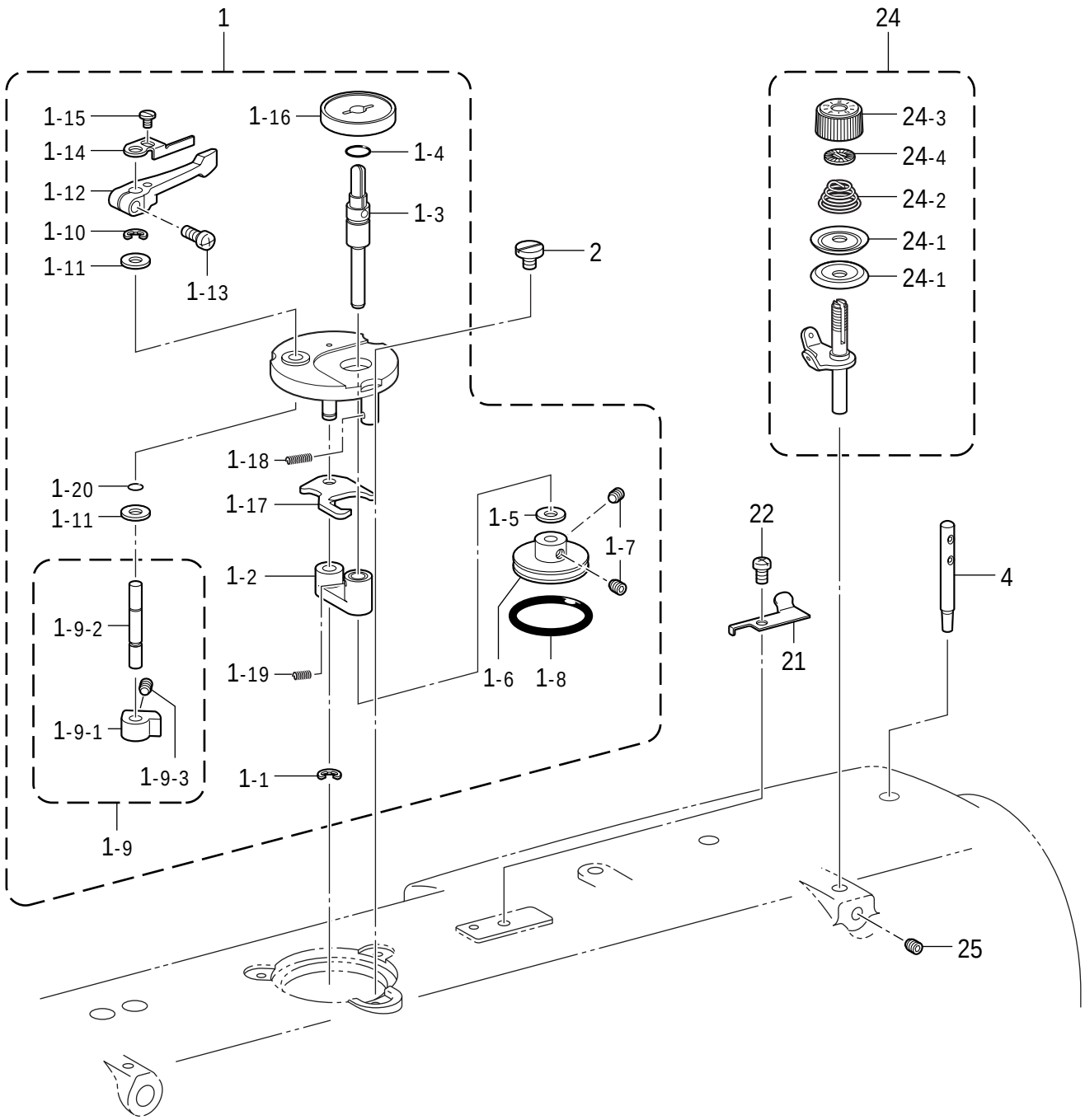
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55	S47487001	1	ｵｲﾙｹﾞｰｼﾞｳｷ	FLOAT	
56	SA1309001	1	ｵｲﾙｹﾞｰｼﾞ	OIL GAGE	
59	S47509001	1	ﾕﾘｮｳｹｲﾏﾄﾞ	OIL GAUGE WINDOW	
64	SA4552001	1	ﾍﾞｯﾄﾞｿｺﾌﾀｿｳｸﾐ	BED BOTTOM COVER UNIT	
64-1	SA1311101	1	ﾍﾞｯﾄﾞｿｺﾌﾀｸﾐ	BED BOTTOM COVER ASSY	
64-1-1	S51272100	1	ｿｺﾌﾀﾏﾄﾞ	OIL WINDOW, B-COVER	
64-1-2	081015870	1	Oﾘﾝｸﾞ S15	O RING, S15	
64-1-3	SA1313101	1	ﾏﾄﾞﾌﾀ	WINDOW COVER	
64-1-4	062500616	4	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
64-1-5	SA1303001	1	ｼﾒﾈｼﾞ8	SCREW, M8	
64-1-6	081008070	1	OﾘﾝｸﾞP8	O RING, P8	
64-2	SA1315301	1	ｿｺﾌﾀﾌｪﾙﾄ	BOTTOM COVER FELT	
64-3	062400616	3	ﾅﾍﾞｺ4X6	SCREW, PAN M4X6	
64-4	025040332	3	ﾋﾗｻﾞｶﾞﾈﾀﾞｲ4	WASHER PLAIN L 4	
65	SA1314001	1	ｿｺﾌﾀﾊﾟｯｷﾝ	BOTTOM COVER PACKING	
66	062501216	9	ﾅﾍﾞｺ5X12	SCREW, PAN M5X12	
68	SA1316001	1	ｺｰﾄﾞｵｻｴｲﾀ	CORD HOLDER PLATE	
69	062500616	1	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
			＜-□0□, -□3□用＞	**＜For "-□0□ & -□3□"＞**	
73	081029870	1	Oﾘﾝｸﾞ S29	O RING, S29	
			＜-□5□用＞	**＜For "-□5□"＞**	
60	SA2779001	1	ﾕﾘｮｳｹｲﾏﾄﾞ	OIL GAUGE WINDOW	
74	SA1321301	1	ｵｲﾙﾊﾟﾝｸﾐ	OIL PAN	
74-1	SA1322201	1	ｵｲﾙﾊﾟﾝ	OIL PAN	
74-1-1	149578000	4	ﾖｺｼﾞｸﾌﾞｯｼｭ	BUSH	
74-2	SA1323001	1	ﾋｻﾞｱｹﾞﾖｺｼﾞｸL	KNEE LIFTER SHAFT, L	
74-3	SA1324001	1	ﾋｻﾞｱｹﾞﾖｺｼﾞｸR	KNEE LIFTER SHAFT, R	
74-4	SA1325001	1	ﾋｻﾞｱｹﾞ	KNEE LIFTER	
74-5	SA1326001	1	ﾋｻﾞｱｹﾞR	KNEE LIFTER, R	
74-6	S25344001	2	ﾎﾞﾙﾄ6	BOLT, M6	
74-7	S25475001	2	ﾄﾒﾈｼﾞ6	SET SCREW, M6X19	
74-8	021060306	2	3ｼｭﾅｯﾄ6	NUT, 3 M6	
74-9	SA3508001	1	ﾋｻﾞｱｹﾞﾈｼﾞﾘﾊﾞﾈ	TWIST SPRING	
74-10	146293001	1	ﾄﾒﾜE10	RETAINING RING, E10	
74-11	SA1327101	1	ﾋｻﾞｱｹﾞﾚﾝｹﾂｶﾝ	KNEE LIFTER CONNECTING ROD	
74-12	SA1179001	2	ﾀﾞﾝﾈｼﾞ5	SHOULDER SCREW, M5	


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S-7200A-401

K . 糸通し関係 / Threading mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□□S用>	**<For "-□□S">**	
1	J02351001	1	ﾌﾟﾚﾃﾝｼｮﾝｸﾐA	PRE-TENSION ASSY, A	
1-1	S02362001	1	ｲﾄｱﾝﾅｲ	THREAD GUIDE	
1-2	S45563001	1	ｲﾄｱﾝﾅｲﾁｮｳｼﾎﾞｳ	THREAD GUIDE TENSION STUD	
1-3	144504001	2	ｲﾄｱﾝﾅｲｻﾗ	THREAD GUIDE DISC	
1-4	SA2356001	1	ﾌﾟﾚﾃﾝｼｮﾝﾊﾞﾈA	PRE-TENSION SPRING, A	
1-5	S45567001	1	ｲﾄﾁｮｳｼﾅｯﾄ	TENSION NUT	
1-6	SA2363001	1	ﾌﾟﾚﾃﾝｼｮﾝﾀﾞｲ	PRE-TENSION BASE	
			<-□□3, -□□5用>	**<For "-□□3 & -□□5">**	
1	J02352001	1	ﾌﾟﾚﾃﾝｼｮﾝｸﾐB	PRE-TENSION ASSY, B	
1-1	S02362001	1	ｲﾄｱﾝﾅｲ	THREAD GUIDE	
1-2	S45563001	1	ｲﾄｱﾝﾅｲﾁｮｳｼﾎﾞｳ	THREAD GUIDE TENSION STUD	
1-3	144504001	2	ｲﾄｱﾝﾅｲｻﾗ	THREAD GUIDE DISC	
1-4	SA2358001	1	ﾌﾟﾚﾃﾝｼｮﾝﾊﾞﾈB	PRE-TENSION SPRING, B	
1-5	S45567001	1	ｲﾄﾁｮｳｼﾅｯﾄ	TENSION NUT	
1-6	SA2363001	1	ﾌﾟﾚﾃﾝｼｮﾝﾀﾞｲ	PRE-TENSION BASE	
3	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
4	SA1359001	1	ｲﾄﾀﾃﾎﾞｳ	SPOOL PIN	
5	S01419000	1	ｲﾄﾕﾙﾒﾋﾟﾝ	TENSION RELEASE PIN	
6	SA1229101	1	ｱﾅﾄﾒﾈｼﾞ6ﾄｶﾞﾘ	SET SCREW, (FT) M6X6	
7	SA1343001	1	ｲﾄﾕﾙﾒﾎﾞｳ	TENSION RELEASE STUD	
8	SA2417001	1	ｵｻｴﾎﾞｳﾀﾞｷｲﾄｱﾝﾅｲ	THREAD GUIDE,P-BAR BRACKET	
9	062400816	1	ﾅﾍﾞｺ4X8	SCREW, PAN M4X8	
10	SA1345001	1	ｱｰﾑｲﾄｱﾝﾅｲR	ARM THREAD GUIDE, R	
11	060500616	1	ﾊﾞｲﾝﾄﾞ5X6	SCREW, BIND M5X6	
12	SA1342001	1	ﾃﾝﾋﾞﾝｶﾊﾞｰ	THREAD TAKE-UP LEVER COVER	
13	062500616	1	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
14	SA1961001	1	ﾒﾝｲﾀｸﾐ	FACE PLATE ASSY	
14-1	SA1291001	1	ﾒﾝｲﾀﾊﾞｯｷﾝ	FACE PLATE PACKING	
14-2	104449001	2	ｺﾞﾑｾﾝ15.5	RUBBER CAP, 15.5	
14-3	S02617001	1	ﾒﾝｲﾀｲﾄｱﾝﾅｲ	FACE PLATE THREAD GUIDE	
14-4	060350616	1	ﾊﾞｲﾝﾄﾞ35X6	SCREW, BIND M3.5X6	
15	062501816	3	ﾅﾍﾞｺ5X18	SCREW, PAN M5X18	
			<-□□S, -□□3用>	**<For "-□□S & -□□3">**	
18-1	100573001	1	ﾊﾘﾎﾞｳﾒﾀﾙDｲﾄｱﾝﾅｲ	THREAD GUIDE, D	
			<-□□5用>	**<For "-□□5">**	
18-2	148901001	1	ﾊﾘﾎﾞｳﾒﾀﾙDｲﾄｱﾝﾅｲ	THREAD GUIDE, D	
			<-□□3用>	**<For "-□□3">**	
19	S55654001	1	ｲﾄﾁｮｳｼﾎﾞｳﾀﾞｲｸﾐ	THREAD TENSION BRACKET ASSY	
19-4	S02620001	1	ｲﾄﾄﾘﾊﾞﾈ	THREAD TAKE-UP SPRING	
19-7	104525001	1	ｲﾄﾁｮｳｼﾊﾞﾈ	TENSION SPRING	
			<-□□5用>	**<For "-□□5">**	
19	S55655001	1	ｲﾄﾁｮｳｼﾎﾞｳﾀﾞｲｸﾐ	THREAD TENSION BRACKET ASSY	
19-4	S02620001	1	ｲﾄﾄﾘﾊﾞﾈ	THREAD TAKE-UP SPRING	
19-7	S04632001	1	ｲﾄﾁｮｳｼﾊﾞﾈ	TENSION SPRING	
			<-□□S用>	**<For "-□□S">**	
19	S55656101	1	ｲﾄﾁｮｳｼﾎﾞｳﾀﾞｲｸﾐ	THREAD TENSION BRACKET ASSY	
19-4	100399101	1	ｲﾄﾄﾘﾊﾞﾈ	THREAD TAKE-UP SPRING	
19-7	115188001	1	ｼｭｲﾄﾁｮｳｼﾊﾞﾈ	TENSION SPRING	
19-1	S40938001	1	ｲﾄﾁｮｳｼﾎﾞｳﾀｲ	THREAD TENSION BRACKET	
19-2	116922001	1	ｲﾄﾁｮｳｼﾎﾞｳ	TENSION STUD	
19-3	100402004	1	ﾄﾒﾈｼﾞ3.57	SET SCREW, SM3.57	
19-5	145446001	2	ｲﾄﾁｮｳｼｻﾗ	TENSION DISC	
19-6	159805001	1	ｲﾄﾁｮｳｼｻﾗｵｻｴ	TENSION DISC PRESSER	
19-8	S12441001	1	ﾁｮｳｼﾊﾞﾈｳｴｻﾞｶﾞﾈ	WASHER	
19-9	S31032001	1	ｲﾄﾁｮｳｼﾅｯﾄ	TENSION NUT	
19-10	114294001	1	Oﾘﾝｸﾞ	O-RING	

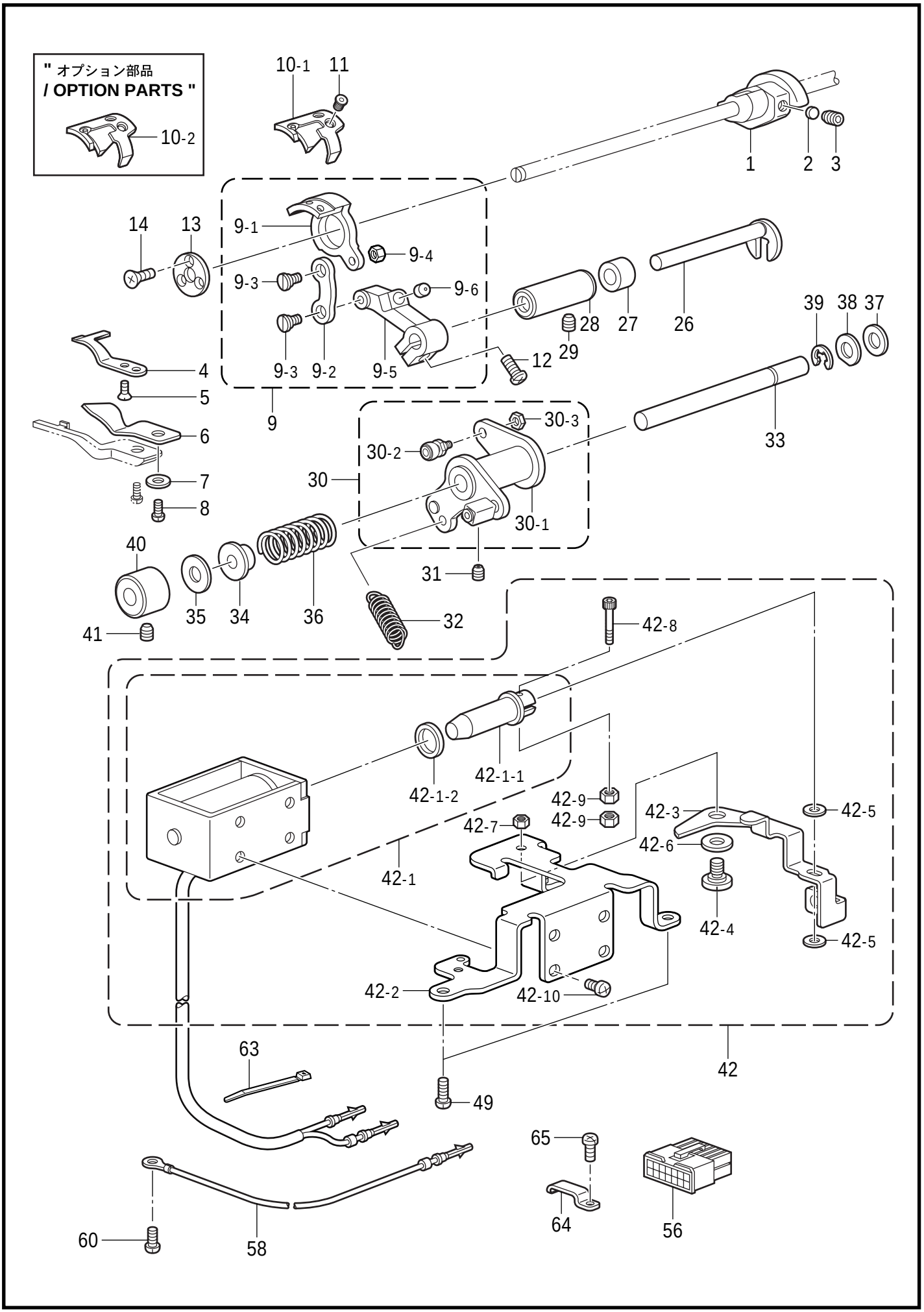

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L . 糸巻関係 / Bobbin winder mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1971101	1	ｲﾄﾏｷﾕﾆｯﾄ	BOBBIN WINDER UNIT	
1-1	048040342	1	ﾄﾒﾜE4	RETAINING RING, E4	
1-2	SA1975001	1	ｲﾄﾏｷｼﾞｸｳｹｸﾐ	B-WINDER SHAFT SUPPORT ASSY	
1-3	SA1978001	1	ｲﾄﾏｷｼﾞｸ	BOBBIN WINDER SHAFT	
1-4	081009070	1	OﾘﾝｸﾞP9	0 RING, P9	
1-5	025060136	1	ﾋﾗｻﾞｶﾞﾈｼｮｳ6	WASHER, PLAIN S 6	
1-6	SA1980001	1	ｲﾄﾏｷｸﾙﾏ	BOBBIN WINDER WHEEL	
1-7	012500536	2	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
1-8	S25789000	1	ｺﾞﾑﾜ29	RUBBER RING, 29	
1-9	SA1981101	1	ﾎﾞﾋﾞﾝｵｻｴｶﾑｸﾐ	BOBBIN PRESSER CAM ASSY	
1-9-1	SA1982101	1	ﾎﾞﾋﾞﾝｵｻｴｶﾑ	BOBBIN PRESSER CAM	
1-9-2	SA1983001	1	ｲﾄﾏｷｳﾃﾞｼﾞｸ	BOBBIN WINDER ARM SHAFT	
1-9-3	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	
1-10	048040342	1	ﾄﾒﾜE4	RETAINING RING, E4	
1-11	025060136	2	ﾋﾗｻﾞｶﾞﾈｼｮｳ6	WASHER, PLAIN S 6	
1-12	SA1984001	1	ﾎﾞﾋﾞﾝｵｻｴｳﾃﾞ	BOBBIN PRESSER ARM	
1-13	062401216	1	ﾅﾍﾞｺ4X12	SCREW, PAN M4X12	
1-14	SA1985001	1	ﾎﾞﾋﾞﾝｵｻｴ	BOBBIN PRESSER	
1-15	S23418002	1	ｼﾒﾈｼﾞ4X5	SCREW, M4X5	
1-16	SA1988001	1	ﾎﾞﾋﾞﾝｳｹ	BOBBIN SUPPORT	
1-17	SA1989001	1	ｲﾄﾏｷﾚﾊﾞｰ	BOBBIN WINDER LEVER	
1-18	SA1990101	1	ﾓﾄﾞｼﾊﾞﾈ	SPRING	
1-19	SA1991001	1	ｲﾄﾏｷﾀﾞｲﾊﾞﾈ	BOBBIN WINDER BASE SPRING	
1-20	SA2190001	1	OﾘﾝｸﾞSS5	O RING, SS5	
2	SA1992101	3	ｲﾄﾏｷｺﾃｲﾈｼﾞ	BOBBIN WINDER FIXED SCREW	
4	SA1359001	1	ｲﾄﾀﾃﾎﾞｳ	SPOOL PIN	
21	SA1360001	1	ﾒｽ	KNIFE	
22	062500616	1	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
24	SA1994001	1	ｲﾄﾏｷﾁｮｳｼｸﾐ	BOBBIN WINDER TENSION ASSY	
24-1	145446001	2	ｲﾄﾁｮｳｼｻﾗ	DISK,TENSION	
24-2	100401021	1	ｲﾄﾁｮｳｼﾊﾞﾈ	TENSION SPRING	
24-3	S31032001	1	ｲﾄﾁｮｳｼﾅｯﾄ	TENSION NUT	
24-4	S12441001	1	ﾁｮｳｼﾊﾞﾈｳｴｻﾞｶﾞﾈ	WASHER	
25	012500536	1	ｱﾅﾋﾗ5X5	SET SCREW, SOCKET (FT) M5X5	

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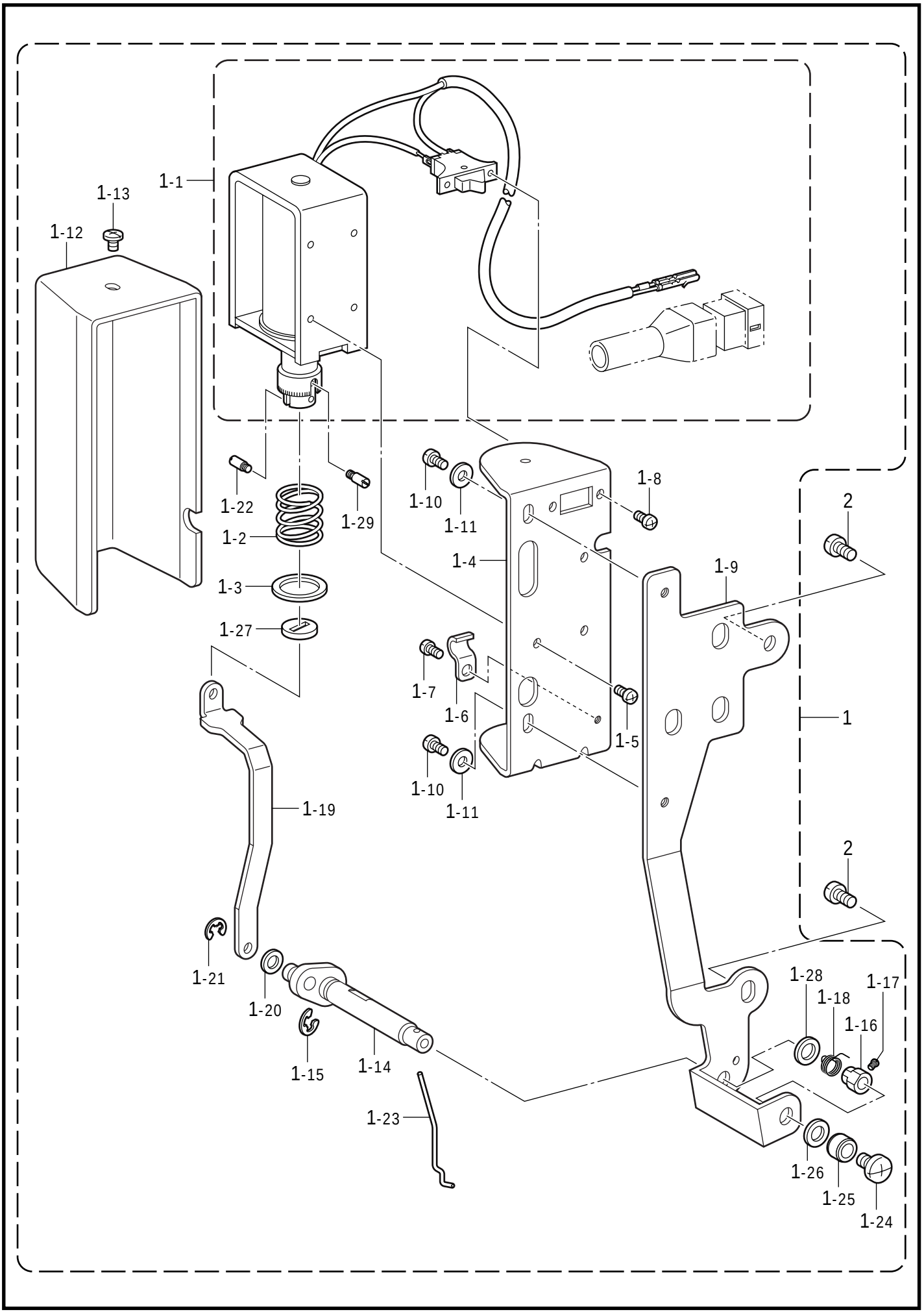

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/ OPTION PARTS "
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M . 糸切り関係 / Thread trimmer mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA4056001	1	ｲﾄｷﾘｶﾑ	THREAD TRIMMER CAM	
2	154567000	2	ｶﾝｻﾞ5.3	SPACER, 5.3	
3	014771032	2	ｱﾅｸﾎﾞﾐ6.35-40X10	SET SCREW, SOCKET SM6.35-40X10	
4	S02637001	1	ｺﾃｲﾊ	FIXED KNIFE	
5	102843004	1	ｻﾗﾈｼﾞ3.57	SCREW, FLAT SM3.57	
6	S02643001	1	ｲﾄｻﾊﾞｷ	LOWER THREAD FINGER	
7	026040236	1	ﾋﾗｻﾞｶﾞﾈﾐｶﾞｷ4	WASHER, PLAIN M 4	
8	062400616	1	ﾅﾍﾞｺM4X6	SCREW, PAN M4X6	
9	SA2014201	1	ｲﾄｷﾘﾎﾙﾀﾞｸﾐ	THREAD TRIMMER HOLDER ASSY	
9-1	S25424001	1	ｲﾄｷﾘﾎﾙﾀﾞ	HOLDER, M-KNIFE	
9-2	S25426001	1	ｲﾄｷﾘﾚﾝｶﾝ	THREAD TRIMMER CONNECTING ROD	
9-3	S25427101	2	ﾀﾞﾝﾈｼﾞ4	SHOULDER SCREW, M4	
9-4	021400306	1	3ｼｭﾅｯﾄ4	NUT, 3 M4	
9-5	SA1361001	1	ｲﾄｷﾘﾚﾊﾞｰ	THREAD TRIMMER LEVER	
9-6	S25437000	1	ﾚﾊﾞｰｽﾄｯﾊﾟ	LEVER STOPPER	
10-1	S02645001	1	ｲﾄﾞｳﾊ	MOVABLE KNIFE	
11	148537101	2	ｻﾗﾈｼﾞ4.37	SCREW, FLAT (W/SOCKET) SM4.37	
12	062501416	1	ﾅﾍﾞｺ5X14	SCREW, PAN M5X14	
13	S25425001	1	ｲﾄｷﾘﾎﾙﾀﾞｵｻｴｲﾀ	KNIFE HOLDER PRESSER PLATE	
14	004301016	3	+ｻﾗｺ3X10	SCREW, FLAT M3X10	
26	S02647021	1	ﾌﾀﾏﾀｼﾞｸ	FORKED SHAFT	
27	S02648001	1	ｶﾗｰ	COLLAR	
28	154581001	1	ﾌﾀﾏﾀｼﾞｸﾒﾀﾙ	FORKED SHAFT BUSH	
29	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
30	SA1362001	1	ｲﾄｷﾘｶﾑﾚﾊﾞｰｿｳｸﾐ	THREAD TRIMMER LEVER UNIT	
30-1	SA1363001	1	ｲﾄｷﾘｶﾑﾚﾊﾞｰｸﾐ	THREAD TRIMMER LEVER ASSY	
30-2	SA2258001	1	ｺﾛｼﾞｸCｸﾐ	ROLLER SHAFT,C ASSY	
30-3	105234003	1	ﾅｯﾄ4.37	NUT SM4.37	
31	S23651001	1	ｱﾅﾋﾗ6X6ﾎｿﾒ	SET SCREW, SOCKET (FT) M6X6	
32	SA2383001	1	ｶﾑﾚﾊﾞｰﾊﾞﾈ	CAM LEVER SPRING	
33	154593201	1	ｲﾄｷﾘｶﾑﾚﾊﾞｰｼﾞｸ	THREAD TRIMMER CAM LEVER SHAFT	
34	154594000	1	ｶﾗｰ	COLLAR	
35	S25434000	1	ｸｯｼｮﾝｺﾞﾑ	RUBBER CUSHION	
36	154595001	1	ｶﾑﾚﾊﾞｰﾓﾄﾞｼﾊﾞﾈ	SPRING, EXTENSION	
37	154596000	1	ｲﾄｷﾘｶﾑﾚﾊﾞｰｸｯｼｮﾝ	CUSHION	
38	110367001	1	ｻﾞｶﾞﾈ	WASHER, PLAIN SPECIAL 8	
39	048060342	1	ﾄﾒﾜE6	RETAINING RING, E6	
40	SA1366001	1	ｶﾑﾚﾊﾞｰｼﾞｸﾒﾀﾙ	CAM LEVER SHAFT BUSH	
41	012060536	1	ｱﾅﾋﾗ6X5	SET SCREW, SOCKET (FT) M6X5	
42	SA1391101	1	ｲﾄｷﾘｿﾚﾉｲﾄﾞｸﾐ	THREAD TRIMMER SOLENOID ASSY	
42-1	SA1392001	1	ｲﾄｷﾘｿﾚﾉｲﾄﾞ	THREAD TRIMMER SOLENOID	
42-1-1	SA1393001	1	ｿﾚﾉｲﾄﾞﾌﾟﾗﾝｼﾞｬｰ	SOLENOID PLUNGER	
42-1-2	S36893050	1	ｺﾞﾑｸｯｼｮﾝ	RUBBER CUSHION	
42-2	SA1367101	1	ｲﾄｷﾘｿﾚﾉｲﾄﾞﾀﾞｲ	THREAD TRIMMER SOLENOID BASE	
42-3	SA1368001	1	ｿﾚﾉｲﾄﾞﾚﾊﾞｰ	SOLENOID LEVER	
42-4	SA1370001	1	ﾀﾞﾝﾈｼﾞ6	SHOULDER SCREW, M6	
42-5	SA2097101	2	ｼｮｳｵﾝｼｰﾄ	SILENT SHEET	
42-6	155559001	1	ﾋﾗｻﾞｶﾞﾈ	WASHER, PLAIN	
42-7	021060306	1	3ｼｭﾅｯﾄ6	NUT, 3 M6	
42-8	SA1369001	1	ｱﾅﾎﾞﾙﾄ4X22	BOLT, SOCKET M4X22	
42-9	021400206	2	2ｼｭﾅｯﾄ4	NUT, 2 M4	
42-10	062400816	4	ﾅﾍﾞｺ4X8	SCREW, PAN M4X8	
49	062501216	3	ﾅﾍﾞｺ5X12	SCREW, PAN M5X12	
56	S38687000	1	ｺﾈｸﾀ5557-14R	CONNECTOR, 5557-14R	
58	SA1998001	1	ｱｰｽｾﾝｸﾐ	GROUND WIRE ASSY	
60	062500816	1	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
63	SA2868001	1	ﾊﾞｲﾝﾄﾞ	BAND	
64	SA1394001	1	ｺｰﾄﾞｵｻｴU3	CORD HOLDER, U3	
65	062500816	1	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	
			″ オプション部品 ″	**″ OPTION PARTS ″**	
10-2	S02646001	1	ｲﾄﾞｳﾊS	MOVABLE KNIFE, S	

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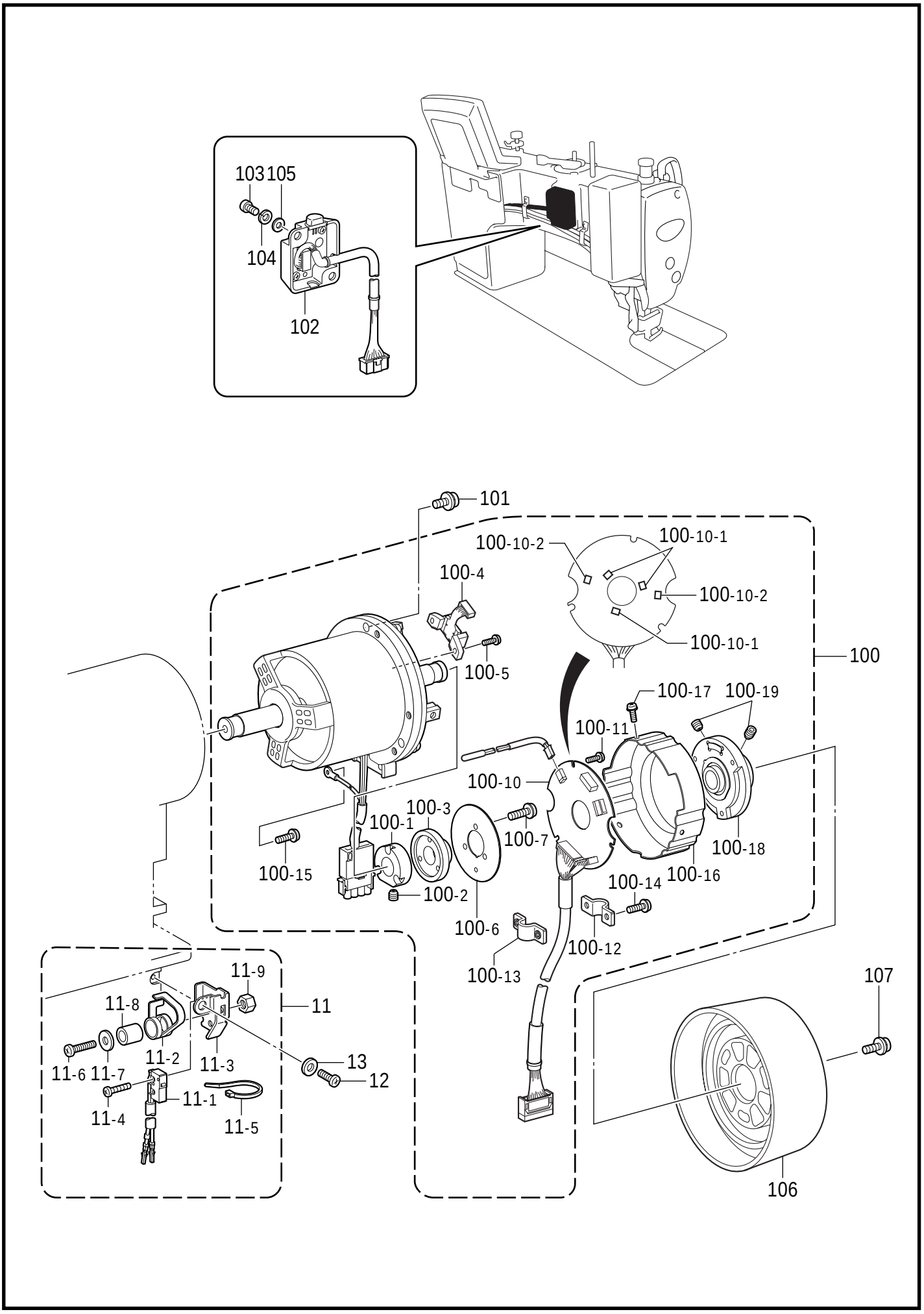

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N . 糸払い関係 / Thread wiper mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1374201	1	ｲﾄﾊﾗｲｿｳﾁｸﾐ	THREAD WIPER DEVICE ASSY	
1-1	SA1396001	1	ｲﾄﾊﾗｲｿﾚﾉｲﾄﾞｸﾐ	THREAD WIPER SOLENOID ASSY	
1-2	S41206001	1	ｲﾄﾊﾗｲﾊﾞﾈ	THREAD WIPER SPRING	
1-3	S41205001	1	ﾋﾗｻﾞｶﾞﾈ	WASHER, PLAIN	
1-4	S25449201	1	ｿﾚﾉｲﾄﾞﾄﾘﾂｹｲﾀ	SOLENOID SETTING PLATE	
1-5	062300616	3	ﾅﾍﾞｺ3X6	SCREW, PAN M3X6	
1-6	140647101	1	ｺｰﾄﾞｵｻｴ	CORD HOLDER	
1-7	062300616	1	ﾅﾍﾞｺ3X6	SCREW, PAN M3X6	
1-8	062300616	2	ﾅﾍﾞｺ3X6	SCREW, PAN M3X6	
1-9	SA1376001	1	ｲﾄﾊﾗｲﾄﾞﾀﾞｲ	THREAD WIPER BASE	
1-10	062400616	2	ﾅﾍﾞｺ4X6	SCREW, PAN M4X6	
1-11	026040236	2	ﾋﾗｻﾞｶﾞﾈﾐｶﾞｷ4	WASHER, PLAIN M4	
1-12	S33610101	1	ｿﾚﾉｲﾄﾞｶﾊﾞｰ	SOLENOID COVER	
1-13	060400516	1	ﾊﾞｲﾝﾄﾞ4X5	SCREW, BIND M4X5	
1-14	SA1967001	1	ｲﾄﾊﾗｲｸﾗﾝｸｸﾐ	THREAD WIPER CRANK ASSY	
1-15	048040342	1	ﾄﾒﾜE4	RETAINING RING, E4	
1-16	S25454001	1	ｾｯﾄｶﾗｰ	SET SCREW COLLAR	
1-17	S25279001	1	ｱﾀﾏﾄﾒｸﾎﾞﾐM35-5	SET SCREW, (CP) M3.5-5	
1-18	SA2287001	1	ﾜｲﾊﾟｰﾊﾞﾈ	SPRING	
1-19	SA1377001	1	ｲﾄﾊﾗｲﾛｯﾄﾞ	THREAD WIPER ROD	
1-20	110735002	1	ｻﾞｶﾞﾈ	WASHER	
1-21	048030342	1	ﾄﾒﾜE3	RETAINING RING, E3	
1-22	S25456001	1	ﾌﾟﾗﾝｼﾞｬﾋﾟﾝ	PLUNGER PIN	
1-23	SA1378201	1	ｲﾄﾊﾗｲ	THREAD WIPER	
1-24	060400516	1	ﾊﾞｲﾝﾄﾞ4X5	SCREW, BIND M4X5	
1-25	146288001	1	ｲﾄﾊﾗｲｼﾞｸｶﾗｰ	THREAD WIPER STUD COLLAR	
1-26	S03677021	1	ｻﾞｶﾞﾈ	WASHER	
1-27	S41207000	1	ｽﾍﾟｰｻｺﾞﾑ	SPACER RUBBER	
1-28	149097000	1	ｼｮｳｵﾝｼｰﾄ	SILENT SHEET	
1-29	S25456001	2	ﾌﾟﾗﾝｼﾞｬﾋﾟﾝ	PLUNGER PIN	
2	062500816	2	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	

P1 . コントロールボックス、モータ関係 / Control box and motor mechanism

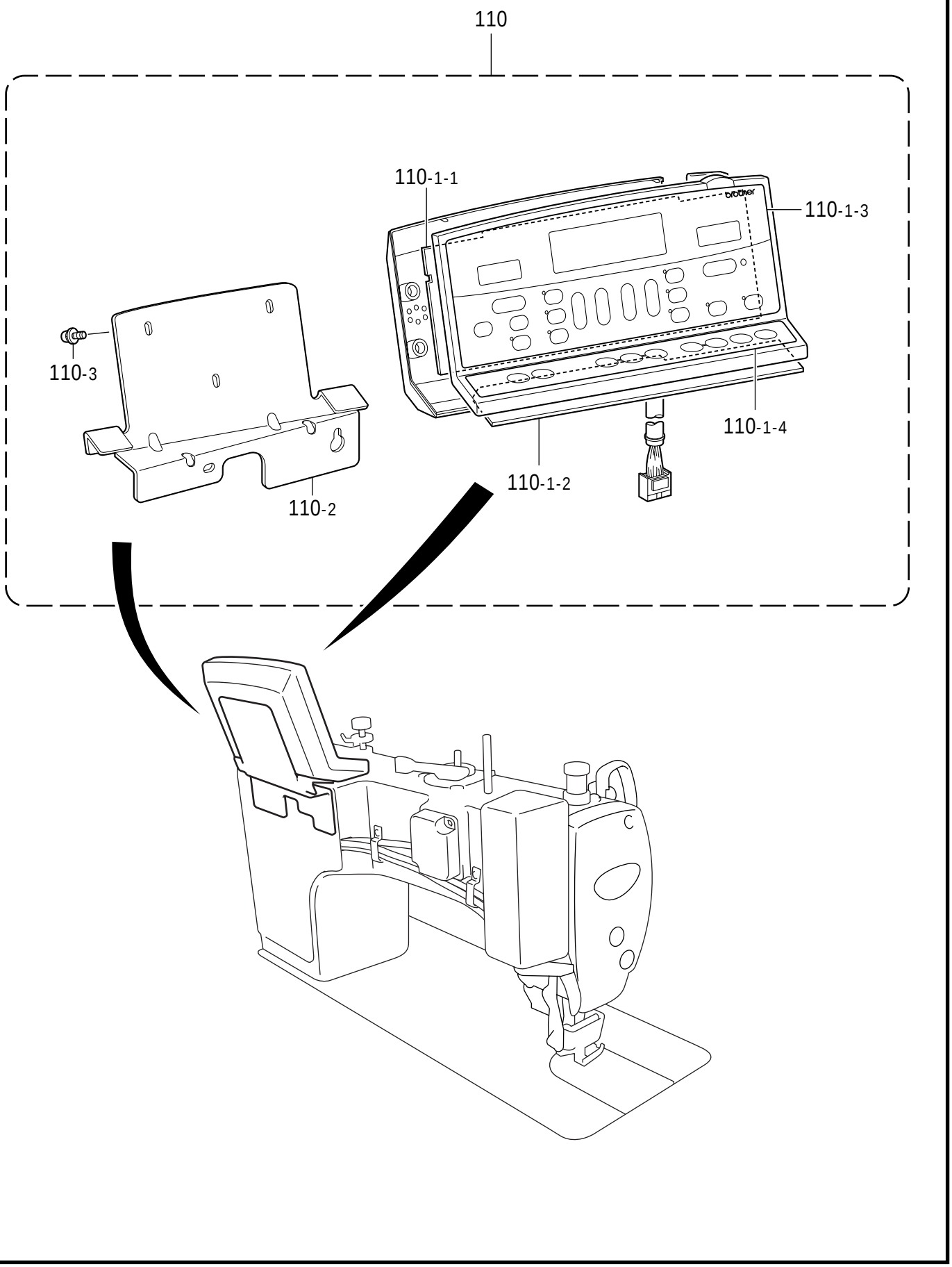


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P1 . コントロールボックス、モータ関係 / Control box and motor mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
11	SA1384001	1	ｾｰﾌﾃｲｰｽｲｯﾁｸﾐ	SAFETY SWITCH ASSY	
11-1	SA1385001	1	ﾏｲｸﾛｽｲｯﾁｸﾐ	MICRO SWITCH ASSY	
11-2	S38744101	1	ｽｲｯﾁｲﾀﾊﾞﾈ	SWITCH PLATE SPRING	
11-3	SA1383001	1	ｽｲｯﾁﾀﾞｲ	SWITCH BASE	
11-4	062020806	2	ﾅﾍﾞｺ2X8	SCREW, PAN M2X8	
11-5	S04159000	1	ﾊﾞｲﾝﾄﾞ1M	BAND, 1M	
11-6	062401216	1	ﾅﾍﾞｺ4X12	SCREW, PAN M4X12	
11-7	026040236	1	ﾋﾗｻﾞｶﾞﾈﾐｶﾞｷ4	WASHER, PLAIN M 4	
11-8	154514001	1	ｽﾍﾟｰｻｰ	SPACER	
11-9	021400106	1	1ｼｭﾅｯﾄ4	NUT, 1 M4	
12	062060816	1	ﾅﾍﾞｺ6X8	SCREW, PAN M6X8	
13	025060136	1	ﾋﾗｻﾞｶﾞﾈｼｮｳ6	WASHER, PLAIN S 6	
100	J80972001	1	ﾓｰﾀｸﾐCDD-HS	MOTOR ASSY CDD-HS	
100-1	J03955001	1	ﾄﾞﾗﾑｺﾃｲCDD	DRUM CDD	
100-2	014400632	2	ｱﾅｸﾎﾞﾐ4X6	SET SCREW, SOCKET (CP) M4X6	
100-3	J03956001	1	ｼﾞｼｬｸ180P36	MAGNET 180P36	
100-4	J03957001	1	MRｾﾝｻｸﾐ180P	MR SENSOR ASSY 180P	
100-5	0A4300805	2	+ﾅﾍﾞｻﾞｸﾐ3X8DA	SCREW, PAN (S/P WASHER) M3X8	
100-6	J03958001	1	ｼｬﾍｲｲﾀCDD	SHIELD PLATE CDD	
100-7	0A4261005	3	+ﾅﾍﾞｻﾞｸﾐ26X10DA	SCREW, PAN (S/P WASHER)M2.6X10	
100-10	J80971001	1	CDD-ENCｷﾊﾞﾝｸﾐ	PCB ASSY, CDD-ENC	
100-10-1	J03983001	3	ﾎｰﾙICEW-400	HALL ELEMENT:ICE-400	
100-10-2	J03984001	2	ﾎｰﾙICEW-450	HALL ELEMENT:ICE-450	
100-11	0A5300606	3	+ﾅﾍﾞｻﾞｸﾐ3X6DB	SCREW, PAN (S/P WASHER) M3X6	
100-12	J03961001	1	ｺｰﾄﾞｵｻｴ(ｱﾅ)	CORD HOLDER (HOLE)	
100-13	J03962001	1	ｺｰﾄﾞｵｻｴ(ﾈｼﾞ)	CORD HOLDER (TAPPING)	
100-14	0A4401605	2	+ﾅﾍﾞｻﾞｸﾐ4X16DA	SCREW, PAN (S/P WASHER) M4X16	
100-15	0A4401005	1	+ﾅﾍﾞｻﾞｸﾐ4X10DA	SCREW, PAN (S/P WASHER) M4X10	
100-16	J04296001	1	ｴﾝｺｰﾀﾞｶﾊﾞｰCDD#2	ENCODER COVER, CDD#2	
100-17	0A4300805	3	+ﾅﾍﾞｻﾞｸﾐ3X8DA	SCREW, PAN (S/P WASHER) M3X8	
100-18	J03964001	1	ﾌﾟｰﾘﾄﾘｯｹﾀｲｸﾐCDD	PULLEY HOLDER ASSY CDD	
100-19	014500632	2	ｱﾅｸﾎﾞﾐM5X6	SET SCREW, SOCKET (CP) M5X6	
101	SA2354001	3	+ﾅﾍﾞｾｯﾄﾈｼﾞ5X18	SCREW, PAN M5X18	
102	SA3971001	1	ﾄｳﾌﾞｹﾝｼｭﾂﾕﾆｯﾄ#2	HEAD DETECTOR UNIT#2	
103	062501216	2	ﾅﾍﾞｺ5X12	SCREW, PAN M5X12	
104	028050246	2	ﾊﾞﾈｻﾞｶﾞﾈ2-5	WASHER, SPRING 2-5	
105	026050136	2	ﾋﾗｻﾞｶﾞﾈｺｶﾞﾀ5	WASHER, PLAIN S 5	
106	SA4211001	1	ﾌﾟｰﾘCDD	PULLEY, CDD	
107	SA3025001	3	+ﾅﾍﾞｻﾞｸﾐ4X10DA	SCREW, PAN (S/P WASHER) M4X10	

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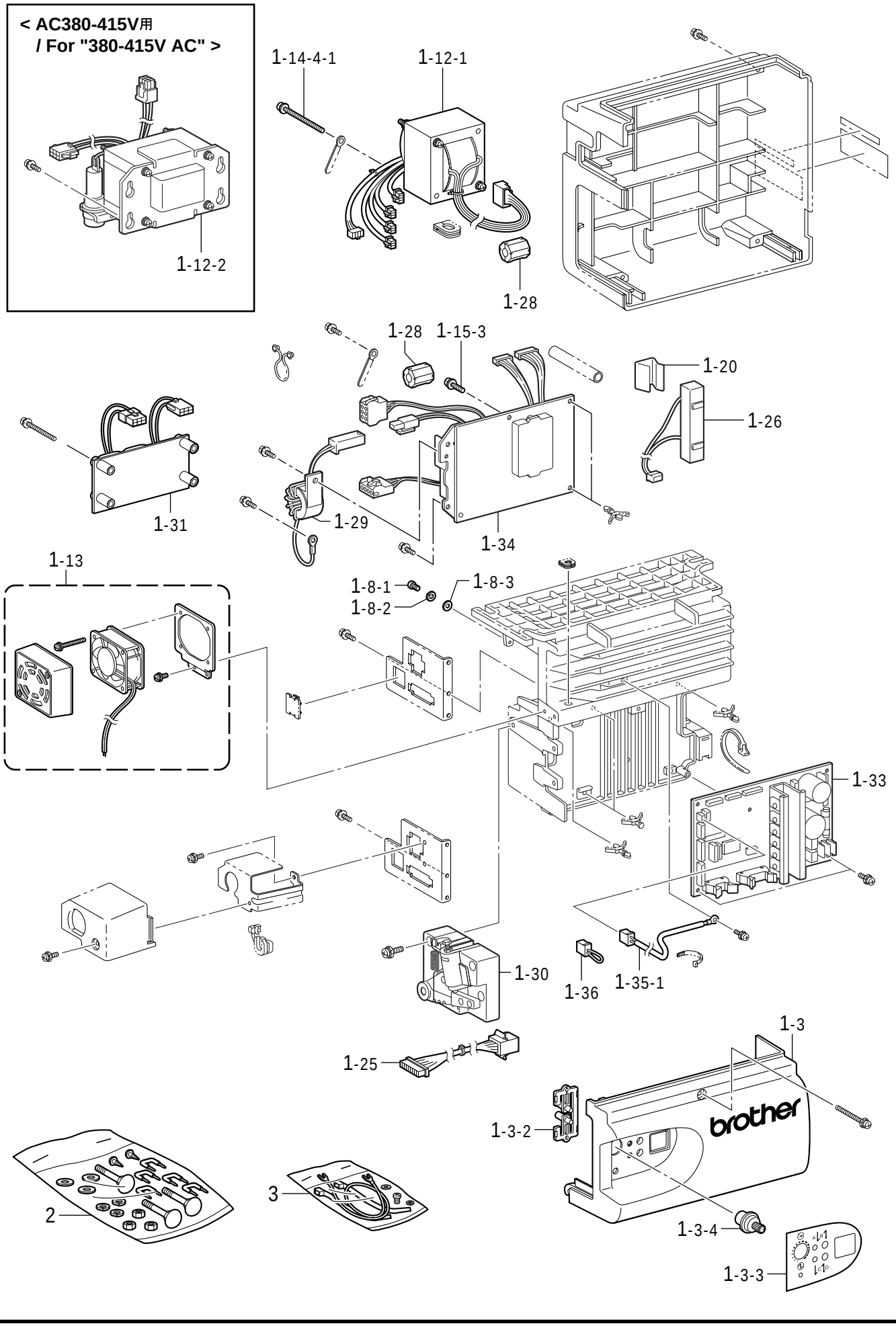


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P2 . コントロールボックス関係 / Control box mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			＜ 中国向 ＞	＜ For Chaina Only ＞	
110	BMP2060-0000000-CG40		G40ﾊﾟﾈﾙ	G-40-PANEL-CHINA	
			＜ 中国以外向 ＞	＜ Exept for China ＞	
110	BMP2060-0000000-0G40		G40ﾊﾟﾈﾙ	G-40-PANEL	
110-1-1	J80973001	1	G40ﾊﾟﾈﾙｷﾊﾞﾝｸﾐ	G40 PANEL PCB ASSY	
110-1-2	J80974001	1	G40ｻﾌﾞｷﾊﾞﾝｸﾐ	G40 SUB PCB ASSY	
110-1-3	J03975001	1	G40ﾊﾟﾈﾙｶｻﾞﾘｲﾀ1	G40 PANEL SHEET 1	
110-1-4	J03976001	1	G40ﾊﾟﾈﾙｶｻﾞﾘｲﾀ2	G40 PANEL SHEET 2	
110-2	J04195001	1	ﾊﾟﾈﾙﾄﾘﾂﾂｹｲﾀ#2	PANEL SETTING PLATE#2	
110-3	J04273001	3	ﾅﾍﾞｻﾞｸﾐ4X10DB	SCREW, PAN (S/P WASHER) M4X10	

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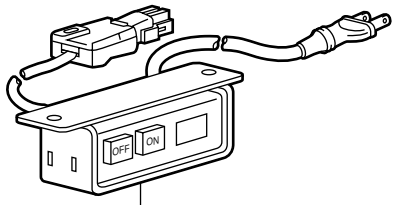

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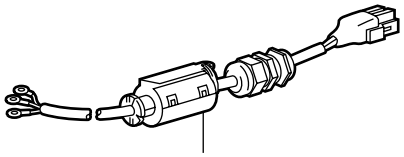
P3 . コントロールボックス関係 / Control box mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1-3	J04393001	1	CDDﾏｴﾌﾀGO	FRONT BOX COVER CDD GO	
1-3-2	J04438001	1	ｷｰﾄｯﾌﾟCDD-GO	KEY TOP	
1-3-3	J04440001	1	PｶｻﾞﾘｲﾀGO	PANEL SHEET CDD GO	
1-3-4	J03733001	1	Vﾂﾏﾐ LCA	SPEED ADJUST KNOB	
1-8-1	062400863	1	ﾅﾍﾞｺ4X8	SCREW, PAN M4X8	
1-8-2	028040245	1	ﾊﾞﾈｻﾞｶﾞﾈ2-4	WASHER, SPRING 2-4	
1-8-3	025040173	1	ﾋﾗｻﾞｶﾞﾈｼｮｳ4	WASHER, PLAIN S 4	
1-10	J04115001	1	ﾗﾍﾞﾙｶﾝﾃﾞﾝ6ｶｺｸ	LABEL,ELEC.SHOCK 6 LANG	
			＜AC100 - 110V用＞	**＜For " 100 - 110V AC" ＞**	
1-12-1	J04097001	1	ﾄﾗﾝｽCDD-100V	TRANSFORMER, CDD-100V	
			＜AC200 - 230V用＞	**＜For " 200 - 230V AC" ＞**	
1-12-1	J04098001	1	ﾄﾗﾝｽCDD-200V	TRANSFORMER, CDD-200V	
			＜AC380 - 415V用＞	**＜For " 380 - 415V AC" ＞**	
1-12-2	J03939001	1	ﾄﾗﾝｽ400V	TRANSFORMER, 400V	
1-13	J04167001	1	DCﾌｧﾝCDDｸﾐ#2	DC FAN ASSY, CDD #2	
			＜AC100-200Vﾄﾗﾝｽ用＞	**＜For Transformer of " 100 - 200V AC" ＞**	
1-14-4-1	J01411001	2	+ﾅﾍﾞｻﾞｸﾐ4X50DA	SCREW, PAN (S/P WASHER) M4X50	
			＜AC400Vﾄﾗﾝｽ用＞	**＜For Transformer of " 400V AC " ＞**	
1-14-4-2	229017001	5	+ﾅﾍﾞｾｯﾄ4X10DA	SCREW, PAN (S/P WASHER) M4X10	
1-15-3	J00494001	2	+ﾅﾍﾞｾｯﾄ4X14DA	SCREW, PAN (S/P WASHER) M4X14	
1-20	J03739001	1	CRｺﾃｲｲﾀ	SPRING PLATE, CR	
1-25	J04099001	1	ﾌｯﾄﾌﾟﾗｸﾞｸﾐCDD	FOOT PLUG ASSY, CDD	
1-26	J04100001	1	ｾﾒﾝﾄR40/220ｸﾐ#6	CEMENT RESISTOR ASSY, 40/220#6	
			＜欧州向用＞	**＜For Europe＞**	
1-28	J04468001	2	ｺｱESD-SR-120	CORE:SD-SR-120	
1-29	J02725001	1	ｱｰｽｲﾝﾀﾞｸﾀ#2	EARTH INDUCTOR	
			＜前一段，後一段タイプ＞	**＜Type forward 1 step, backward 1 step＞**	
1-30	J80967001	1	ﾌﾐｺﾐﾕﾆｯﾄCDD-ｺｸﾎ	TREADLE UNIT ASSY, CDD G	
			＜前二段，後二段タイプ＞	**＜Type forward 2 step, backward 2 step＞**	
1-30	J80968001	1	ﾌﾐｺﾐﾕﾆｯﾄCDD-ﾕ ﾎ	TREADLE UNIT ASSY, CDD H	
			＜欧州向用＞	**＜For Europe＞**	
1-31	J80970001	1	CEﾌｨﾙﾀｷﾊﾞﾝｸﾐ	CE FILTER PCB ASSY	
			＜USA用＞	**＜For USA＞**	
1-32	J02195001	1	ﾌﾞｯｼﾝｸﾞSR-7K-2	BUSHING, :SR-7K-2	
1-33	J80964201	1	SｷﾊﾞﾝCDDｸﾐ#GO	CONTROL PCB ASSY CDD#GO	
			＜110V AC用＞	**＜For " 110V AC" ＞**	
1-34	J80965001	1	Dｷﾊﾞﾝ CDD1-110Vｸﾐ	POWER PCB ASSY, CDD 1-110V	
			＜220 - 240V AC用＞	**＜For " 220 - 240V AC" ＞**	
1-34	J80966101	1	Dｷﾊﾞﾝ CDD1-230Vｸﾐ	POWER PCB ASSY CDD 1-230V	
			＜400V AC用＞	**＜For " 400V AC" ＞**	
1-35-1	J04169001	1	CDDｻｰﾐｽﾀ#2	THERMISTOR, CDD #2	
			＜400V AC以外用＞	**＜For Others＞**	
1-36	J04168001	1	ｼｮｰﾄｺﾈｸﾀ	SHORT CONNECTOR	
1-37	J00953001	1	ｺｰﾄﾞﾌﾞｯｼﾝｸﾞ#DD2	CORD BUSHING, #DD2	
2	J04210001	1	ｶｸﾈ8X65 ｸﾐ	BOLT ASSY, SQUARE M8X65	
3	J04243001	1	ｱｰｽｺｰﾄﾞﾈｼﾞﾀｲｸﾐ	EARTH CORD SCREW TIE ASSY	

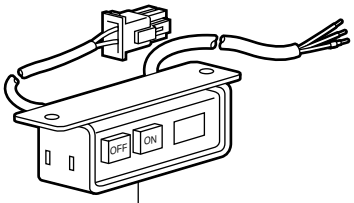
S-7200A-502



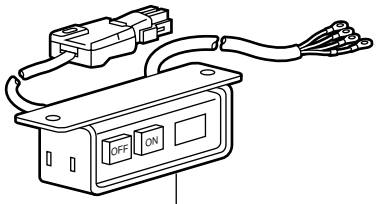
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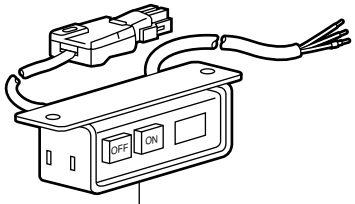
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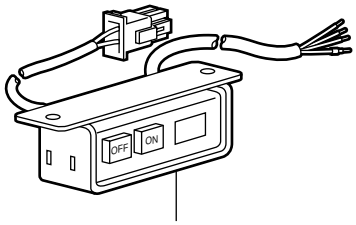
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Q . 電装品関係 / Power supply equipment mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	J04086001	1	ﾃﾞﾝSWｸﾐ1-100V#6	POWER SWITCH ASSY, 1-100V #6	
3	J04469001	1	ﾃﾞﾝSWｸﾐ1-110V#8	POWER SWITCH ASSY, 1-110V #8	
5	J04093001	1	ﾃﾞﾝSWｸﾐ1-240V#6	POWER SWITCH ASSY, 1-240V #6	
6	J04134001	1	ﾃﾞﾝPGｸﾐ1-240V#6	POWER PLUG ASSY, 1-240V #6	
7	J04096001	1	ﾃﾞﾝSWｸﾐ3-400V#6	POWER SWITCH ASSY, 3-400V #6	
8	J04149001	1	ﾃﾞﾝSWｸﾐ3-200V#6	POWER SWITCH ASSY, 3-200V #6	
10	J04470001	1	ﾃﾞﾝSWｸﾐ3-240V#8	POWER SWITCH ASSY, 3-240V #8	
11	J04251001	1	ﾃﾞﾝSWｸﾐ1-240V#CCC	POWER SWITCH ASSY, 1-240V #CCC	
12	J04255001	1	ﾃﾞﾝSWｸﾐ3-400V#CCC	POWER SWITCH ASSY, 3-400V #CCC	

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＊上記の部品は、仕様別部品表で確認後注文して下さい.

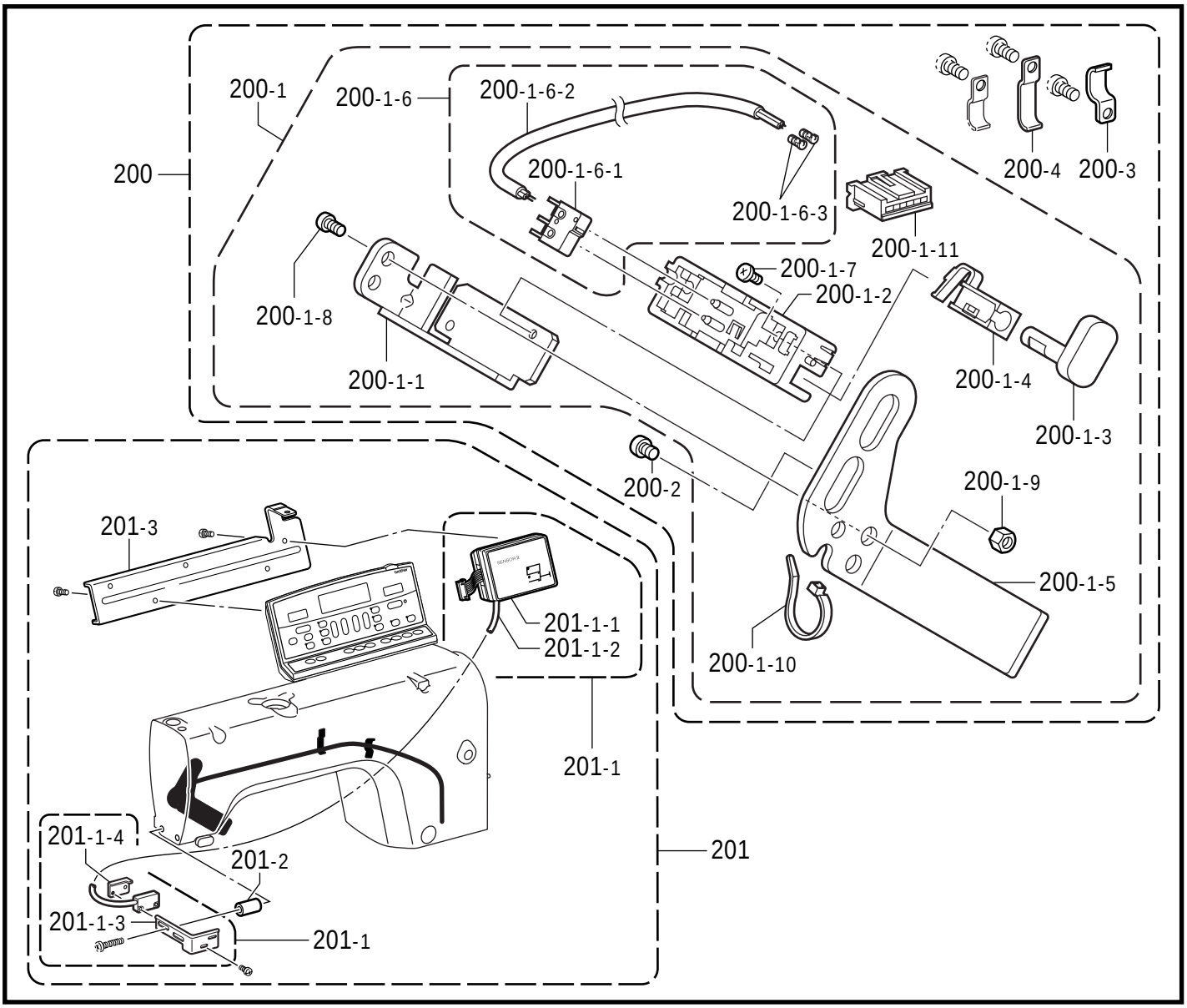
＊Check the replacement parts product number in the Different parts list before ordering the above parts.

Sp1 . 仕様別部品一覧表 (電装品関係) / Different parts list (Power supply equipment mechanism)

REF.	単相 / Single phase				三相 / Three phase		
NO.	100V AC	110V AC	220V AC	230V AC CE	200V AC	220V AC	380V AC
Q-1	J04086001 < For Japan >						
Q-3		J04469001 < For USA & Mexico >					
Q-5			J04093001 <For General of Asia & North africa>				
Q-6				J04134001 **Power SW-less** < For Europe >			
Q-7							J04096001 < For General of Asia & North africa >
Q-8					J04149001 < For Japan >		
Q-10						J04470001 < For USA & Mexico >	
Q-11			J04251001 < For China >				
Q-12							J04255001 < For China >

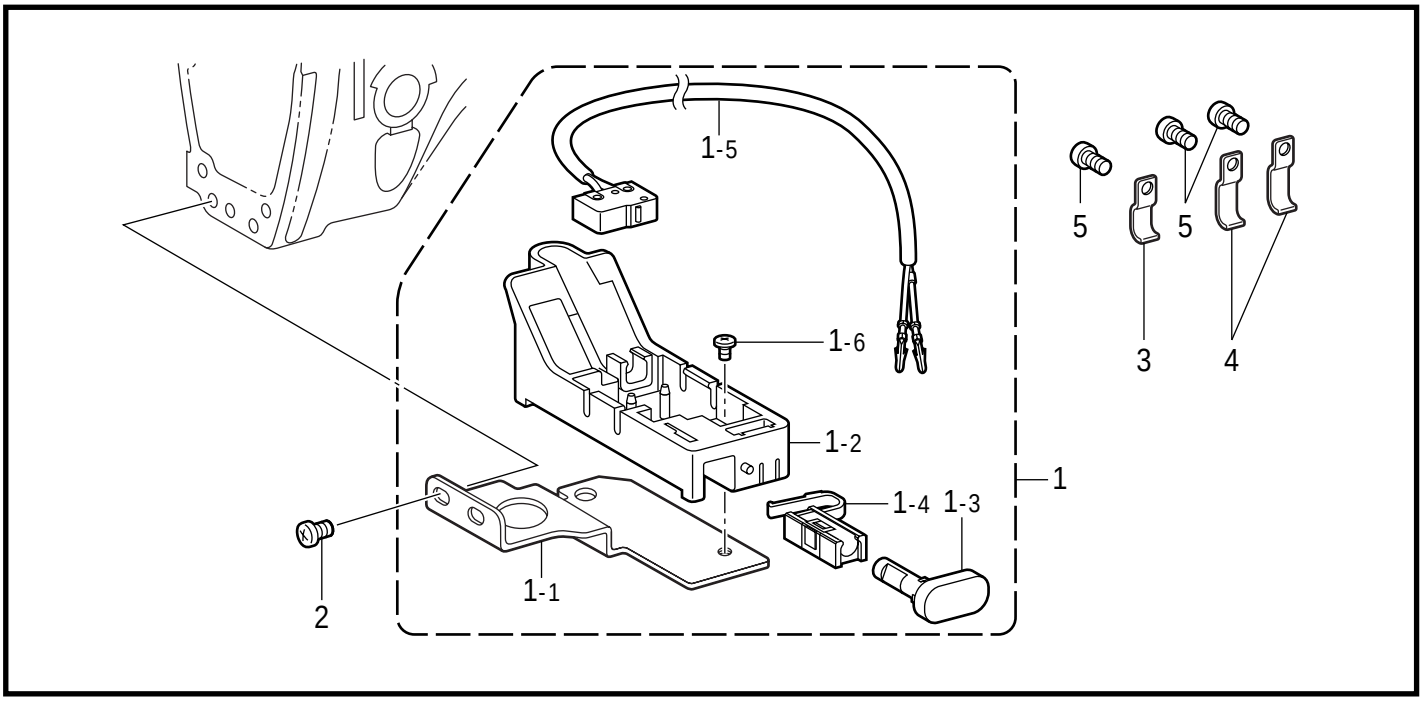
S-7200A-Sp1

R .コントロールボックス関係 (オプション部品) / Control box mechanism (Option parts)



S-7200A-502

S. 逆転スイッチ関係 / Quick reverse switch mecanism



S-7200A-508

R . コントロールボックス関係 (オプション部品) / Control box mechanism (Option parts)

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
200	SA2407001	1	ｵﾌﾟｼｮﾝｱｸﾁｭｴｰﾀｾｯﾄ	OPTION ACTUATOR SET	
200-1	SA2388001	1	ｵﾌﾟｼｮﾝｱｸﾁｭｴｰﾀｸﾐ	OPTION ACTUATOR ASSY	
200-1-1	SA2270001	1	Rｽｲｯﾁｻｻｴ	REVERSE SWITCH BRACKET	
200-1-2	S34281000	1	Rｽｲｯﾁﾀﾞｲ	REVERSE SWITCH BRACKET	
200-1-3	SA4098001	1	ｱｸﾁｭｴｰﾀｰ	ACTUATOR	
200-1-4	SA4099001	1	Rｽｲｯﾁﾊﾞﾈ	REVERSE SWITCH SPRING	
200-1-5	SA2389001	1	OPｽｲｯﾁﾄﾘﾂｹｲﾀ	OPTION SWITCH SETTING PLATE	
200-1-6	SA2386001	1	ｵﾌﾟｼｮﾝｽｲｯﾁｸﾐ	OPTION SWITCH ASSY	
200-1-6-1	S32907000	1	ﾏｲｸﾛｽｲｯﾁ	MICRO SWITCH	
200-1-6-2	SA2387001	1	ｵﾌﾟｼｮﾝｺｰﾄﾞ	OPTION CODE	
200-1-6-3	SA2405001	2	ｿｹｯﾄｺﾝﾀｸﾄ	SOCKET CONNECTOR	
200-1-7	060300606	1	ﾊﾞｲﾝﾄﾞ3X6	SCREW, BIND M3X6	
200-1-8	062400816	2	ﾅﾍﾞｺ4X8	SCREW, PAN M4X8	
200-1-9	021400206	2	2ｼｭﾅｯﾄ4	NUT, 2 M4	
200-1-10	S04159000	1	ﾊﾞｲﾝﾄﾞ1M	BAND, 1M	
200-1-11	SA2406001	1	ｺﾈｸﾀXAP-06V-1	CONNECTOR,XAP-06V-1	
200-2	062500616	2	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
200-3	SA1388001	1	ｺｰﾄﾞｵｻｴ	CORD HOLDER	
200-4	SA2390001	1	ｺｰﾄﾞｵｻｴU4	CORD HOLDER,U4	
201	J80975001	1	S2ｾﾝｻｰ#S7200A	S2 SENSOR,#S7200A	
201-1	J04179001	1	S2ｾﾝｻｰｸﾐCDD	S2 SENSOR ASSY,CDD	
201-1-1	233268002	1	S2ｾﾝｻｰｶｻﾞﾘｲﾀ	EMBLEM PLATE	
201-1-2	J04186001	1	ｾﾝｻｰｺｰﾄﾞｸﾐ#NOR	SENSOR HARNESS ASSY NOR	
201-1-3	J04215001	1	ｾﾝｻｰｺﾃｲｲﾀ	SENSOR FIXNG PLATE	
201-1-4	J04189001	1	ｾﾝｻｰﾄﾘﾂｹｲﾀ	SENSOR SETTING PLATE	
201-2	J04249001	2	ｾﾝｻｰﾄﾘﾂｹｶﾗｰ	SENSOR SETTING COLLAR	
201-3	J04314001	1	S2ｾﾝｻｰﾄﾘﾂｹｲﾀｸﾐ	S2 SENSOR SETTING PLATE,ASSY	

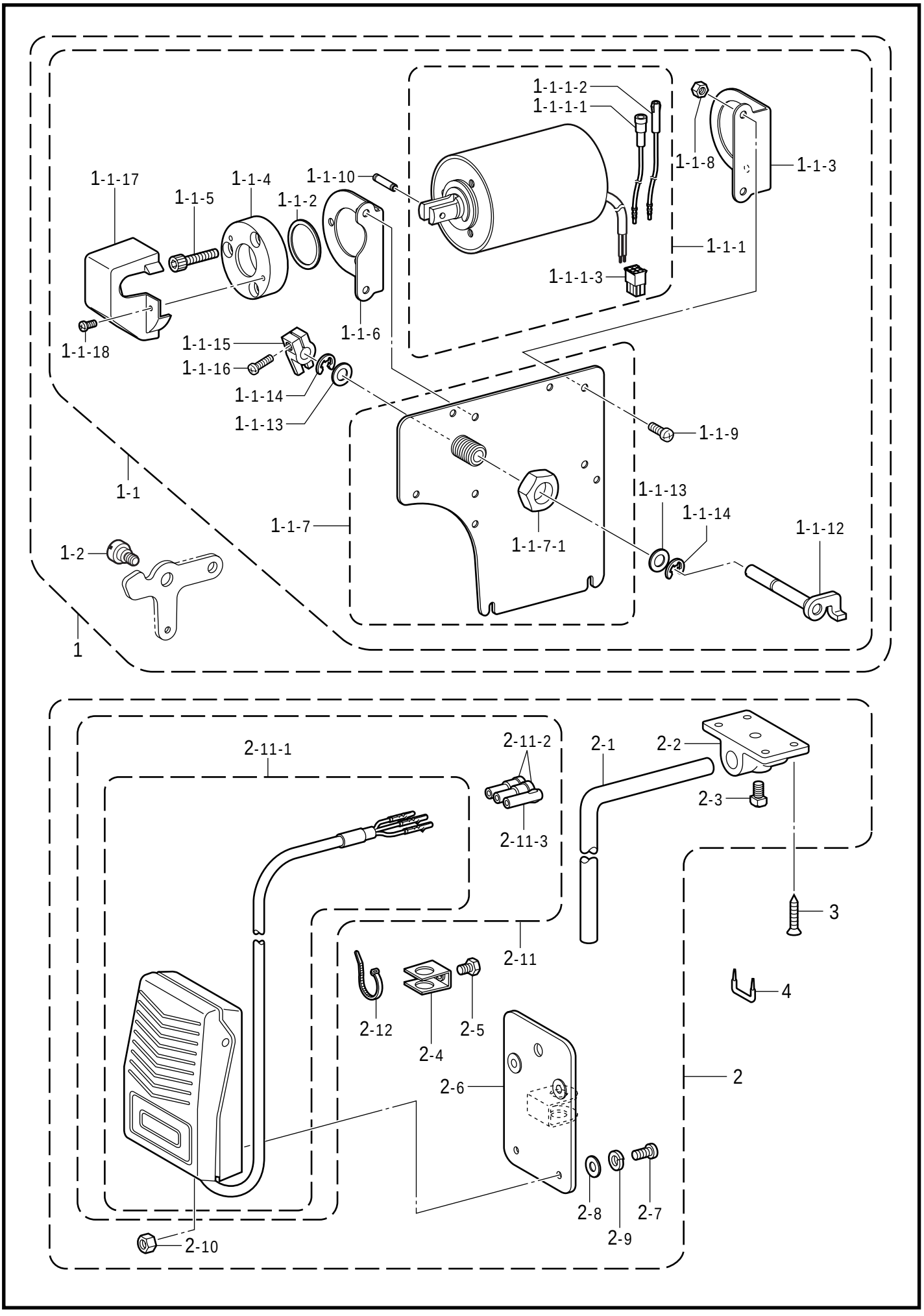
S-7200A-502

S . 逆転スイッチ関係 / Quick reverse switch mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1389101	1	Rｱｸﾁｭｴｰﾀｸﾐ	R-ACTUATOR ASSY	
1-1	SA1386001	1	Rｽｲｯﾁｻｻｴ	R-SWITCH SUPPORT	
1-2	S32903000	1	Rｽｲｯﾁﾀﾞｲ	REVERSE SWITCH BRACKET	
1-3	SA4098001	1	ｱｸﾁｭｴｰﾀｰ	ACTUATOR	
1-4	SA4099001	1	Rｽｲｯﾁﾊﾞﾈ	REVERSE SWITCH SPRING	
1-5	SA1390001	1	Rｽｲｯﾁｸﾐ	R-SWITCH ASSY	
1-6	060300606	1	ﾊﾞｲﾝﾄﾞ3X6	SCREW, BIND M3X6	
2	062500616	2	ﾅﾍﾞｺ5X6	SCREW, PAN M5X6	
3	SA1388001	1	ｺｰﾄﾞｵｻｴ	CORD HOLDER	
4	SA1394001	2	ｺｰﾄﾞｵｻｴU3	CORD HOLDER, U3	
5	062500816	3	ﾅﾍﾞｺ5X8	SCREW, PAN M5X8	

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T . 電磁押え上げセット関係(オプション部品) / Presser foot lifting set mechanism (Option parts)

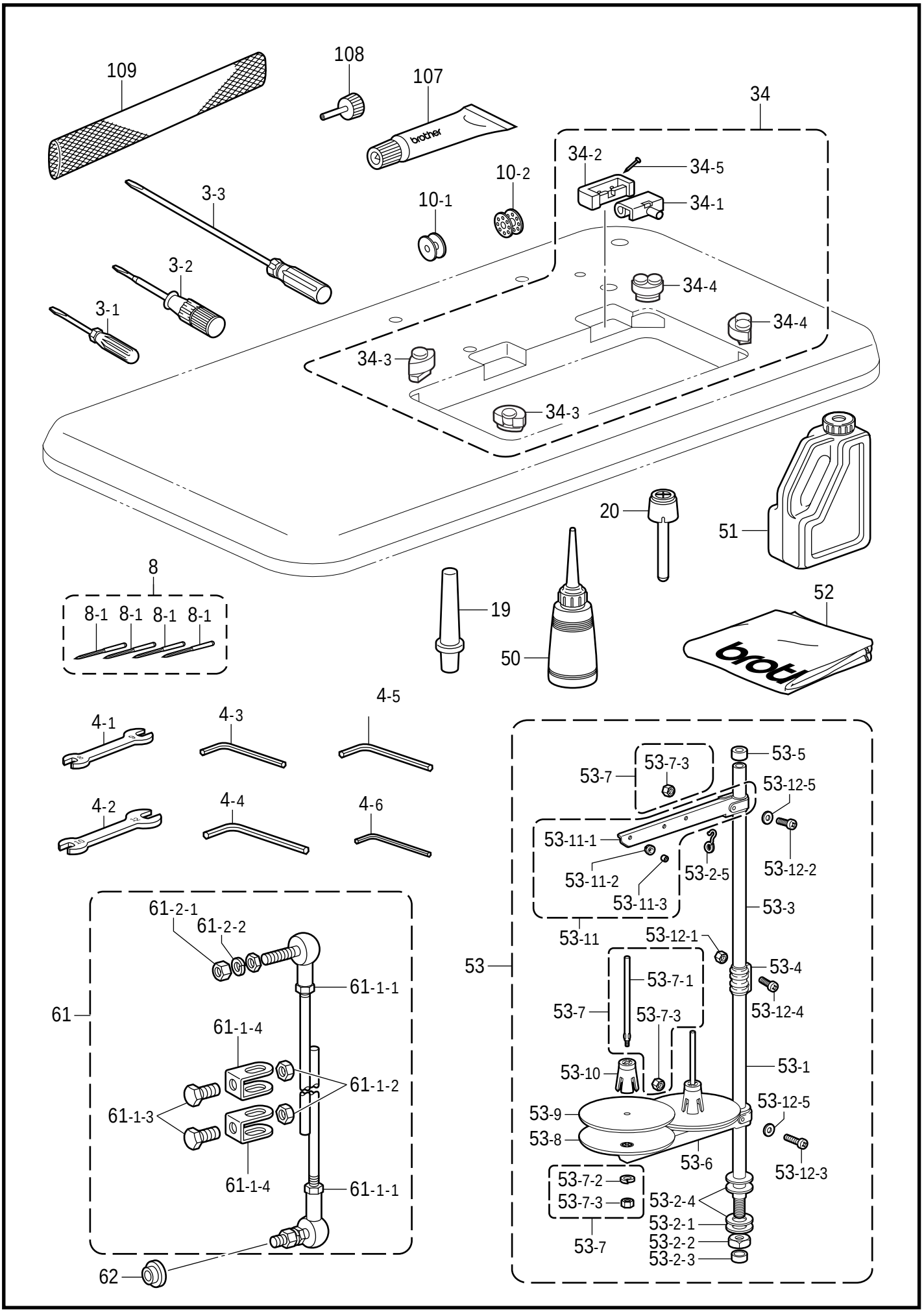


S-7200A-943

T . 電磁押え上げセット関係 (オプション部品) / Presser foot lifting set mechanism (Option parts)

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			＜セットB … 膝スイッチ無し＞	**＜Set B …… With-out " knee switch assy" ＞**	
1	SA1397001	1	ﾃﾞﾝｼﾞｵｻｴｱｹﾞｾｯﾄB	SOLENOID P-FOOT LIFTER SET, B	
1-1	SA1941001	1	ﾃﾞﾝｼﾞｵｻｴｱｹﾞｸﾐ	SOLENOID P-FOOT LIFTER ASSY	
1-1-1	SA1942001	1	ｵｻｴｱｹﾞｿﾚﾉｲﾄﾞｸﾐ	P-FOOT LIFTER SOLENOID ASSY	
1-1-1-1	S38803051	1	Bｺｰﾄﾞ100ｸﾐ	B-CORD ASSY, 100	
1-1-1-2	S38804050	1	Wｺｰﾄﾞ100ｸﾐ	W-CORD ASSY, 100	
1-1-1-3	SA2177001	1	ｺﾈｸﾀ5557-6R	CONNECTOR:5557-6R	
1-1-2	S16625050	1	ｺﾞﾑｽﾄｯﾊﾟｰ	RUBBER STOPPER	
1-1-3	SA1335001	1	ｿﾚﾉｲﾄﾞﾀﾞｲR	SOLENOID BASE, R	
1-1-4	S16629151	1	ｿﾚﾉｲﾄﾞｽﾄｯﾊﾟｰ	SOLENOID STOPPER	
1-1-5	018761832	3	ｱﾅﾎﾞﾙﾄ595-28X18	BOLT, SOCKET SM5.95-28X18	
1-1-6	SA1336001	1	ｿﾚﾉｲﾄﾞﾀﾞｲL	SOLENOID BASE, L	
1-1-7	SA1950001	1	ｶﾞﾜｲﾀｸﾐ	REAR PLATE	
1-1-7-1	SA2296001	1	ﾅｯﾄ20	NUT,M20	
1-1-8	021060216	4	2ｼｭﾅｯﾄ6	NUT, 2 M6	
1-1-9	017061216	4	ﾅﾍﾞｺ6X12	BOLT, M6X12	
1-1-10	S16630051	1	ﾋﾟﾝ	PIN	
1-1-12	SA1332001	1	ｵｻｴｱｹﾞｼﾞｸ	KNEE LIFTER SHAFT	
1-1-13	S20356001	2	ﾋﾗｻﾞｶﾞﾈ10	WASHER, PLAIN 10	
1-1-14	048080342	2	ﾄﾒﾜE8	RETAINING RING, E8	
1-1-15	SA1338001	1	ｵｻｴｱｹﾞｳﾃﾞ	PRESSER FOOT LIFTER ARM	
1-1-16	062501216	1	ﾅﾍﾞｺ5X12	SCREW, PAN M5X12	
1-1-17	S16643009	1	ｶﾊﾞｰ	COVER	
1-1-18	062670612	2	ﾅﾍﾞｺ357-40X6	SCREW, PAN SM3.57-40X6	
1-2	SA2165001	1	ﾀﾞﾝﾈｼﾞ6	SHOULDER SCREW, M6	
			＜膝スイッチ＞	**＜ knee switch assy ＞**	
2	S25457101	1	ﾋｻﾞｽｲｯﾁｸﾐ	KNEE SWITCH ASSY	
2-1	142026003	1	ﾋｻﾞｽｲｯﾁﾀﾃｼﾞｸ	KNEE SWITCH SHAFT	
2-2	142027001	1	ﾋｻﾞｽｲｯﾁﾀﾃｼﾞｸｳｹ	BRACKET	
2-3	100463001	1	4ｶｸﾎﾞﾙﾄ7.94	BOLT, SQUARE SM7.94	
2-4	114967001	1	ﾋｻﾞｱﾃｽﾄｯﾊﾟ	KNEE LIFTER PLATE STOPPER	
2-5	110087001	1	ﾎﾞﾙﾄ5.95	BOLT, SM5.95-28X8	
2-6	S07027001	1	ﾋｻﾞｽｲｯﾁﾄﾘﾂｹｲﾀ	K-LIFTER SWITCH SETTING PLATE	
2-7	062401006	4	ﾅﾍﾞｺ4X10	SCREW, PAN M4X10	
2-8	025040233	4	ﾋﾗｻﾞｶﾞﾈﾁｭｳ4	WASHER, PLAIN M 4	
2-9	028040243	4	ﾊﾞﾈｻﾞｶﾞﾈ2-4	WASHER, SPRING 2-4	
2-10	021400164	4	ﾅｯﾄ1ｼｭ4	NUT, 1 M4	
2-11	S31938001	1	ｽｲｯﾁｺｰﾄﾞｸﾐ	SWITCH CORD ASSY	
2-11-1	S31939001	1	ﾌｯﾄｽｲｯﾁｸﾐ	FOOT SWITCH ASSY	
2-11-2	146046000	2	ﾅｲﾛﾝｺﾈｸﾀ	NYLON CONNECTOR	
2-11-3	146194000	1	ﾅｲﾛﾝｺﾈｸﾀｰ	NYLON CONNECTOR	
2-12	149799000	1	ﾀｲﾗｯﾌﾟS	BEAD BAND, S	
3	034422503	4	+ｻﾗﾓｸﾈｼﾞ4.1X25	WOOD SCREW, FLAT M4.1X25	
4	200190001	2	ｽﾃｯﾌﾟﾙ	STAPLE	

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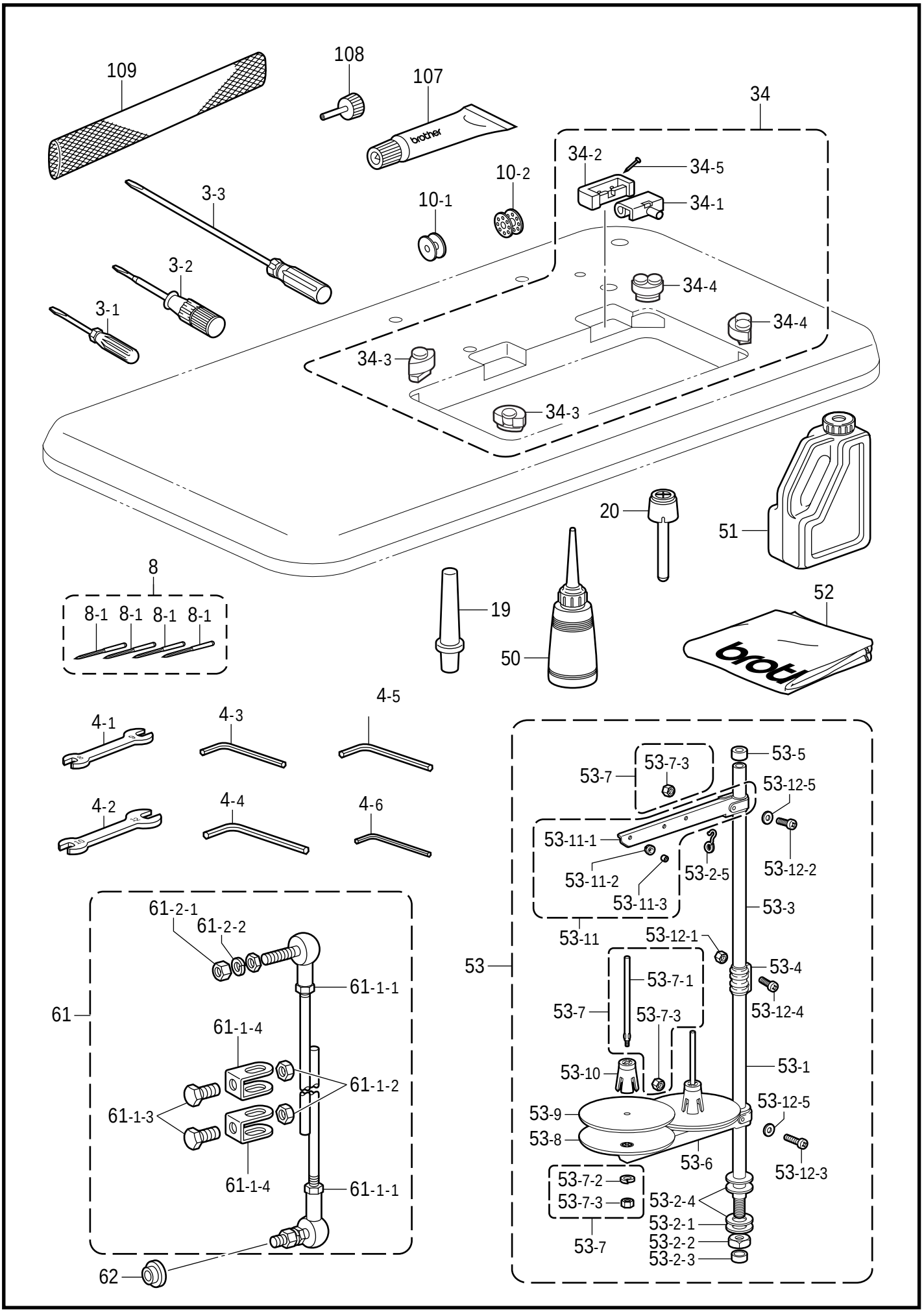
S-7200A-910

Z . 付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
3-1	142443001	1	ﾈｼﾞﾏﾜｼ1.9X52	SCREW-DRIVER, 1.9X52	
3-2	118837001	1	ﾈｼﾞﾏﾜｼ3.4X70	SCREW-DRIVER, 3.4X70	
3-3	S17774001	1	ﾈｼﾞﾏﾜｼ4.7X250	SCREW-DRIVER, 4.7X250	
4-1	100887001	1	ｽﾊﾟﾅ8X9	WRENCH, 8X9	
4-2	107780001	1	ｽﾊﾟﾅ10X12	WRENCH, 10X12	
4-3	142002001	1	6ｶｸﾎﾞｳｽﾊﾟﾅ2	HEXAGONAL WRENCH, 2	
4-4	142721001	1	6ｶｸﾎﾞｳｽﾊﾟﾅ3	HEXAGONAL WRENCH, 3	
4-5	154125001	1	6ｶｸﾎﾞｳｽﾊﾟﾅ2.5	HEXAGONAL WRENCH, 2.5	
4-6	S07783001	1	6ｶｸﾎﾞｳｽﾊﾟﾅ1.5	HEXAGONAL WRENCH, 1.5	
			＜-□□3用＞	**＜For "-□□3"＞**	
8	SA1656011	1	100265ﾊﾘ4ｺｲﾘｸﾐ ……**＜#11＞**	NEEDLE 4PIECE ASSY, 100265 ……**＜#11＞**	
8-1	100265031	4	ﾐｼﾝﾊﾘDBX1	NEEDLE, DBX1	
			＜-□□5用＞	**＜For "-□□5"＞**	
8	SA1656022	1	100265ﾊﾘ4ｺｲﾘｸﾐ ……**＜#22＞**	NEEDLE 4PIECE ASSY, 100265 ……**＜#22＞**	
8-1	100265042	4	ﾐｼﾝﾊﾘDBX1	NEEDLE, DBX1	
			＜-□□3用＞	**＜For "-□□3"＞**	
8	SA1752011	1	107415ﾊﾘ4ｺｲﾘｸﾐ ……**＜#11＞**	NEEDLE 4PIECE ASSY, 107415 ……**＜#11＞**	
8-1	107415011	4	ﾐｼﾝﾊﾘDPX5	NEEDLE, DPX5	
			＜-□□5用＞	**＜For "-□□5"＞**	
8	SA1752022	1	107415ﾊﾘ4ｺｲﾘｸﾐ ……**＜#22＞**	NEEDLE 4PIECE ASSY, 107415 ……**＜#22＞**	
8-1	107415022	4	ﾐｼﾝﾊﾘDPX5	NEEDLE, DPX5	
			＜-□□S用＞	**＜For "-□□S"＞**	
8	SA1658010	1	S35775ﾊﾘ3ｺｲﾘｸﾐ ……**＜#10＞**	NEEDLE 3PIECE ASSY, S35775 ……**＜#10＞**	
8-1	S35775010	3	ﾐｼﾝﾊﾘDBX1NS	NEEDLE, DBX1 NS	
8	SA1660010	1	S37061ﾊﾘ3ｺｲﾘｸﾐ ……**＜#10＞**	NEEDLE 3PIECE ASSY, S37061 ……**＜#10＞**	
8-1	S37061010	3	ﾐｼﾝﾊﾘDPX5NS	NEEDLE, DPX5NS	
			＜-□□S, -□□3用＞	**＜For "-□□S & -□□3"＞**	
10-1	146290001	3	ﾎﾞﾋﾞﾝ	BOBBIN	
			＜-□□5用＞	**＜For "-□□5"＞**	
10-2	117132001	3	ﾎﾞﾋﾞﾝ	BOBBIN	
19	S06055009	1	ﾏｸﾗS	HEAD REST, S	
20	S09634000	1	ﾋｻﾞｱｹﾞｵｼﾎﾞｳ	KNEE LIFTER COMPLYING BAR	
34	SA1969001	1	ﾗﾊﾞｰﾋﾝｼﾞｸﾐ	RUBBER HINGE ASSY	
34-1	143882001	2	ﾄｳﾌﾞﾋﾝｼﾞ	HEAD HINGE	
34-2	143910009	2	ﾄｳﾌﾞﾋﾝｼﾞｳｹｺﾞﾑ	RUBBER CUSHION	
34-3	SA1962001	2	ﾄｳﾌﾞｼｷｺﾞﾑ …… **＜左側用＞**	HEAD CUSHION ……**＜For right side＞**	
34-4	SA1963001	2	ﾄｳﾌﾞｼｷｺﾞﾑ …… **＜右側用＞**	HEAD CUSHION ……**＜For left side＞**	
34-5	109714000	4	ｸｷﾞ	NAIL	
50	114483002	1	ﾎﾟﾘｵｲﾗｰｸﾐ	OILER ASSY	
51	S55663001	1	ｵｲﾙﾀﾝｸｸﾐ	OIL TANK ASSY	
52	144226001	1	ﾄｳﾌﾞｶﾊﾞｰ	HEAD COVER	
53	S02763502	1	ｲﾄﾀﾃﾀﾞｲｸﾐ2DR	COTTON STAND ASSY, 2DR	
53-1	156112003	1	ｺﾗﾑﾊﾟｲﾌﾟD	COLUMN PIPE, D	
53-2-1	150206000	1	ﾋﾗｻﾞｶﾞﾈ16	WASHER, PLAIN 16	
53-2-2	S38648001	1	6ｶｸﾅｯﾄU5/8	NUT, U5/8-28	
53-2-3	150174000	1	ｺﾗﾑｷｬｯﾌﾟ	COLUMN CAP	
53-2-4	S01005000	2	ｲﾄﾀﾃｺﾞﾑ	RUBBER WASHER	
53-2-5	S02747101	1	ｲﾄｶｹﾊﾞﾈ	SPRING	
53-3	150172003	1	ｺﾗﾑﾊﾟｲﾌﾟ	COLUMN PIPE	
53-4	150173003	1	ｺﾗﾑｼﾞｮｲﾝﾄ	COLUMN JOINT	
53-5	150174000	1	ｺﾗﾑｷｬｯﾌﾟ	COLUMN CAP	
53-6	S02778002	1	ｽﾌﾟｰﾙﾎﾙﾀﾞｰ2	SPOOL HOLDER, 2	
53-7	S21798001	2	ｽﾌﾟｰﾙﾈｼﾞｾｯﾄ	SPOOL & SCREW SET	
53-7-1	150179002	2	ｽﾌﾟｰﾙｼﾞｸB	SPOOL SHAFT, B	
53-7-2	028050246	2	ﾊﾞﾈｻﾞｶﾞﾈ2-5	WASHER, SPRING 2-5	
53-7-3	021500106	2	1ｼｭﾅｯﾄ5	NUT, 1 M5	

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＊付属品の明細は変更することがあります。
＊The details of included accessories are subject to change.


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Z . 付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
53-8	S51283001	2	ｳｹｻﾞﾗ	SPOOL STAND BASE	
53-9	150182000	2	ｽﾌﾟｰﾙﾏｯﾄ	SPOOL MAT	
53-10	S51282101	2	ｽﾌﾟｰﾙｸｯｼｮﾝ	SPOOL CUSHION	
53-11	S02786002	1	ｽﾚｯﾄﾞﾊﾝｶﾞｰｸﾐ2	THREAD HANGER ASSY, 2	
53-11-1	S02787002	1	ｽﾚｯﾄﾞﾊﾝｶﾞｰ2	THREAD HANGER, 2	
53-11-2	150183000	2	ｲﾄｶｹﾊﾝｶﾞｰﾀﾞｲ	THREAD HANGER BASE	
53-11-3	142990001	2	ｽﾚｯﾄﾞﾌﾞｯｼｭ	THREAD BUSH	
53-12-1	021500106	4	1ｼｭﾅｯﾄ5	NUT, 1 M5	
53-12-2	S37038001	1	ﾅﾍﾞｺﾋﾗｻﾞM5X14	SCREW, PAN (S/P WASHER)M5X14	
53-12-3	S37037001	1	ﾅﾍﾞｺﾋﾗｻﾞM5X32	SCREW, PAN (S/P WASHER)M5X32	
53-12-4	062501406	2	ﾅﾍﾞｺ5X14	SCREW, PAN M5X14	
53-12-5	021500106	4	1ｼｭﾅｯﾄ5	NUT, 1 M5	
61	S40765001	1	ﾚﾝｹﾂｶﾝｸﾐ	CONNECTING ROD ASSY	
61-1-1	021060106	2	1ｼｭﾅｯﾄ6	NUT, 1 M6	
61-1-2	017841606	2	ﾎﾞﾙﾄ794-18x16	BOLT, SM7.94-18x16	
61-1-3	133643006	2	6ｶｸﾅｯﾄ7.94-18	NUT, SM7.94-18	
61-1-4	119101001	2	ﾚﾝｶﾝﾀﾞｷ	CONNECTING ROD CLAMP	
61-2-1	021060106	2	1ｼｭﾅｯﾄ6	NUT, 1 M6	
61-2-2	028060243	2	ﾊﾞﾈｻﾞｶﾞﾈ2-6	WASHER, SPRING 2-6	
62	114859001	2	ﾚﾝｶﾝｶﾗｰ	COLLAR	
107	SA2355001	1	ｸﾞﾘｽﾁｭｰﾌﾞ	GREASE TUBE	
108	SA2357001	1	ｸﾞﾘｽﾉｽﾞﾙ	GREASE NOZZLE	
109	S34455000	1	ﾈｯﾄ160L	NET,160L	

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＊付属品の明細は変更することがあります。
＊The details of included accessories are subject to change.

Sp2 . 仕様別部品一覧表 (日本向) / Different parts list (For Japan)

REF.NO	品名 / Name of parts	仕様 / Specification		
		微量給油タイプ / Minimum lubrication type		
		--□03	-□05	仕向 / Destination
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials	
C-12	針棒 / Needle bar	SA1133001	SA1137001	日本向 / For Japan
C-18	ミシン針 / Needle	100265031	100265042	
C-22	針板 / Needle plate	145971001	147245001	
D-5	押えバネ / Presser bar spring	S13561101	141728001	
D-7-1	押え組 / Presser foot assy	153037201	145157101	
E-79-1	送り歯 / Feed dog	S02742001	S02743001	
H-14	内かま止め / Hook stopper	S02602001	159324001	
H-16	かま箱組 / Rotary hook assy, w/box	SA1931002	SA1704001	
H-18-1	ボビン / Bobbin	146290001	–––	
H-18-2	ボビン / Bobbin	–––	117132001	

REF.NO	品名 / Name of parts	仕様 / Specification		
		セミドライタイプ / Semi dry type		
		-□3S	-□33	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	日本向 / For Japan
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S35776101	145971001	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2,79-1	送り歯 / Feed dog	S02748001	S02742001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	SA1709001	SA1931002	
H-18-1	ボビン / Bobbin	146290001	←	

REF.NO	品名 / Name of parts	仕様 / Specification		
		完全ドライタイプ / Complete dry type		
		-□5S	-□53	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	日本向 / For Japan
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S35776101	145971001	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2,79-1	送り歯 / Feed dog	S02748001	S02742001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	S52936001	←	
H-18-1	ボビン / Bobbin	146290001	←	

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Sp3 . 仕様別部品一覧表 (アメリカ向) / Different parts list (For USA)

REF.NO	品名 / Name of parts	仕様 / Specification		
		微量給油タイプ / Minimum lubrication type		
		-□03	-□05	仕向 / Destination
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials	
C-12	針棒 / Needle bar	SA1133001	SA1137001	USA向 / For USA
C-18	ミシン針 / Needle	100265031	100265042	
C-22	針板 / Needle plate	111859301	150792001	
D-5	押えバネ / Presser bar spring	S13561101	141728001	
D-7-1	押え組 / Presser foot assy	153037201	150789101	
E-79-2	送り歯 / Feed dog	SA2345001	150793001	
H-14	内かま止め / Hook stopper	S02602001	159324001	
H-16	かま箱組 / Rotary hook assy, w/box	SA1931002	SA1704001	
H-18-1	ボビン / Bobbin	146290001	–––	
H-18-2	ボビン / Bobbin	–––	117132001	

REF.NO	品名 / Name of parts	仕様 / Specification		
		セミドライタイプ / Semi dry type		
		-□3S	-□33	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	USA向 / For USA
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	SA1709001	SA1931002	
H-18-1	ボビン / Bobbin	146290001	←	

REF.NO	品名 / Name of parts	仕様 / Specification		
		完全ドライタイプ / Complete dry type		
		-□5S	-□53	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	USA向 / For USA
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	S52936001	←	
H-18-1	ボビン / Bobbin	146290001	←	

Sp4 . 仕様別部品一覧表 (中国向) / Different parts list (For China)

REF.NO	品名 / Name of parts	仕様 / Specification		
		微量給油タイプ / Minimum lubrication type		
		-□03	-□05	仕向 / Destination
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials	
C-12	針棒 / Needle bar	SA1133001	SA1137001	中国向 / For China
C-18	ミシン針 / Needle	100265031	100265042	
C-22	針板 / Needle plate	111859301	150792001	
D-5	押えバネ / Presser bar spring	S13561101	141728001	
D-7-1	押え組 / Presser foot assy	153037201	150789101	
E-79-2	送り歯 / Feed dog	SA2345001	150793001	
H-14	内かま止め / Hook stopper	S02602001	159324001	
H-16	かま箱組 / Rotary hook assy, w/box	SA1931002	SA1704001	
H-18-1	ボビン / Bobbin	146290001	–––	
H-18-2	ボビン / Bobbin	–––	117132001	

REF.NO	品名 / Name of parts	仕様 / Specification		
		セミドライタイプ / Semi dry type		
		-□3S	-□33	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	中国向 / For China
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	SA1709001	SA1931002	
H-18-1	ボビン / Bobbin	146290001	←	

REF.NO	品名 / Name of parts	仕様 / Specification		
		完全ドライタイプ / Complete dry type		
		-□5S	-□53	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	中国向 / For China
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	S52936001	←	
H-18-1	ボビン / Bobbin	146290001	←	

Sp5 . 仕様別部品一覧表 (輸出一般向) / Different parts list (For General export)

REF.NO	品名 / Name of parts	仕様 / Specification		
		微量給油タイプ / Minimum lubrication type		
		-□03	-□05	仕向 / Destination
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials	
C-12	針棒 / Needle bar	SA1133001	SA1137001	輸出一般向 / For General export
C-18	ミシン針 / Needle	100265031	100265042	
C-22	針板 / Needle plate	111859301	150792001	
D-5	押えバネ / Presser bar spring	S13561101	141728001	
D-7-1	押え組 / Presser foot assy	153037201	150789101	
E-79-2	送り歯 / Feed dog	SA2345001	150793001	
H-14	内かま止め / Hook stopper	S02602001	159324001	
H-16	かま箱組 / Rotary hook assy, w/box	SA1931002	SA1704001	
H-18-1	ボビン / Bobbin	146290001	–––	
H-18-2	ボビン / Bobbin	–––	117132001	

REF.NO	品名 / Name of parts	仕様 / Specification		
		セミドライタイプ / Semi dry type		
		-□3S	-□33	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	輸出一般向 / For General export
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	SA1709001	SA1931002	
H-18-1	ボビン / Bobbin	146290001	←	

REF.NO	品名 / Name of parts	仕様 / Specification		
		完全ドライタイプ / Complete dry type		
		-□5S	-□53	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1135001	←	輸出一般向 / For General export
C-18	ミシン針 / Needle	S35775010	100265031	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	S35777101	153037201	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	S52936001	←	
H-18-1	ボビン / Bobbin	146290001	←	

Sp6 . 仕様別部品一覧表 (欧州・カナダ向) / Different parts list (For Europe & Canada)

REF.NO	品名 / Name of parts	仕様 / Specification		
		微量給油タイプ / Minimum lubrication type		
		-□03	-□05	仕向 / Destination
		中厚物用 / Medium-weight materials	厚物用 / Heavy-weight materials	
C-12	針棒 / Needle bar	SA1136001	SA1137001	欧州・カナダ向 / For Europe & Canada
C-18	ミシン針 / Needle	107415011	107415022	
C-22	針板 / Needle plate	111859301	150792001	
D-5	押えバネ / Presser bar spring	S13561101	141728001	
D-7-1	押え組 / Presser foot assy	SA2836001	SA2837001	
E-79-2	送り歯 / Feed dog	SA2345001	150793001	
H-14	内かま止め / Hook stopper	S02602001	159324001	
H-16	かま箱組 / Rotary hook assy, w/box	SA1931002	SA1704001	
H-18-1	ボビン / Bobbin	146290001	–––	
H-18-2	ボビン / Bobbin	–––	117132001	

REF.NO	品名 / Name of parts	仕様 / Specification		
		セミドライタイプ / Semi dry type		
		-□3S	-□33	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1136001	←	欧州・カナダ向 / For Europe & Canada
C-18	ミシン針 / Needle	S37061010	107415011	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	SA2433001	SA2836001	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	SA1709001	SA1931002	
H-18-1	ボビン / Bobbin	146290001	←	

REF.NO	品名 / Name of parts	仕様 / Specification		
		完全ドライタイプ / Complete dry type		
		-□5S	-□53	仕向 / Destination
		薄物・難素材用 / Light-weight materials & for Difficult-to-sew materials	中厚物用 / Medium-weight materials	
C-12	針棒 / Needle bar	SA1136001	←	欧州・カナダ向 / For Europe & Canada
C-18	ミシン針 / Needle	S37061010	107415011	
C-22	針板 / Needle plate	S03883201	111859301	
D-5	押えバネ / Presser bar spring	147514001	S13561101	
D-7-1	押え組 / Presser foot assy	SA2433001	SA2836001	
E-79-2	送り歯 / Feed dog	SA2346001	SA2345001	
H-14	内かま止め / Hook stopper	S02602001	←	
H-16	かま箱組 / Rotary hook assy, w/box	S52936001	←	
H-18-1	ボビン / Bobbin	146290001	←	

Ga1 . ゲージ部品一覧表 (薄・中厚物用：3枚歯) /
Gauge parts List (Light & medium-weight materials : 3ROW)

3枚歯 / 3ROW

用途 Application	針板 Needle plate 記号 Mark		送り歯 Feed dog	押え組 Presser foot assy
薄・中厚物用 Light & medium-weight materials	B12	153147-001 ø: 1.2 R: 0.2 T: 2.1	146231-001 P: 1.15 H: 6	SA2836-001 153037-201 長溝 Slot
	B14	146233-001 ø: 1.4 R: 0.2 T: 2.1		SA2839-001 113280-101 面取り大 Chamfering(L)
	NB14M	S29649-001 ø: 1.4 R: 0.2 T: 2.1		SA2842-001 147531-101 面取り小 Chamfering(S)
	NB16M	S29646-001 ø: 1.6 R: 0.2 T: 2.1		SA2856-001 111856-101 長溝 Slot
	B14	146050-001 ø: 1.4 R: 0.2 T: 2.8	S07649-001 P: 1.15 H: 6.7	SA2840-001 140957-101 面取り小 Chamfering(S)
	B14	147238-001 ø: 1.4 R: 1 T: 2.8		SA2841-001 143711-101 面取り小 Chamfering(S)
	B16	153190-001 ø: 1.6 R: 0.2 T: 2.8	S02742-001 P: 1.6 H: 6.7	S01904-001 テフロン押え Teflon
	B16	147239-001 ø: 1.6 R: 1 T: 2.8		

Ga2 . ゲージ部品一覧表 (薄・中厚物用：3枚歯) /
Gauge parts List (Light & medium-weight materials : 3ROW)

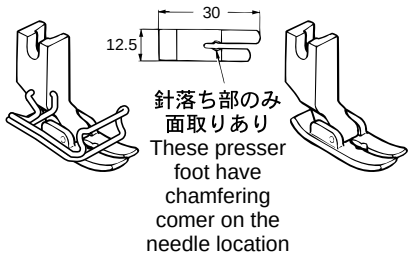
3枚歯 / 3ROW

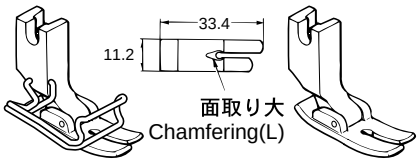
用途 Application	針板 Needle plate 記号 Mark	送り歯 Feed dog	押え組 Presser foot assy
薄・中厚物用 Light & medium-weight materials	B18M S29645-001 ø: 1.8 R: 0.2 T: 2.8	S07649-001 P: 1.15 H: 6.7	SA2836-001 153037-201 長溝 Slot
中厚物用 medium-weight materials	B18 145971-001 ø: 1.8 R: 0.2 T: 2.8	S02742-001 P: 1.6 H: 6.7	SA2839-001 113280-101 面取り大 Chamfering(L)
	B18M S29645-001 ø: 1.8 R: 0.2 T: 2.8		SA2842-001 147531-101 面取り小 Chamfering(S)
	B18 100266-001 ø: 1.8 R: 1 T: 2.8		SA2856-001 111856-101 長溝 Slot
	B18 146232-001 ø: 1.8 R: 0.2 T: 2.1	146231-001 P: 1.15 H: 6	SA2840-001 140957-101 面取り小 Chamfering(S)
	H18 141096-001 ø: 1.8 R: 1 T: 2.8	117442-001 P: 1.15 H: 6.7	SA2841-001 143711-101 面取り小 Chamfering(S)
	B20 S11222-001 ø: 2 R: 0.2 T: 2.8	S07649-001 P: 1.15 H: 6.7 S02742-001 P: 1.6 H: 6.7	S01904-001 テフロン押え Teflon

Ga3 . ゲージ部品一覧表 (厚物用：3枚歯) /
Gauge parts List (Heavy weight materials : 3ROW)

3枚歯 / 3ROW

用途 Application	針板 Needle plate 記号 Mark	送り歯 Feed dog	押え組 Presser foot assy
厚物用 Heavy-weight materials	B22 100267-001 ø: 2.2 R: 1 T: 2.8	S02743-001 P: 2.1 H: 6.7	SA2838-001 145157-101
	B26 111241-001 ø: 2.6 R: 1 T: 2.8		SA2839-001 113280-101
	B26 147245-001 ø: 2.6 R: 1(溝)(Slot) T: 2.8		
	C26 111508-001 ø: 2.6 R: 1 T: 2.8	154742-001 P: 1.6 H: 6.8	
	C26 147322-001 ø: 2.6 R: 1(溝)(Slot) T: 2.8	S02743-001 P: 2.1 H: 6.7	
	C26M S29644-001 ø: 2.6 R: 1 T: 2.8		





S-7200A-Ga3

◎ ネジ穴中心から歯部中心まで11.9mm の送り歯を使用する場合、水平送り台腕と上下送り台腕を0.7mm左側へ移動させて下さい。

◎ If a feed dog measuring 11.9mm from the screw hole center to tooth center is be use, shift the feed bar crank and feed lifting crank 0.7mm to the left .

Ga4 . ゲージ部品一覧表 (難素材・新素材用：4枚歯) /
Gauge parts List (Difficult-to-sew materials & Shin-gosen : 4ROW)

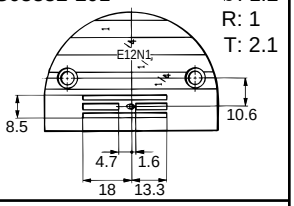
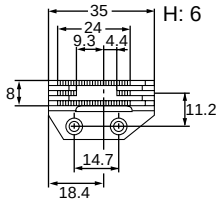
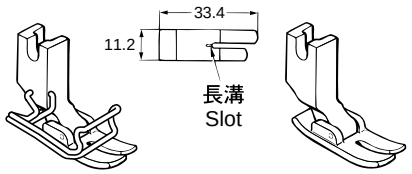
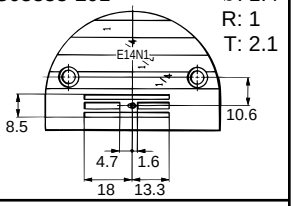
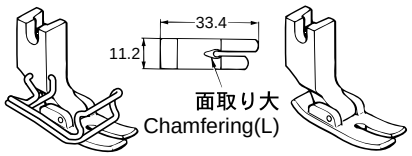
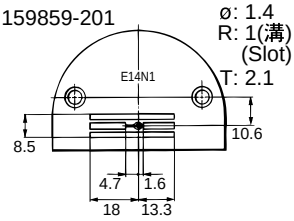
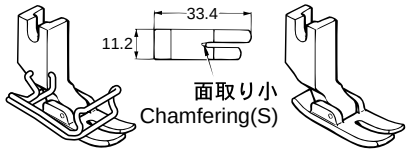
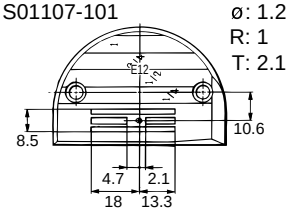
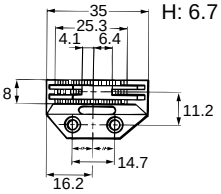
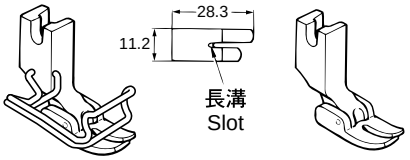
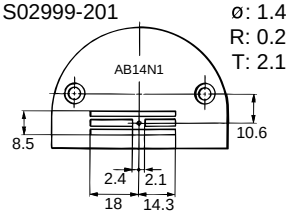
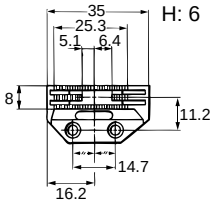
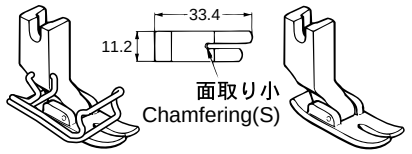
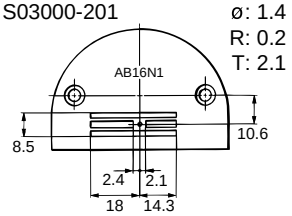
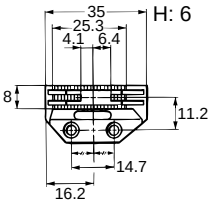
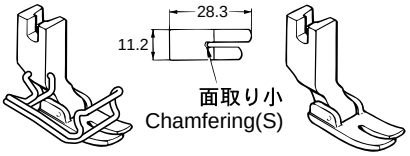
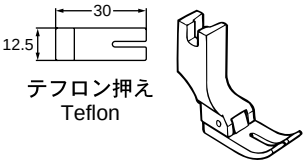
4枚歯 / 4ROW

用途 Application	針板 Needle plate 記号 Mark	送り歯 Feed dog	押え組 Presser foot assy
難素材用 Difficult-to-sew materials	AB12N1 S38760-001 ø: 1.2 R: 0.2 T: 2.1	S02748-001 P: 0.9 H: 6	SA2433-001 S35777-101
新素材用 Shin-gosen	AB14M1 S35776-101 ø: 1.4 R: 0.2 T: 2.1		

S-7200A-Ga4

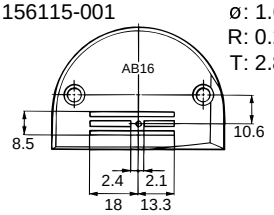
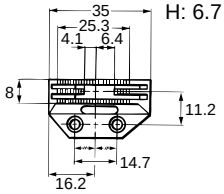
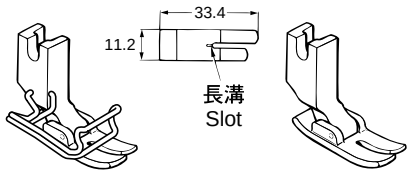
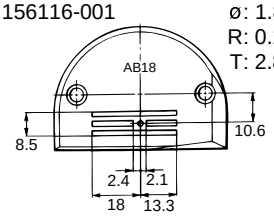
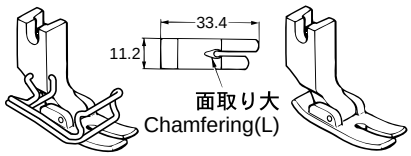
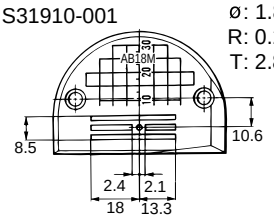
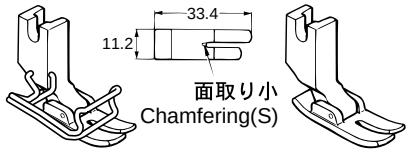
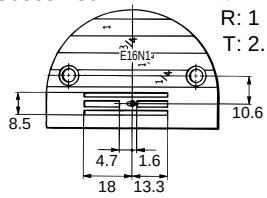
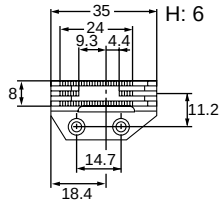
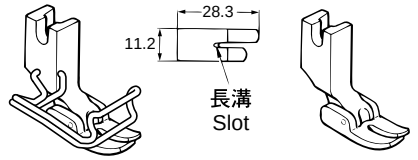
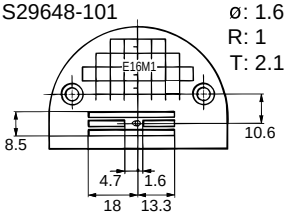
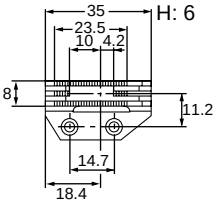
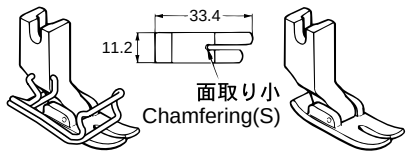
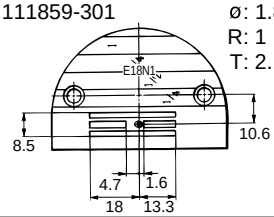
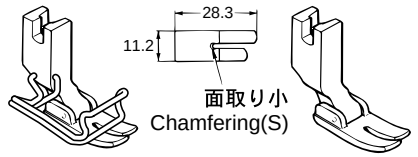
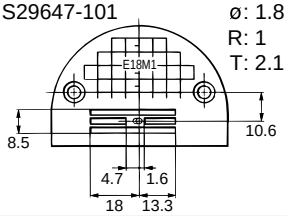
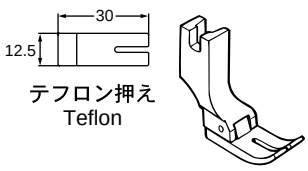
Ga5 . ゲージ部品一覧表 (薄・中厚物用：4枚歯) / Gauge parts List (Light & medium-weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate 記号 Mark		送り歯 Feed dog	押え組 Presser foot assy
薄・中厚物用 Light & medium-weight materials	E12N1	S03882-201 ø: 1.2 R: 1 T: 2.1 	SA2346-001 P: 0.9 H: 6 	SA2836-001 153037-201 
	E14N1	S03883-201 ø: 1.4 R: 1 T: 2.1 		SA2839-001 113280-101 
	E14N1	159859-201 ø: 1.4 R: 1(溝) (Slot) T: 2.1 		SA2842-001 147531-101 
	E12	S01107-101 ø: 1.2 R: 1 T: 2.1  送りピッチ 4mm 以下で使用 Use the feed dog and needle plate with a stitch length of 4mm or less	S13684-001 P: 1.6 H: 6.7 	SA2856-001 111856-101 
	AB14N1	S02999-201 ø: 1.4 R: 0.2 T: 2.1 	S02748-001 P: 0.9 H: 6 	SA2840-001 140957-101 
	AB16N1	S03000-201 ø: 1.4 R: 0.2 T: 2.1 	S02744-001 P: 1.15 H: 6 	SA2841-001 143711-101  S01904-001 

Ga6 . ゲージ部品一覧表 (薄・中厚物用：4枚歯)/
Gauge parts List (Light & medium-weight materials : 4ROW)

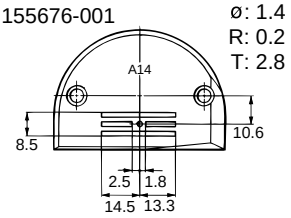
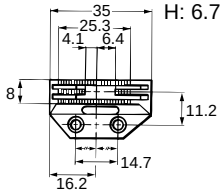
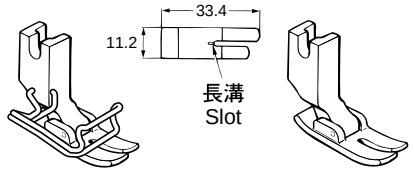
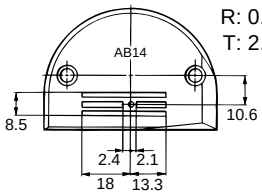
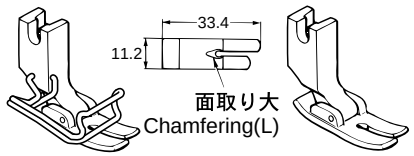
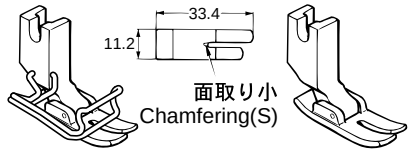
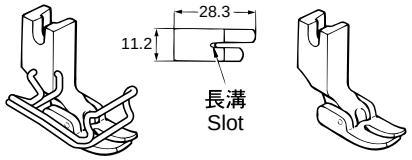
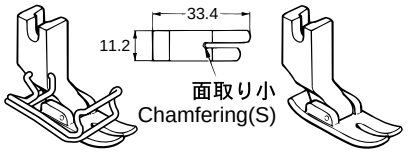
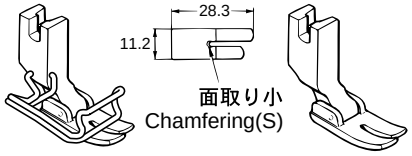
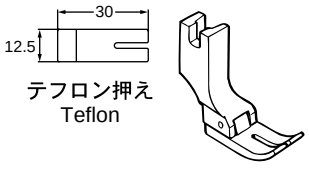
4枚歯 / 4ROW

用途 Application	針板 Needle plate 記号 Mark		送り歯 Feed dog	押え組 Presser foot assy
薄・中厚物用 Light & medium-weight materials	AB16	156115-001 ø: 1.6 R: 0.2 T: 2.8 	S13684-001 P: 1.6 H: 6.7 	SA2836-001 153037-201 
	AB18	156116-001 ø: 1.8 R: 0.2 T: 2.8 		SA2839-001 113280-101 
	AB18M	S31910-001 ø: 1.8 R: 0.2 T: 2.8 		SA2842-001 147531-101 
	E16N1	S03884-301 ø: 1.6 R: 1 T: 2.1 	SA2346-001 P: 0.9 H: 6 	SA2856-001 111856-101 
	E16M1	S29648-101 ø: 1.6 R: 1 T: 2.1 	SA2345-001 P: 1.15 H: 6 	SA2840-001 140957-101 
	E18N1	111859-301 ø: 1.8 R: 1 T: 2.1 		SA2841-001 143711-101 
	E18M1	S29647-101 ø: 1.8 R: 1 T: 2.1 		S01904-001 

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Ga7 . ゲージ部品一覧表 (薄・中厚物用：4枚歯) / Gauge parts List (Light & medium-weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate 記号 Mark		送り歯 Feed dog	押え組 Presser foot assy
薄・中厚物用 Light & medium-weight materials	A14	155676-001 ø: 1.4 R: 0.2 T: 2.8 	S13684-001 P: 1.6 H: 6.7 	SA2836-001 153037-201 
	AB14	156114-001 ø: 1.4 R: 0.2 T: 2.8 		SA2839-001 113280-101 
				SA2842-001 147531-101 
				SA2856-001 111856-101 
				SA2840-001 140957-101 
				SA2841-001 143711-101 
				S01904-001 

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Ga8 . ゲージ部品一覧表 (薄・中厚物用：4枚歯)/
Gauge parts List (Light & medium-weight materials : 4ROW)

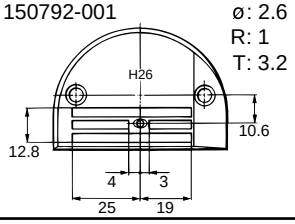
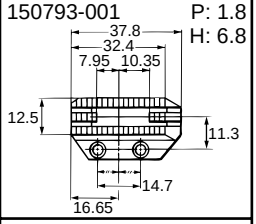
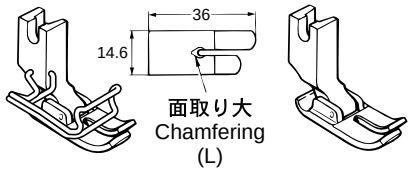
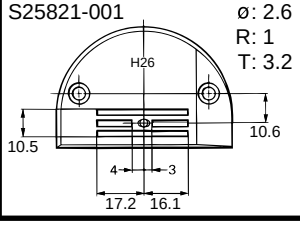
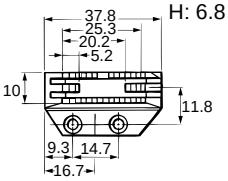
4枚歯 / 4ROW

用途 Application	針板 Needle plate 記号 Mark	送り歯 Feed dog	押え組 Presser foot assy
薄・中厚物用 Light & medium-weight materials	E18N1 111859-301 ø: 1.8 R: 1 T: 2.1	S13684-001 P: 1.6 H: 6.7	SA2836-001 153037-201 長溝 Slot
	E18M1 S29647-101 ø: 1.8 R: 1 T: 2.1	SA2346-001 P: 0.9 H: 6	SA2839-001 113280-101 面取り大 Chamfering(L)
		SA2345-001 P: 1.15 H: 6	SA2842-001 147531-101 面取り小 Chamfering(S)
	H18 S30103-001 ø: 1.8 R: 0.5 T: 3.2	S25822-001 P: 1.8 H: 6.8	SA2856-001 111856-101 長溝 Slot
			SA2840-001 140957-101 面取り小 Chamfering(S)
			SA2841-001 143711-101 面取り小 Chamfering(S)
			S01904-001 テフロン押え Teflon

S-7200A-Ga8

Ga9 . ゲージ部品一覧表 (厚物用：4枚歯) /
Gauge parts List (Heavy weight materials : 4ROW)

4枚歯 / 4ROW

用途 Application	針板 Needle plate 記号 Mark	送り歯 Feed dog	押え組 Presser foot assy
厚物用 Heavy-weight Materials	H26 150792-001 ø: 2.6 R: 1 T: 3.2 	150793-001 P: 1.8 H: 6.8 	SA2837-001 150789-101 
	H26 S25821-001 ø: 2.6 R: 1 T: 3.2 	S25822-001 P: 1.8 H: 6.8 	

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Wa. 警告ラベル / Warning labels

警告ラベル / Warning labels	品名 / Name of parts	Size(mm)	Code
	ラベル感電6ヶ国 Label, elec. shock 6 lang	50 X 118	J04115-001
	ラベル注意・和英 Label, caution Jpa / Eng	64 X 40	SA2040-001
	ラベル注意・中英 Label, caution Chn / Eng	64 X 40	SA2041-001
	アースマーク Label, grounding	φ 12	S37060-001

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	E - 55	12
	E - 56	12
	E - 69	12
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	M - 41	28
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	C - 4-2-2	4
	C - 4-3-2	4
	C - 4-4-2	4
	C - 4-5-2	4
012500536	C - 15	6
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	E - 8-4	10
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	L - 1-9-3	26
	L - 25	26
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	P1 - 100-19	32
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	Z - 61-2-1	46
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028050246	P1 - 104	32
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028060243	Z - 61-2-2	46
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048100142	E - 99	14
048120142	C - 25-3	6
048150142	E - 71	12
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	G - 10	16
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	Sp3	48
	Sp4	49
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	Sp3	48
100265042	Sp4	49
	Sp5	50
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100267001	Ga3	54
100328001	E - 3	10
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107415022	Z - 8-1	44
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	E - 1-2-2	10
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111508001	Ga3	54
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	Ga6	57
	Ga7	58
	Ga8	59
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116922001	K - 19-2	24
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	Sp5	50
	Sp6	51
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117936001	A - 10	2
118837001	Z - 3-2	44
119101001	Z - 61-1-4	46
122771051	C - 24-2	6
133643006	Z - 61-1-3	46
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	Ga8	59
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141208001	D - 4	8
141728001	D - 5	8
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	Sp3	48
	Sp4	49
	Sp5	50
	Sp6	51
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142026003	T - 2-1	42
142027001	T - 2-2	42
142374100	E - 8-5	10
142443001	Z - 3-1	44
142721001	Z - 4-4	44
142746022	E - 1-1-3	10
	E - 1-2-3	10
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143711101	Ga1	52
	Ga2	53
	Ga5	56
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	Ga7	58
	Ga8	59
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143910009	Z - 34-2	44
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144876001	J - 29-2	20
145157101	Sp2	47
	Ga3	54

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146194000	T - 2-11-3	42
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	Ga2	53
146232001	Ga2	53
146233001	Ga1	52
146288001	N - 1-25	30
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	Z - 10-1	44
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	Sp4	49
	Sp5	50
	Sp6	51
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147239001	Ga1	52
147245001	Sp2	47
	Ga3	54
147322001	Ga3	54
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	Sp4	49
	Sp5	50
	Sp6	51
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	Ga7	58
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150174000	Z - 53-2-3	44
	Z - 53-5	44
150179002	Z - 53-7-1	44
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	Sp5	50
	Ga9	60
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	Sp4	49
	Sp5	50
	Sp6	51
	Ga9	60

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	Sp5	50
	Sp6	51
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151594001	C - 21	6
153037201	D - 7-1	8
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	Sp3	48
	Sp4	49
	Sp5	50
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	Ga2	53
	Ga5	56
	Ga6	57
	Ga7	58
	Ga8	59
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153138001	F - 10	16
153147001	Ga1	52
153190001	Ga1	52
154125001	Z - 4-5	44
154514001	P1 - 11-8	32
154567000	M - 2	28
154581001	M - 28	28
154593201	M - 33	28
154594000	M - 34	28
154595001	M - 36	28
154596000	M - 37	28
154607101	G - 6	16
154729001	F - 1-3	16
154730001	F - 1-1	16
154731000	F - 1-2	16
154742001	Ga3	54
155559001	M - 42-6	28
155676001	Ga7	58
156112003	Z - 53-1	44
156114001	Ga7	58
156115001	Ga6	57
156116001	Ga6	57
156243021	E - 70	12
156958021	E - 30-2	10
158722001	E - 76-4	12
159324001	H - 14	18
	Sp2	47
	Sp3	48
	Sp4	49
	Sp5	50
	Sp6	51
159805001	K - 19-6	24
159859201	Ga5	56
180018151	C - 24	6
183388001	H - 17-1-1	18
183389001	H - 17-1-2	18
183390001	H - 17-1-3	18
200190001	T - 4	42
229017001	P3-1-14-4-2	36
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	Ga2	53
	Ga5	56

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	Ga7	58
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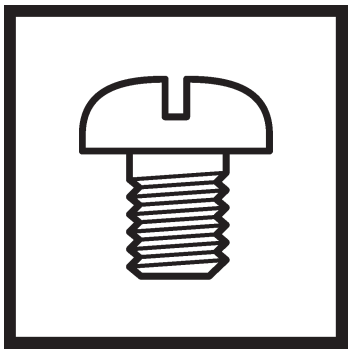
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ブラザー工業株式会社 http://www.brother.co.jp/
〒467-8561 名古屋市瑞穂区苗代町 15 番 1 号　TEL (052) 824-2392

BROTHER INDUSTRIES, LTD. http://www.brother.com/
15-1, Naeshiro-cho, Mizuho-ku, Nagoya 467-8561, Japan. Phone : 81-52-824-2177

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