SiRUBA®
銀翁牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

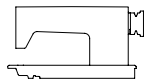
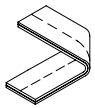
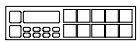
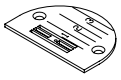
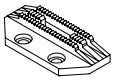
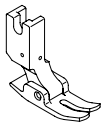
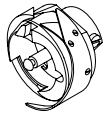
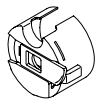
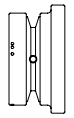
L818F-NF
WITH TRIMMER

零件圖 PARTS LIST



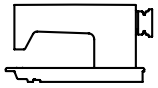
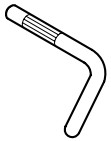
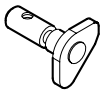
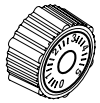
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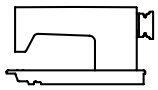
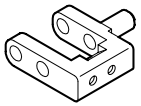
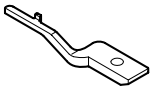
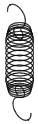
高林股份有限公司
KAULIN MFG. CO., LTD.

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L818F-NM1-00 ~ L818F-NM1-03	中厚布	LA55F-A	E706	D704	P708	G121	G202	G303	DB×1#14	GLH01-A1
L818F-NM1-00A~ L818F-NM1-03A										GLH01Q-E
L818F-NM1-10 ~ L818F-NM1-13		H L600								GLH01-A1
L818F-NH1-00 ~ L818F-NH1-03	厚布料	LA55F-A	E707	D714	P714	G124	G202	G303	DB*1#22	GLH01-A1
L818F-NH1-00A~ L818F-NH1-03A										GLH01Q-E
L818F-NH1-10 ~ L818F-NH1-13		H L600								GLH01-A1

規格件表 CONVERSION CHART

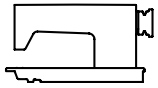
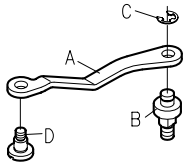
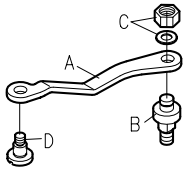
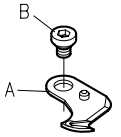
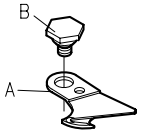
型別件對照表 MODEL COMPARE LIST

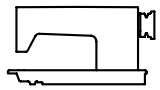
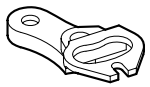
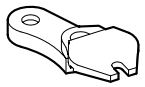
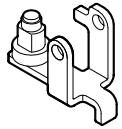
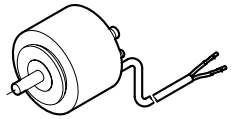
										
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	SPRING	THREAD GUIDE	EJECTOR PIN	ADJUSTING KNOB	REGULATOR
機　型	規　格	控線彈簧	控線彈簧	挑線彈簧	擋環片	壓簧	導線杆	頂出銷	調整旋鈕	調整銷
L818F /NM1	薄布料 ～ 中厚料	LA31	LA22	LA27	A LA17 B SK613	LB204	LN72	LB12	LC23G	LH11
L818F /NH1	中厚料 ～ 厚布料	LA131	LA122	LA27	A LA150 B SK689	LB04	LN72	LB12	LC623G	LH111

										
MODEL	SUB-CLASS	CONNECTING ROD SENT	FIXED PIN	HOOK FIXER	THRAD TAKE UP LEVER	CRANK SHAFT	THREAD GUIDE	NEEDLE BAR	SPRING	ECCENTRIC
機　型	規　格	連桿座	固定銷	旋梭定位板	天秤	曲軸	導線環片	針棒	拉伸彈簧	偏心凸輪
L818F /NM1	薄布料 ～ 中厚料	LN35D	LC13	LE14	LG13	LG15	LG109	LN37	LN31	LN38
L818F /NH1	中厚料 ～ 厚布料	LN68	LC613	LE614	LG13	LG15	LG109	LN62	LN31	LN63

型別件對照表 MODEL COMPARE LIST

型別件對照表 MODEL COMPARE LIST

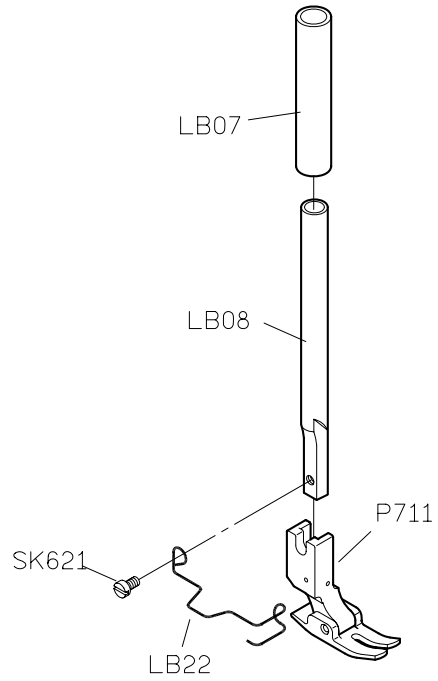
									
MODEL	SUB-CLASS	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD	MOVABLE KNIFE	MOVABLE KNIFE
機　型	規　格	電磁閥座	押板	固定刀	固定片	連桿	連桿	活動刀	活動刀
L818F /NM1	薄布料 ~ 中厚料	LU26	LU04	LU05	LU28	A LU15 B SK662 C EM050 D SK664	—	A LU02 B SK660	—
L818F /NH1	中厚料 ~ 厚布料	LU626	LU604	LU605	LU628	—	A LU615 B SK677 C NK26/WM402 D SK682	—	A LU602 B SK683

						
MODEL	SUB-CLASS	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE	MOVABLE KINFE	TRIMMER SOLENOID
機　型	規　格	活動刀連桿	活動刀連桿	刀座	轉子連桿	切線電磁閥
L818F /NM1	薄布料 ～ 中厚料	LU01	—	LU03	LU18	LU25
L818F /NH1	中厚料 ～ 厚布料	—	LU601	LU603	LU618	LU625

型別件對照表 MODEL COMPARE LIST

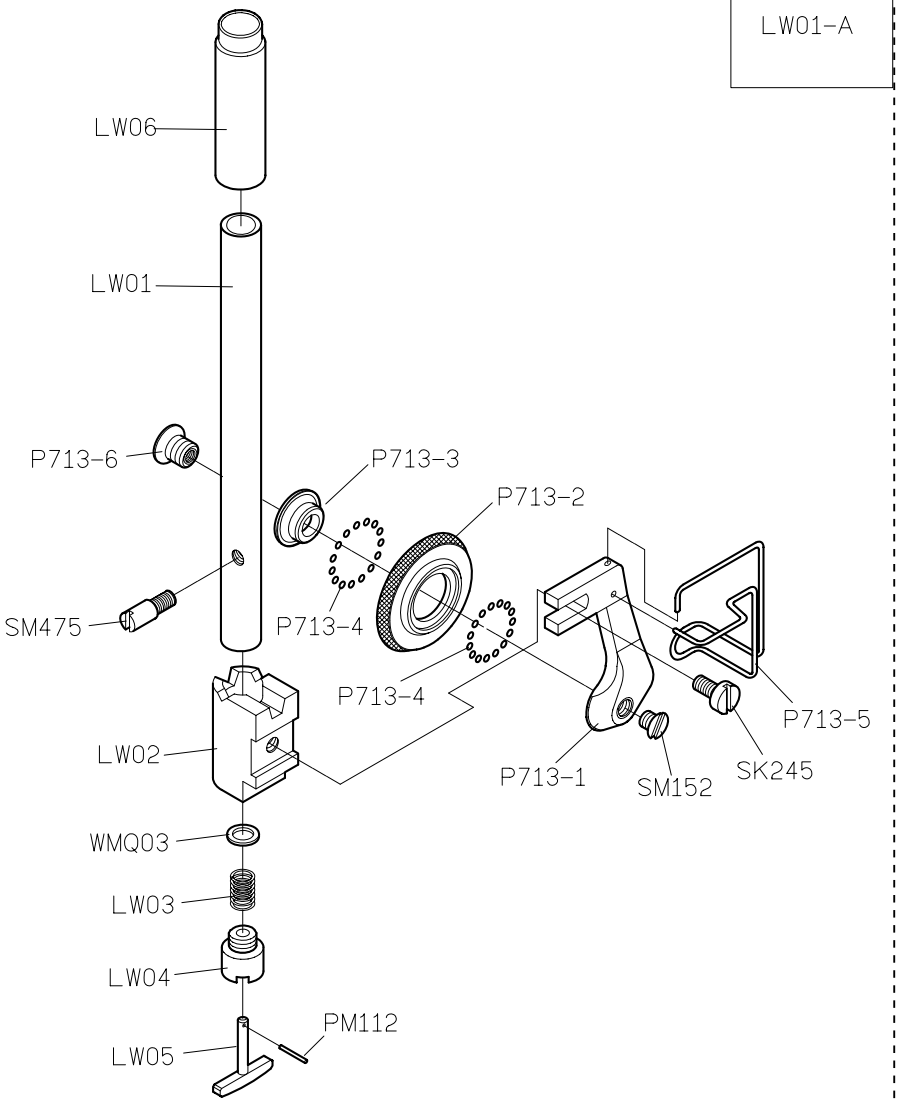
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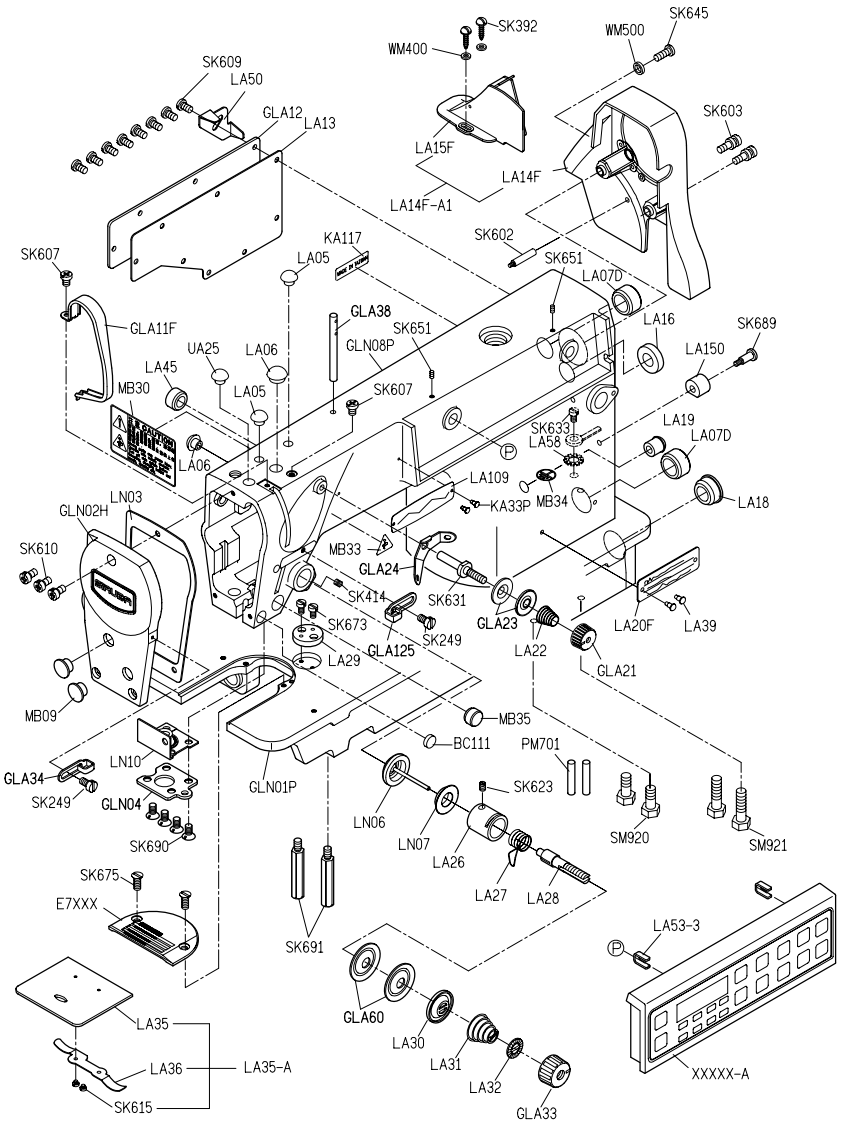
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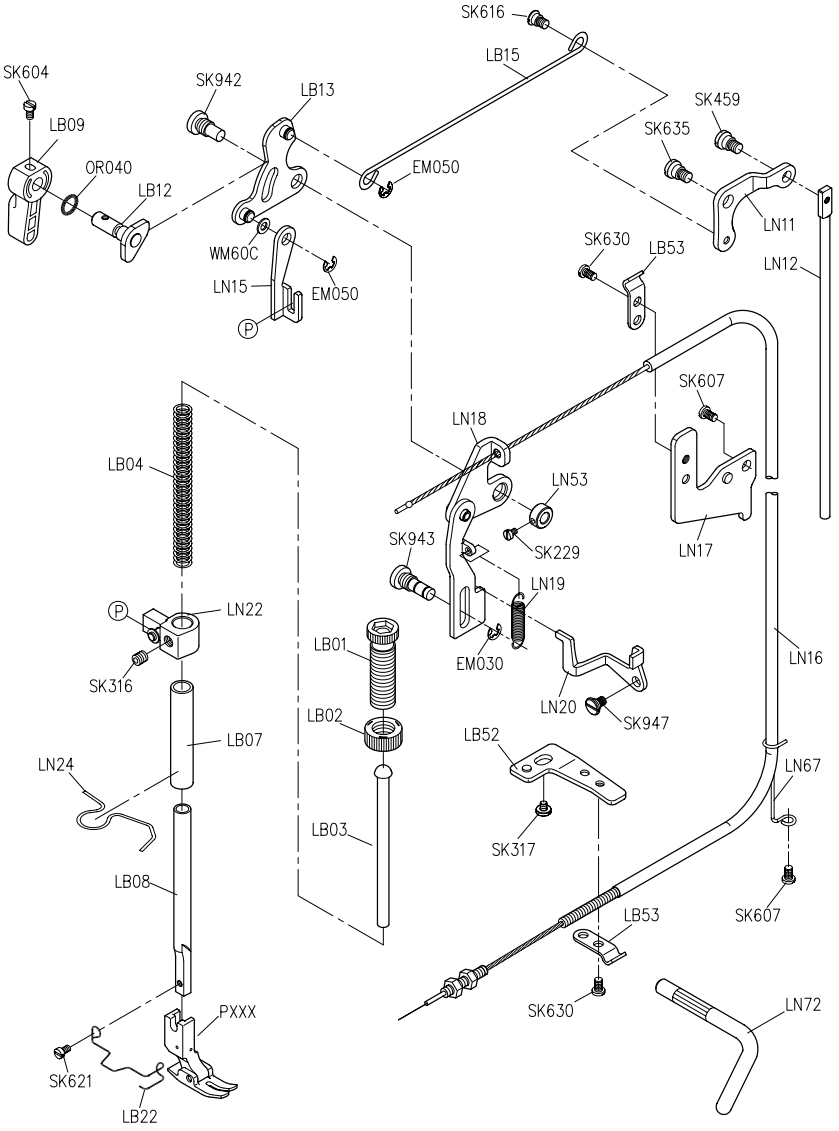


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LW01-A



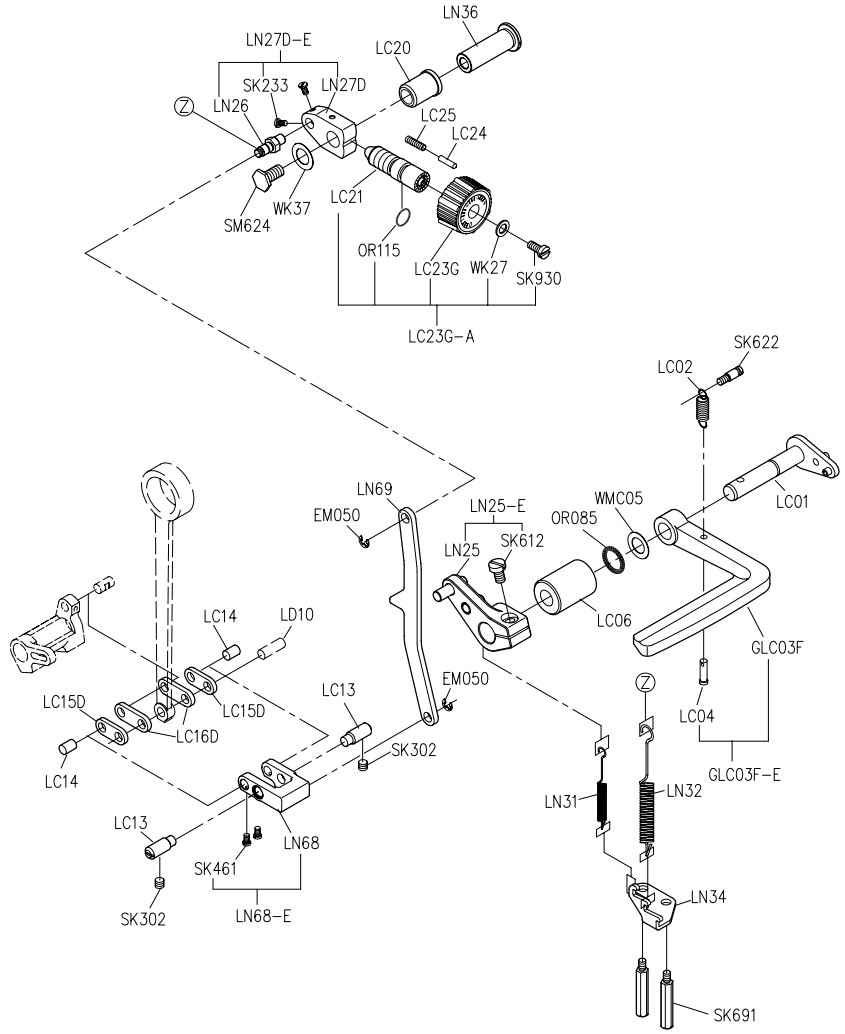




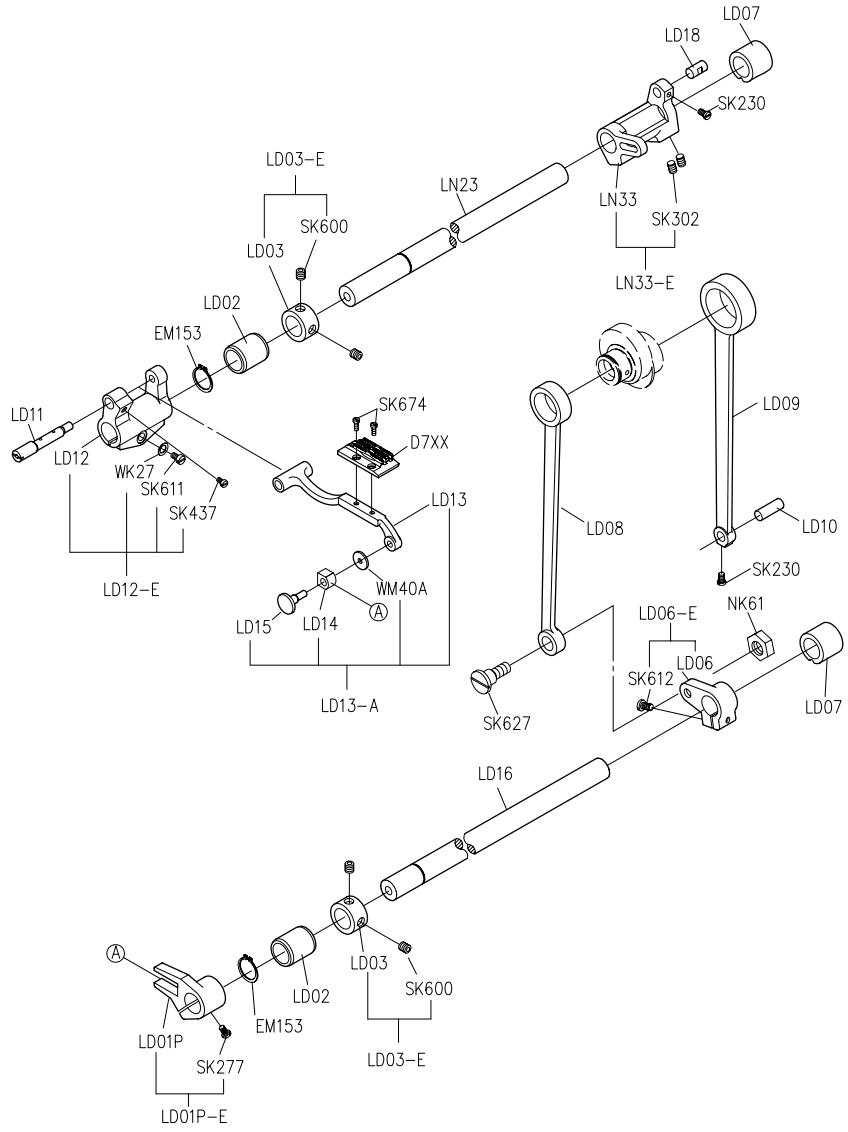
PARTS LIST FOR LA GROUP

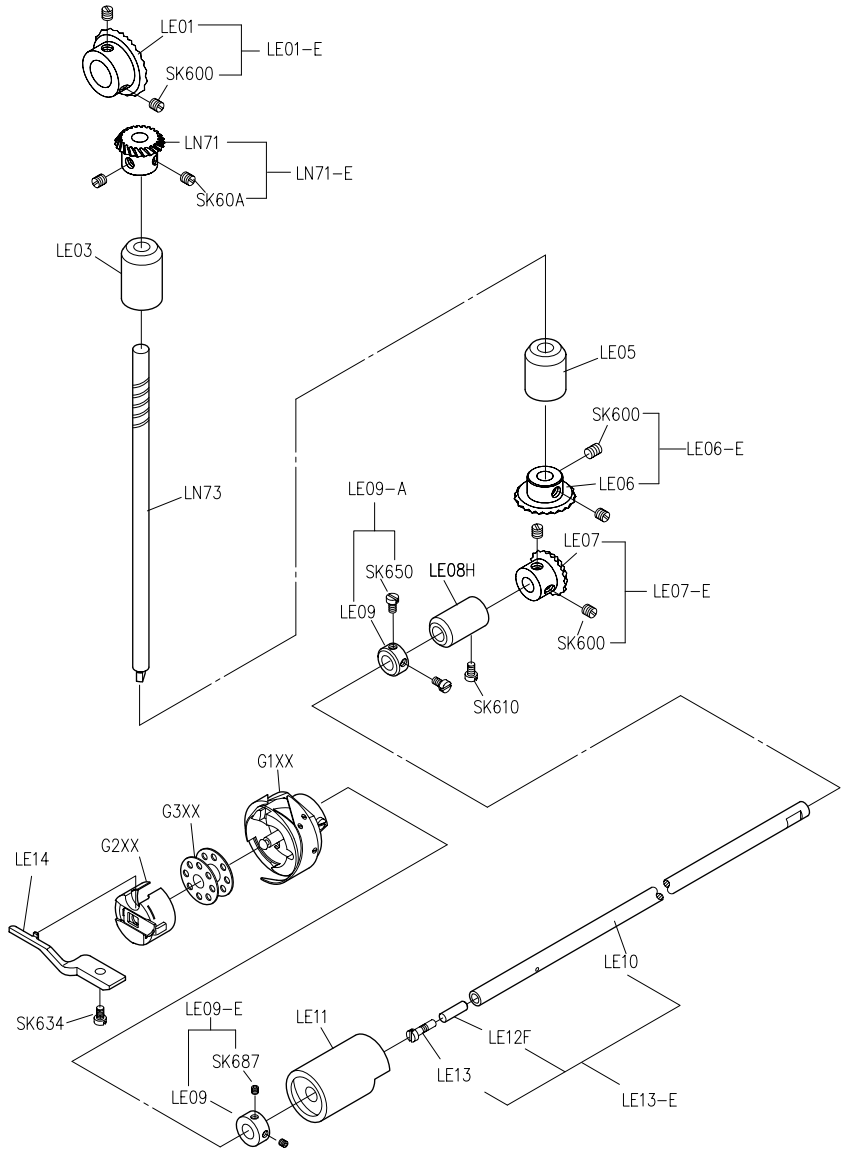
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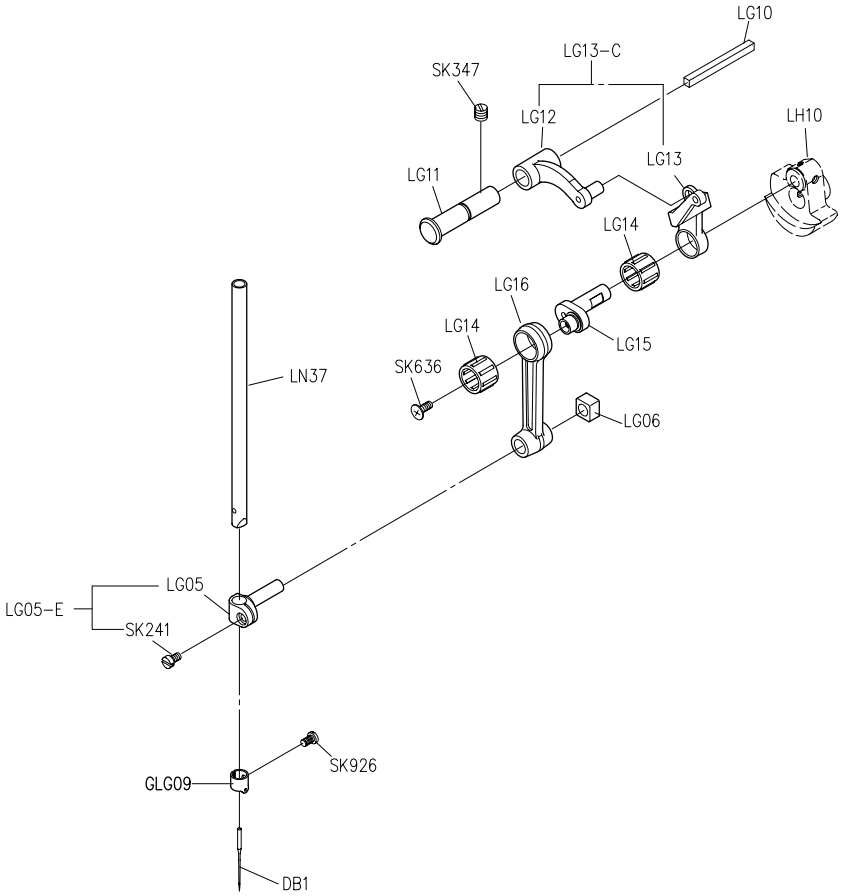
PARTS LIST FOR LC GROUP



PARTS LIST FOR LD GROUP



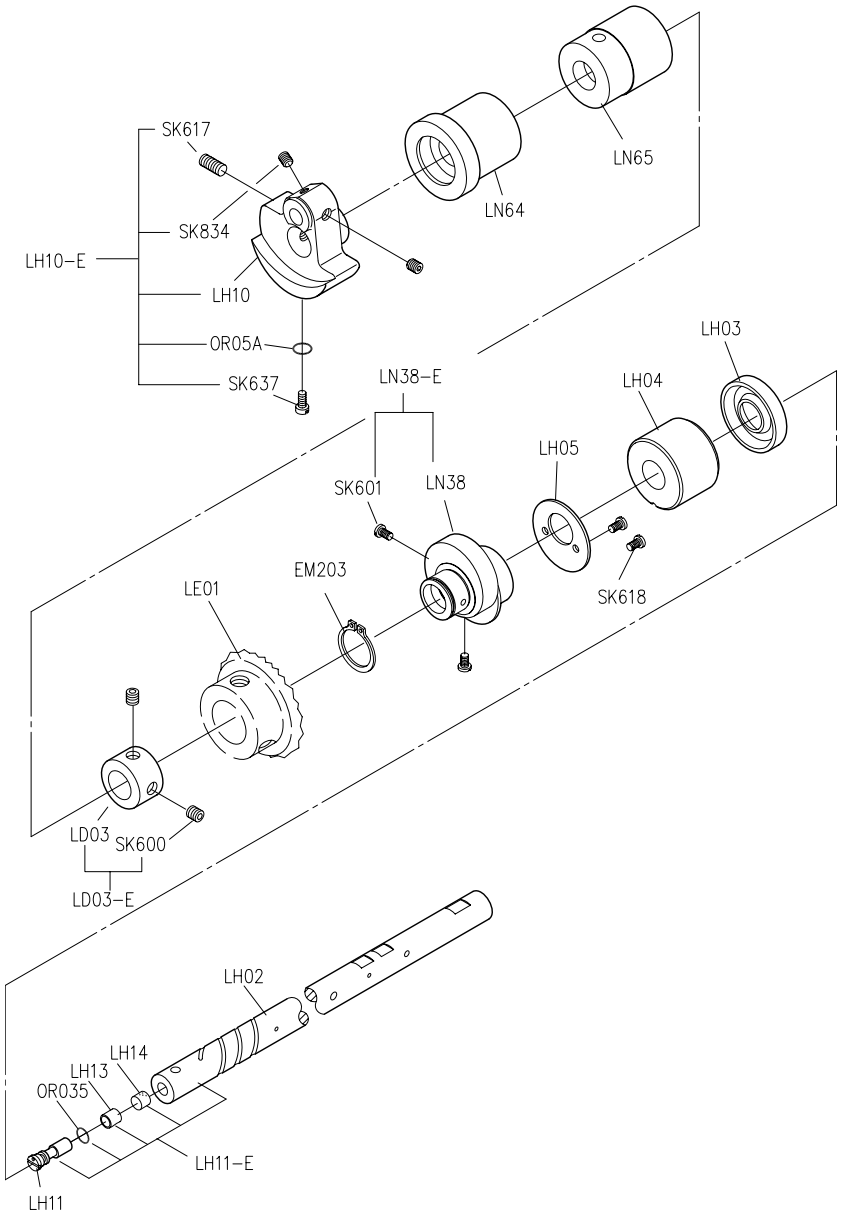


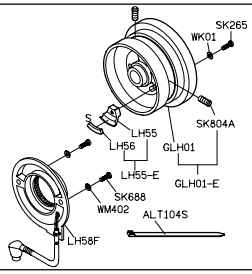
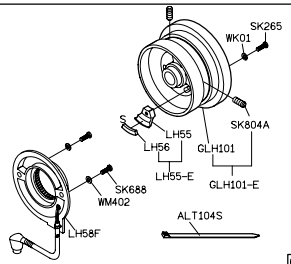
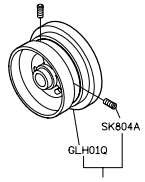
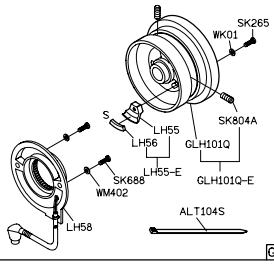
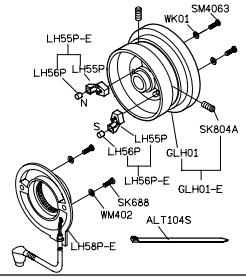
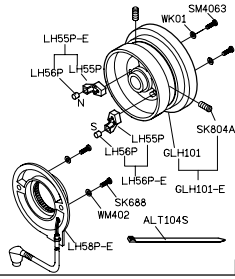
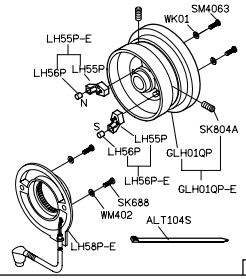
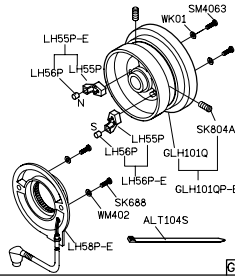


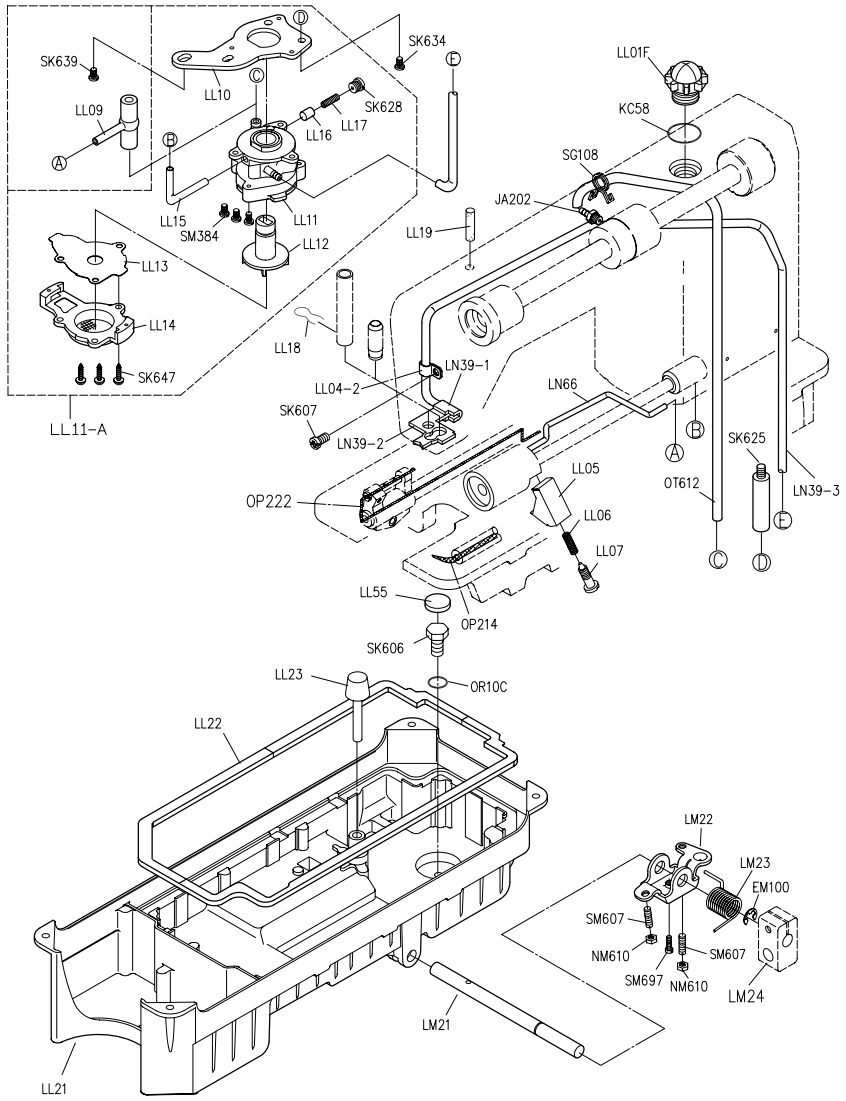
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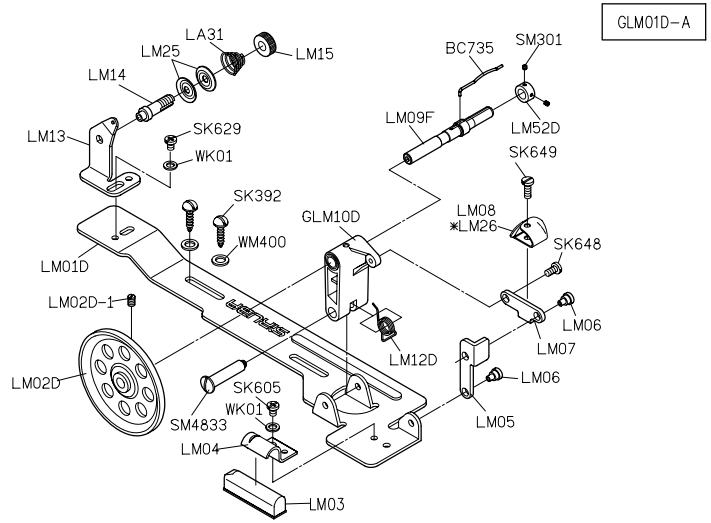
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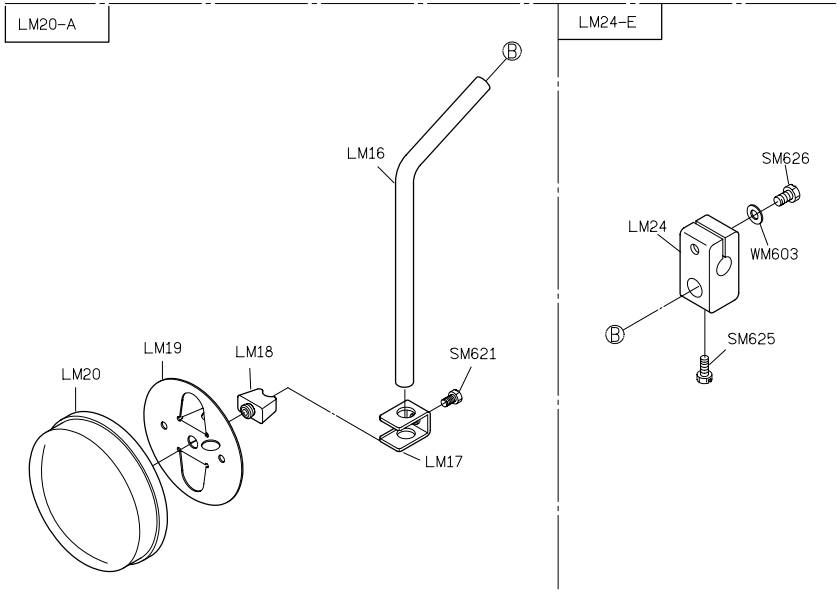
PARTS LIST FOR LH GROUP



	擺動式切刀	旋轉式切刀
H廠牌馬達	 GLH01-A1	 GLH101-A1
其他廠牌馬達(可加後拉輪)	 GLH01Q-E	 GLH101Q-A1
P廠牌馬達	 GLH01P-A	 GLH101P-A
P廠牌馬達(可加後拉輪)	 GLH01QP-A	 GLH101QP-A



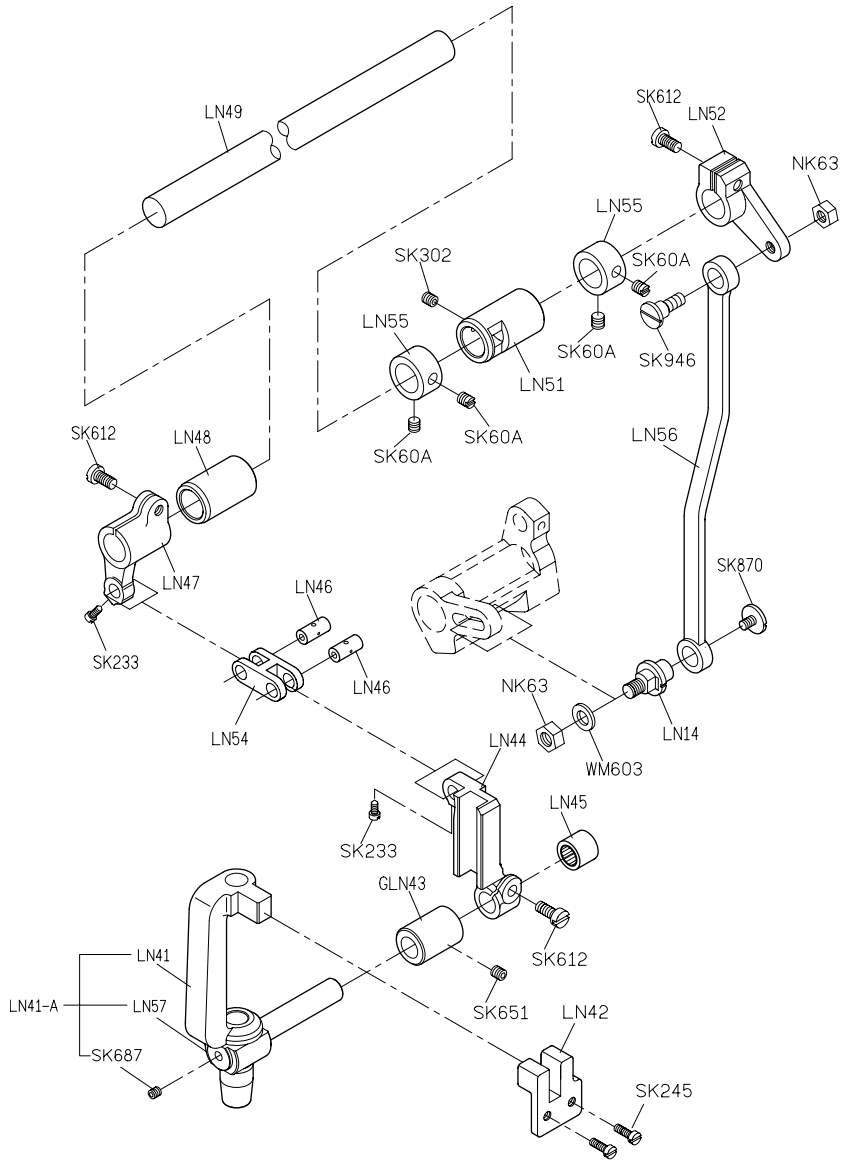




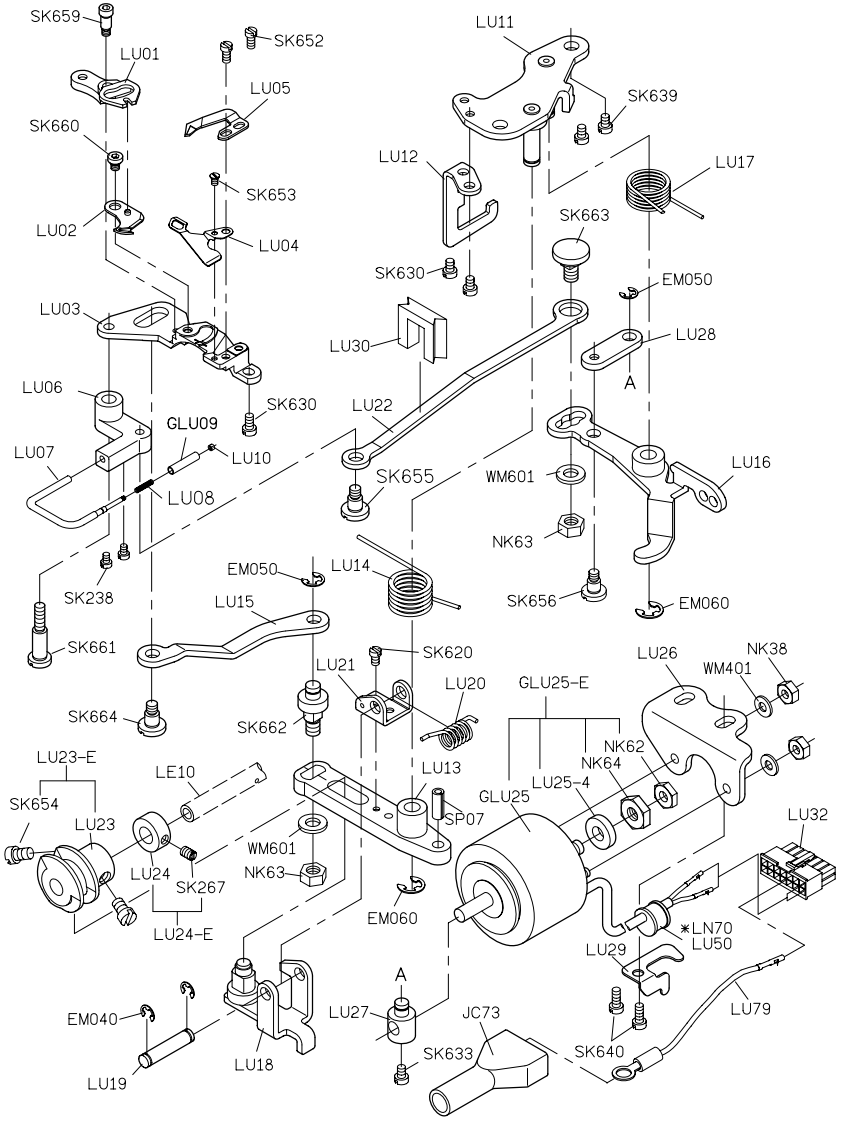
PARTS LIST FOR LL GROUP

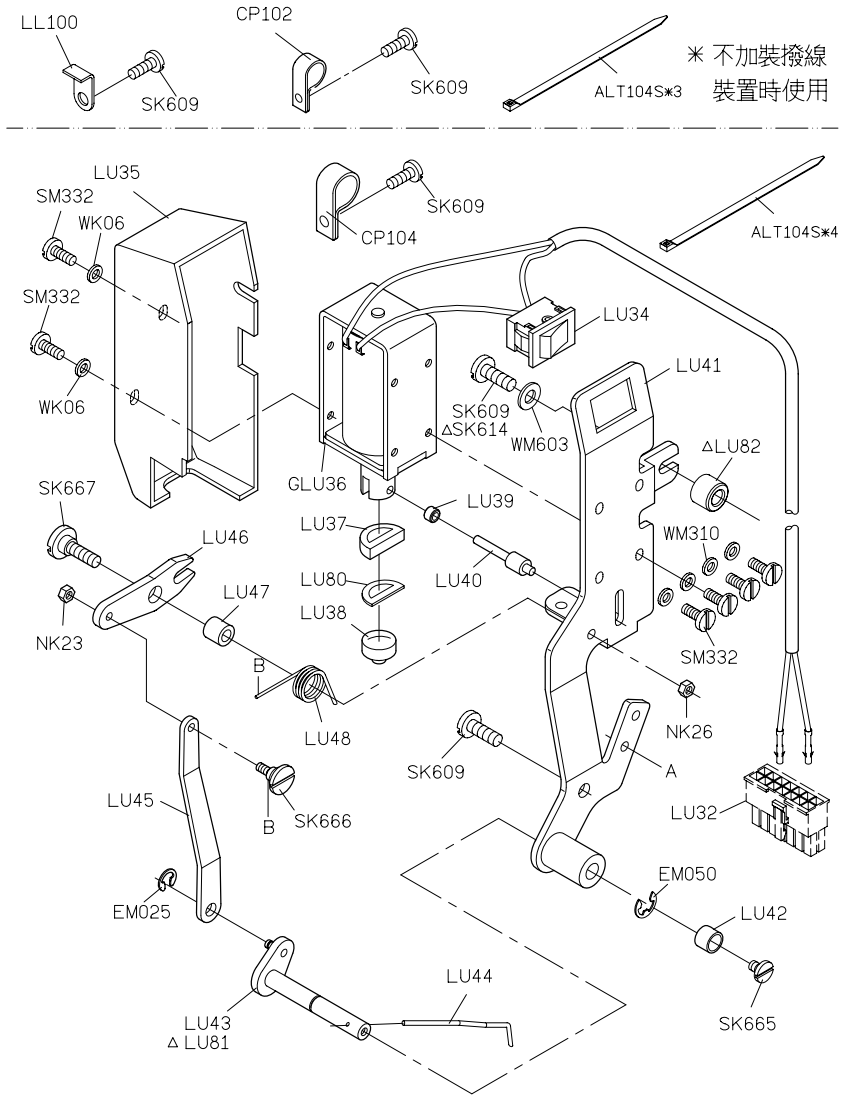
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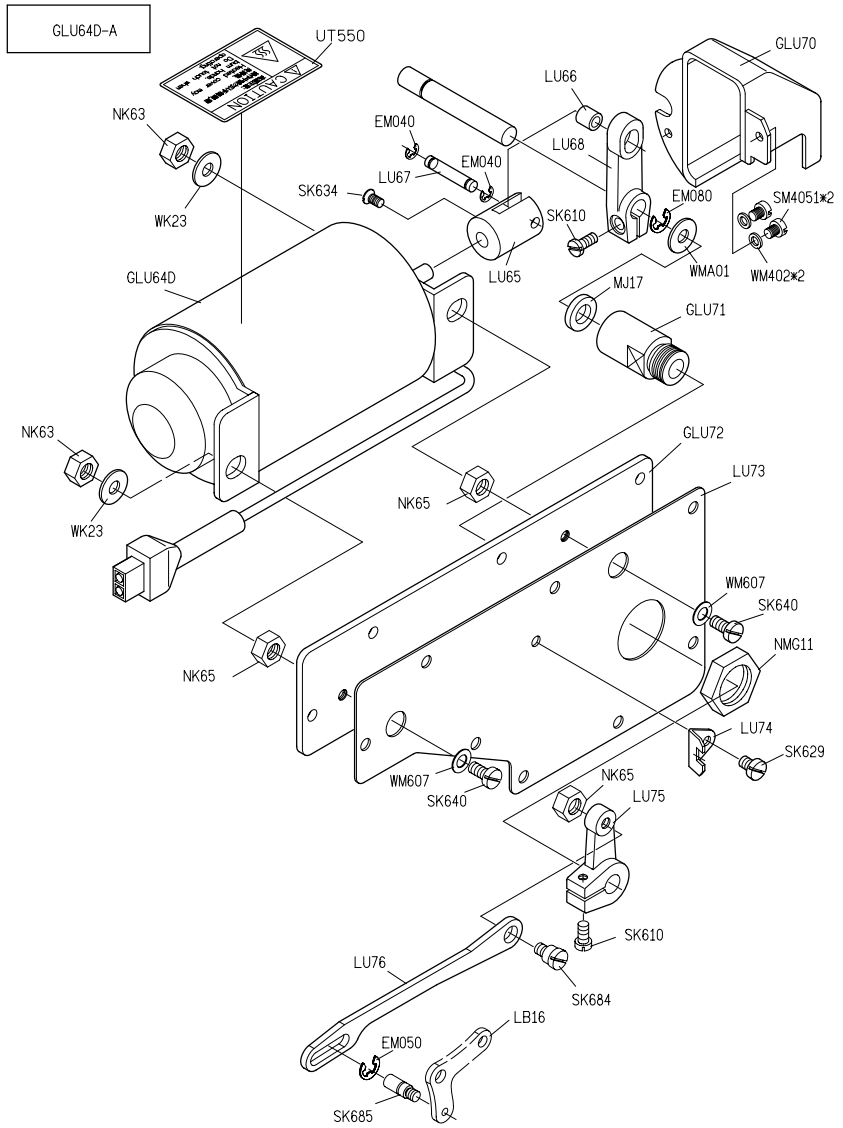
PARTS LIST FOR LN GROUP



PARTS LIST FOR LU GROUP

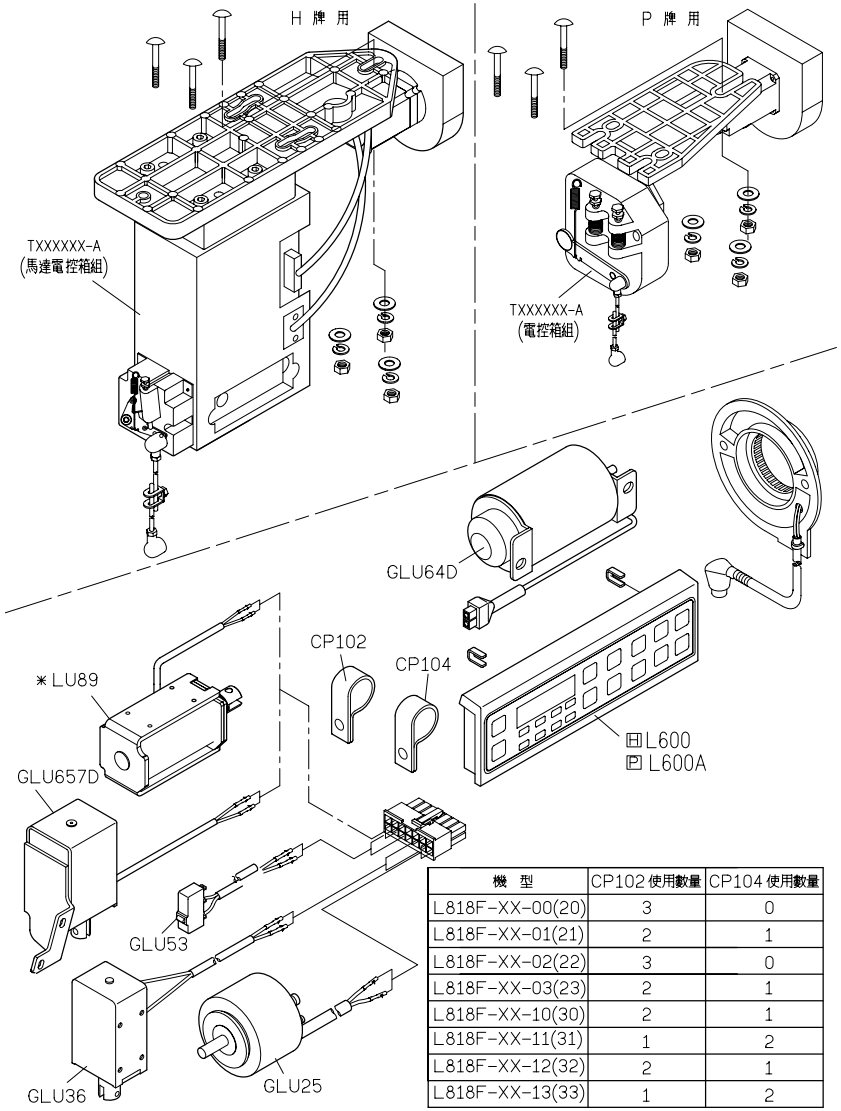




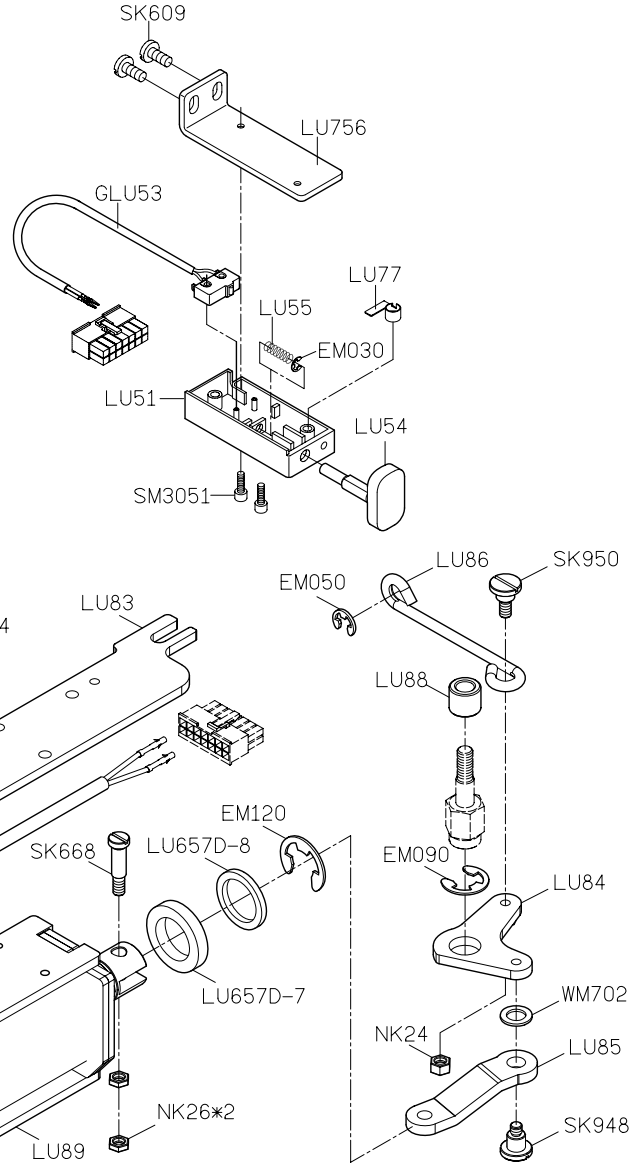


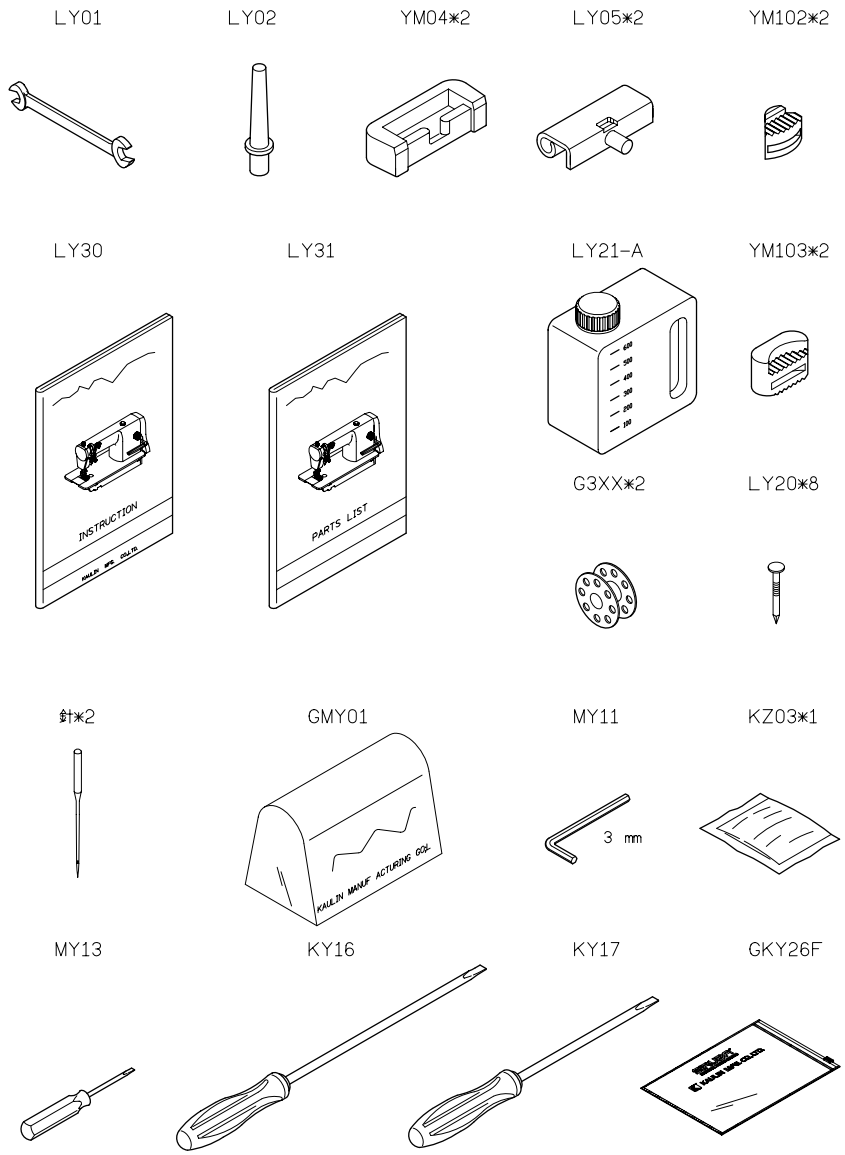
PARTS LIST FOR LU GROUP

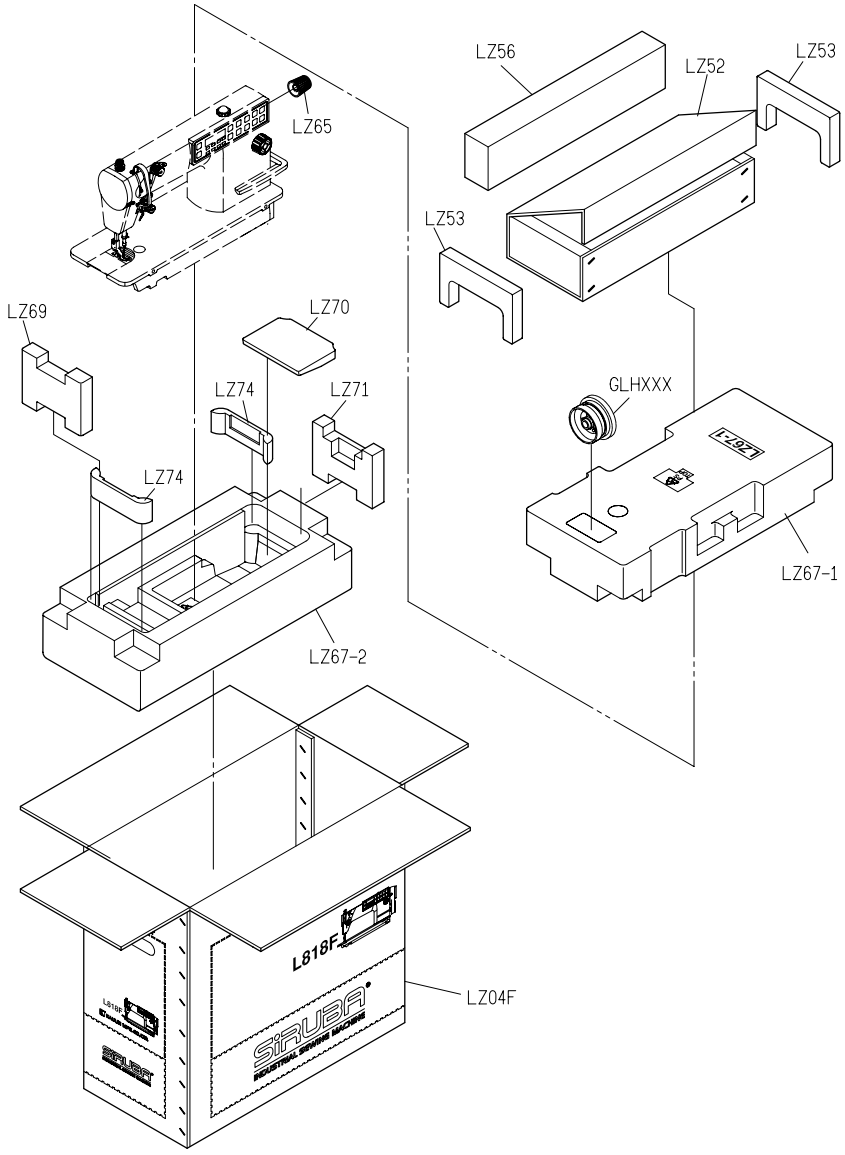
PARTS LIST FOR LU GROUP



機 型	CP102 使用數量	CP104 使用數量
L818F-XX-00(20)	3	0
L818F-XX-01(21)	2	1
L818F-XX-02(22)	3	0
L818F-XX-03(23)	2	1
L818F-XX-10(30)	2	1
L818F-XX-11(31)	1	2
L818F-XX-12(32)	2	1
L818F-XX-13(33)	1	2



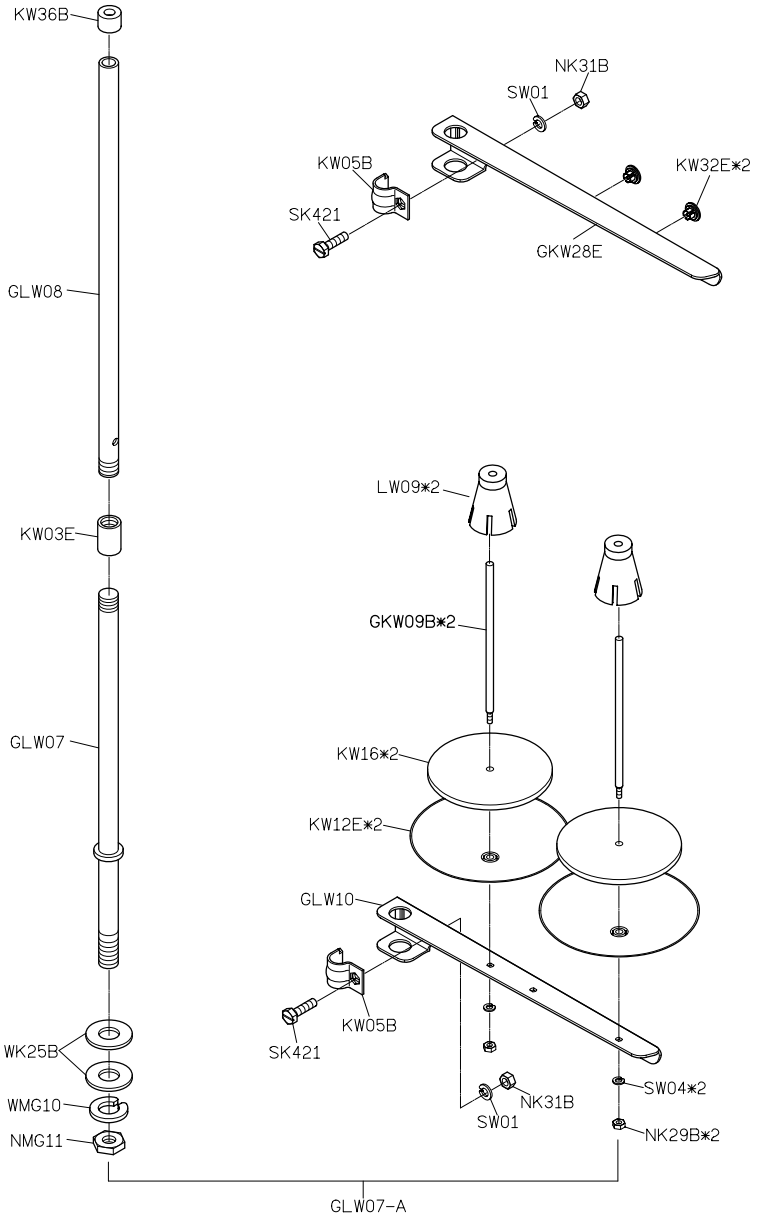




PARTS LIST FOR LY GROUP

PARTS LIST FOR LZ GROUP

PARTS LIST FOR THREAD STAND GROUP



L818F-NF
WITH TRIMMER

高林股份有限公司 KAULIN MFG. CO., LTD.

The specification and/or appearences of the equipment described in this parts list are subiect to change because of modification without previous notice.

LY31. NOV 2007